



**Rollx**  
V A N S

# CHRYSLER / DODGE MINIVAN SERVICE MANUAL



## 2008-2010 MODEL YEAR

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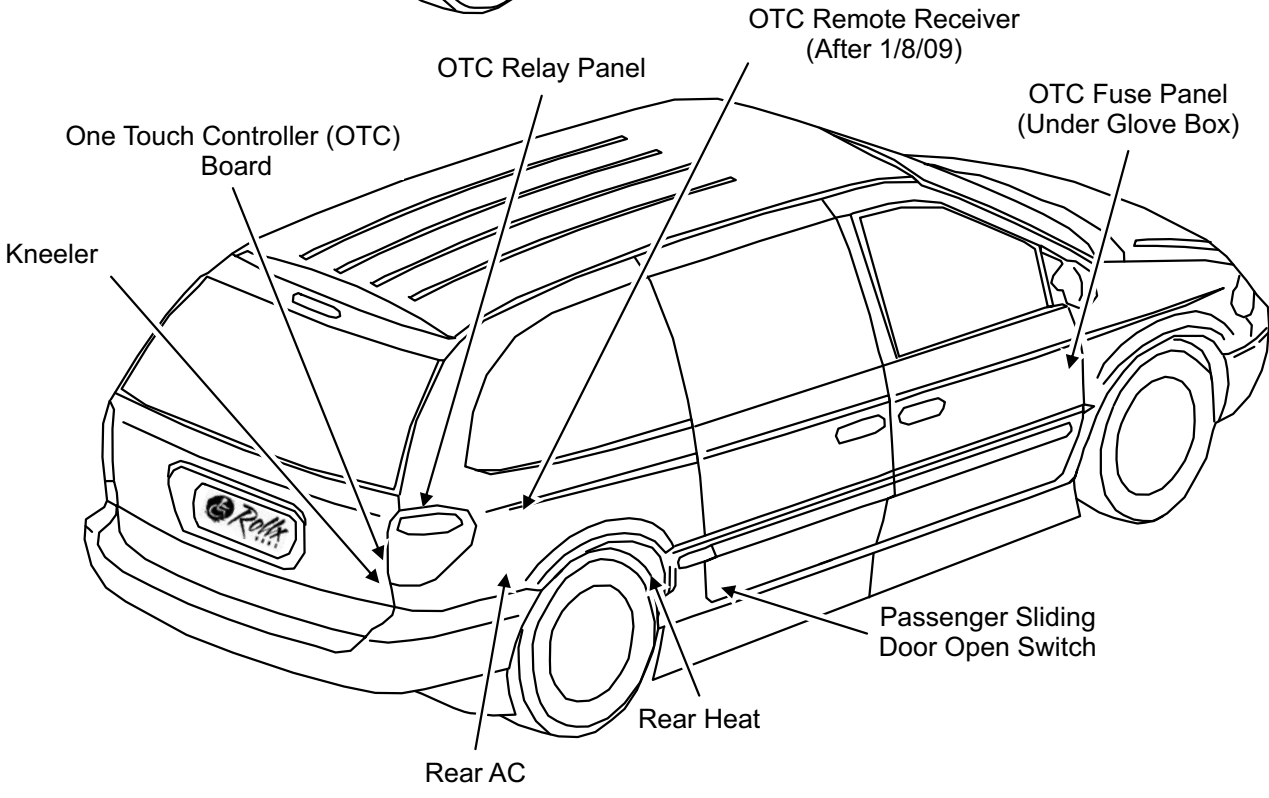
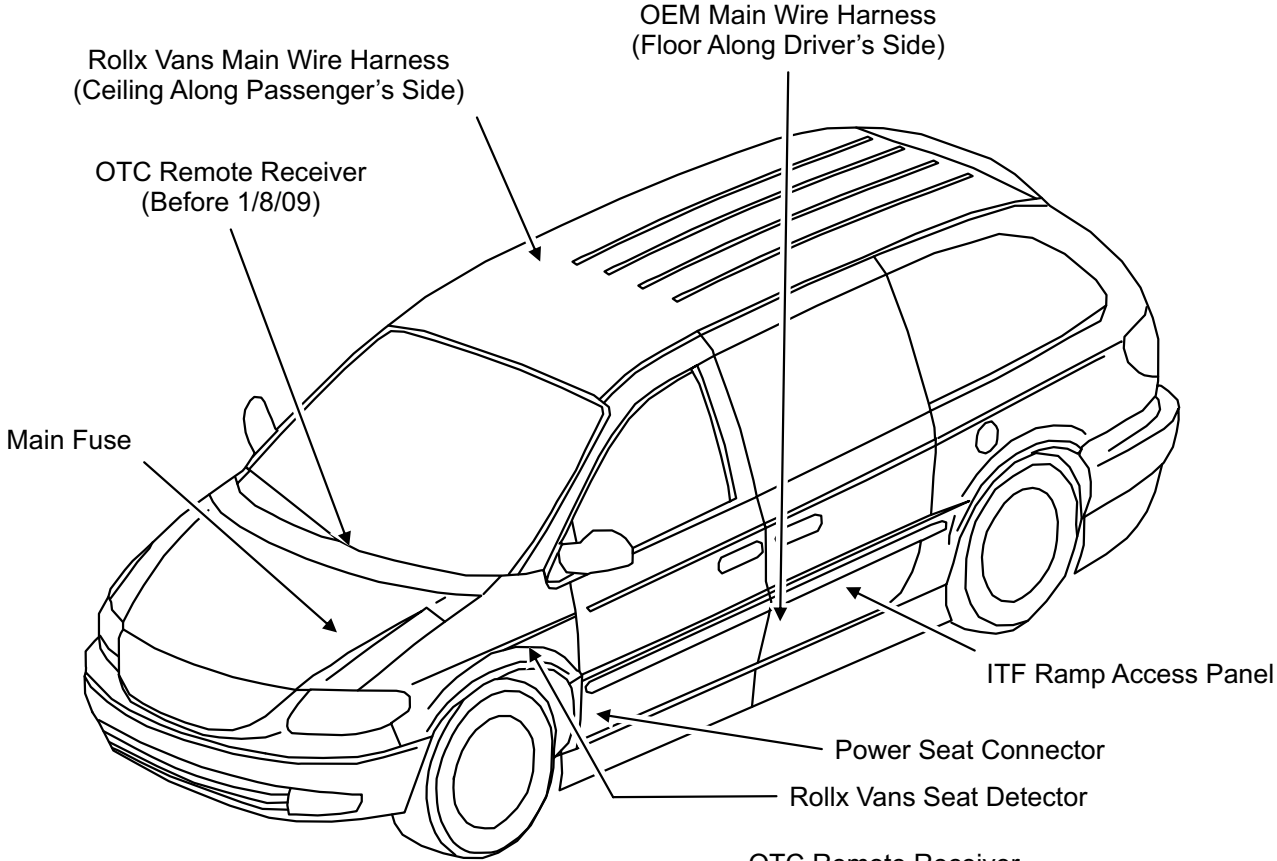
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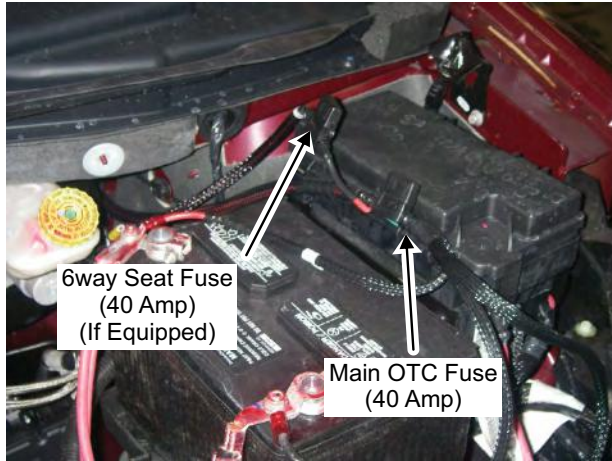
# IMPORTANT ITEM LOCATIONS





# IMPORTANT ITEM LOCATIONS

Main Fuse  
(Engine Compartment)



OTC Remote Receiver (Before 1/8/2009)  
(Center Dash)



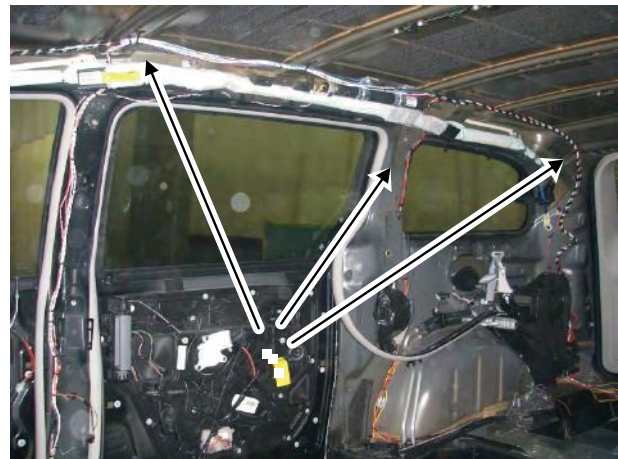
OTC Remote Receiver (After 1/8/2009)  
(Rear Passenger Quarter Panel)



OEM Wire Harness



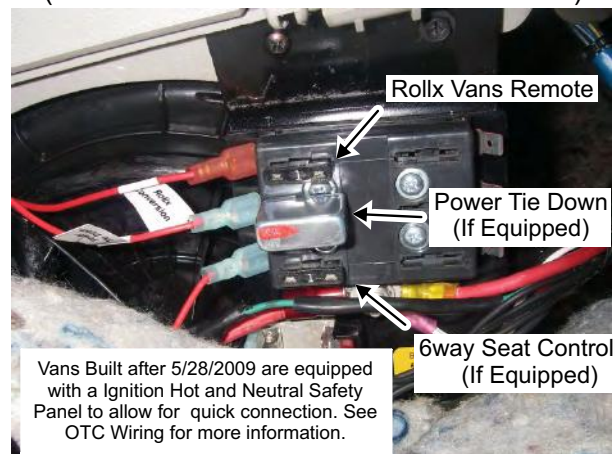
Rollx Vans Main Wire Harness



Passenger Sliding Door Open Switch



OTC Fuse Panel  
(Under Glove Box - Must Pull Back Fabric)



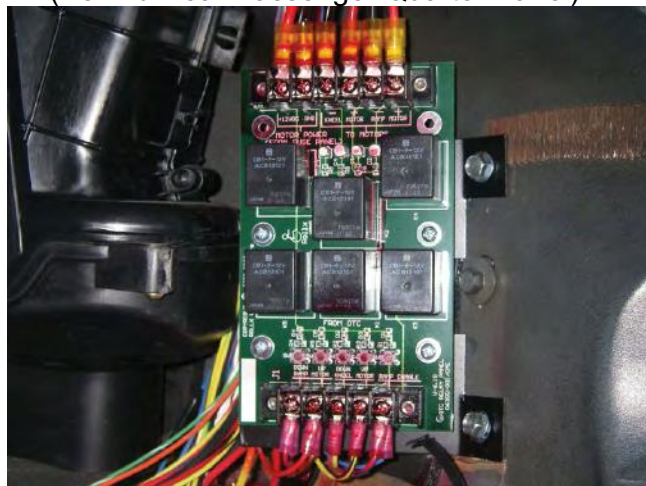
Vans Built after 5/28/2009 are equipped with a Ignition Hot and Neutral Safety Panel to allow for quick connection. See OTC Wiring for more information.



ITF Ramp Access Plate



OTC Relay Board  
(Behind Rear Passenger Quarter Panel)



Rear AC  
(Behind Rear Right Tire)



Rear Heat  
(Front of Rear Right Tire)



Kneeler and One Touch Controller Board



Power Seat Connector

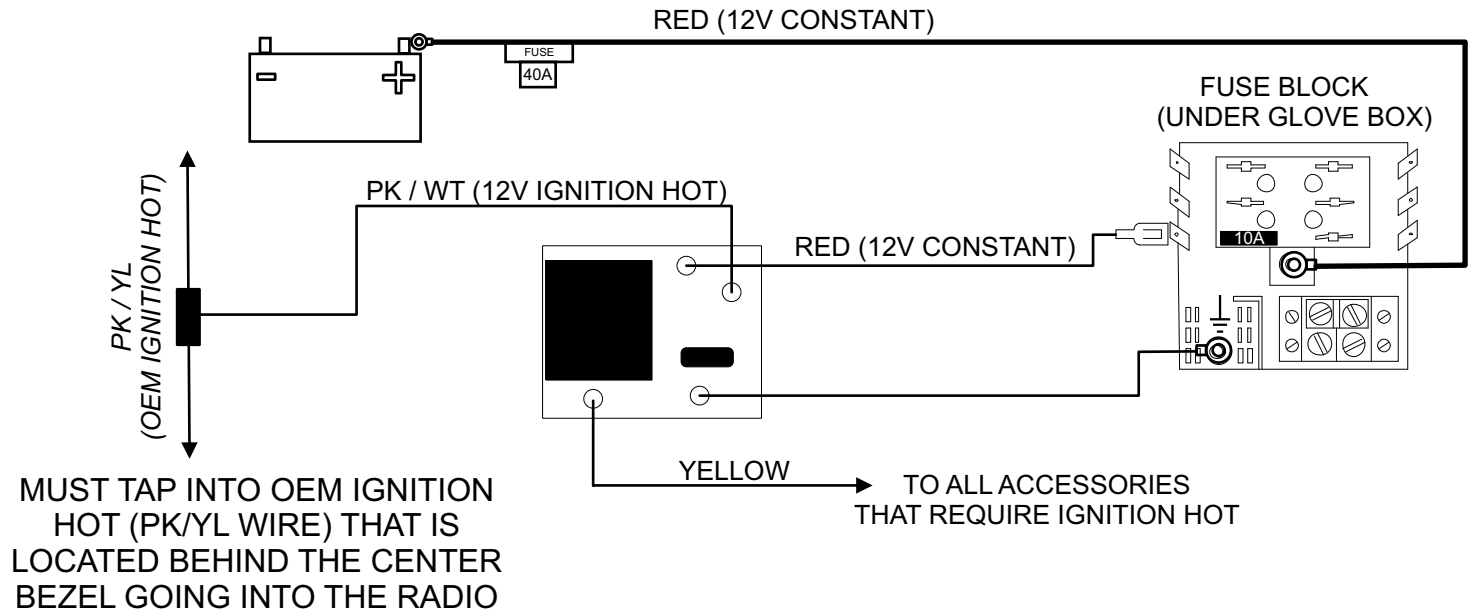






## Ignition Hot For Vans Built Before 5/28/2009

Due to constraints on Chrysler's OEM Ignition Hot circuit, Rollx Vans installs the Rollx Vans Ignition Hot Box #IGNITION HOT if certain high current accessories are to be added such as a Dual Battery System. Power Tiedown can use the OEM Ignition Hot as long as the one below is used. The Ignition Hot Circuit is located near the Rollx Vans Fuse Panel under the glove box.



## Ignition Hot For Vans Built After 5/28/2009

Ignition Hot and Neutral Safety Panel were added to the OTC Fuse Panel located behind the glove box for all 2008-2009 Chrysler Vans. This is now where Accessories and OTC Board will get required signals.

## Power Folding Rear Sofa

If the van is equipped with a Power Folding Rear Sofa, Rollx Vans disables the FOLD/TAIL-GATE SWITCH MUX that would allow the seat to be stowed into the floor. Rollx Vans cuts the LG/TN Wire at the switch.



Measuring current draw from a battery means we are going to measure the number of Electrons flowing out of the Negative Terminal of the battery and returning to the Positive Terminal. (Yes, it's true, electrons flow from the negative to positive terminal of a battery.) Electron Flow is known as Current and is measured in Amperes often referred to as Amp(s). One Amp is  $18.628 \times 10^{18}$  electrons. We will use the term Amp(s) and Milli-amps in this procedure. One Milli-amp is a thousandth of an Amp. As an example 125 Milli-amps is .125 of an Amp.

The Vans we use have the Negative Terminal of the Battery attached to the frame. Current is "Drawn" from the battery by one or more loads. The Radio is a load. Each Microcomputer in the Van is a load. The OTC Controller is a load. The Ramp Motor is a load. A 6-Way Seat is a load. A Power Tie Down is a load. The Dome-light is a load, etc. Each load draws some amount of current determined by its design. The total current taken from the battery is the sum of all the loads currently running. If as an example, you turn the radio on, you add its current load to what ever is the draw currently being taken from the battery. The current flows out the Negative Terminal, splits up in to branches as it flows through each load, and then merges back together and flows back into the Positive Terminal. The total current flowing back into the Positive Terminal always equals the total current flowing out of the Negative Terminal. You can measure the total draw (current flow) at either terminal of the battery. Always use the Negative Terminal, its safer!

The Electronic System found in Chrysler Vans is made up of a number of small Microcontrollers, each monitoring and controlling one or more functions in the vehicle. The Rollx Vans OTC Microcontroller is similar. One characteristic they share is the ability to put themselves into a "Sleep Mode". While in sleep mode the load they take from the battery is greatly reduced. The Rollx Vans OTC goes to sleep in about ten seconds of non-use. When a Van is shutdown, the engine turned off, the key removed and the doors shut, the Chrysler Microcontrollers start to shut themselves down. They go to sleep in stages. You can see this happen by placing a meter capable of measuring current "in series" with the Negative (Black) Terminal of the battery. Over the course of several minutes the current will drop in stages from a number of Amps to a few Milli-amps.

Chrysler spec's the current draw for a Van in "Sleep Mode" as between 40 and 70 Milli-amps (.040 - .070 Amps) depending on version and features. The Rollx Vans OTC Microcontroller is spec at 8 to 10 Milli-amps (.008-.010 Amps). The Rollx Vans Remote Keyless Entry (RKE) Receiver draws 10-12 Milli-amps (.010-.012 Amps). Add the min and max numbers of each together and you should expect a Van to draw from 58 to 92 Milli-amps (.058-.092 Amps) normally. Note: This is with no other Rollx Vans options installed. As you add options you add their load to the total.

To help you better understand battery draw here are common definition of terms used to rate batteries:

**Amp-Hour Rating: AHR (or A/H)** is a commonly used rating of a battery capacity to supply current over a period of time. The Amp-hour rating of battery capacity is calculated by multiplying the current (in amperes) by discharge time (in hours). Amp-hour battery rating is commonly used when describing sealed lead acid batteries.

*For example:* a battery which delivers 2 amperes for 20 hours would have a 40 amp-hour battery rating ( $2 * 20 = 40$ ). A 40 AHR battery can supply 40 amps for 1 hour, 1 amp for 40 hours or any mathematical factor of load and time.

**Cold Cranking Amperage rating: CCA** is the short-term discharge load in amps which a battery can sustain for 30 seconds at 0 degrees F. and not fall below 1.2 volts per cell (7.2V on 12V battery). This rating measures a burst of current that a car needs to start on a cold morning. This rating is used mainly for rating batteries for engine starting capacity.



## BATTERY INFORMATION - GENERAL

Reserve Capacity rating: RC is the number of minutes a new, fully charged battery at 80 degrees F. will sustain a discharge load of 25 amps to a cut-off voltage of 1.75 volts per cell (10.5V on 12V battery). This rating measures a continuous load on the battery. Note: As the charge of a battery is used up the battery voltage drops. Generally speaking, at 10.5 volts a battery is considered discharged.

CCA and RC ratings aren't meaningful for determining the maximum current draw a battery can sustain over a period of time. The AHR is best used for this. In the vehicle world, CCA is the most common rating found for a battery, and the AHR is often not readily available.

The Electronic Department is currently running a series of tests to determine the AHR and max load (for Sleep Mode), for a standard Van battery as well as a high capacity, deep discharge battery (for use with Vans with a large number of accessories). When these tests are complete we will publish the results and get them to you.

### *Some notes on extending battery life:*

The Van must be "put to sleep" when not in use. This means the user must shut off all accessories and close all the windows and doors. If the doors are not completely shut, the Van will stay awake.

The Rollx Vans Ramp and Kneel system should not be deployed! When it is, both the Chrysler Computer System and the Rollx Vans OTC System are awake and drawing high current. This will run the battery down very rapidly.

The Van should be started and run for at least fifteen minutes daily to allow the battery to be charged.



The following procedure should be used to test the current draw from any battery used in our Vans.

- 1) Insure the battery is fully charged.
- 2) Remove the key from the ignition switch.
- 3) Close all the doors including the Sliding doors and the Rear Tailgate.
- 4) Close all the windows including the Rear Vent Windows.
- 5) Remove the Negative (Black) cable from the battery and move it to a safe location away from both the Positive (Red) and Negative Terminals of the battery.
- 6) Acquire a Digital Multimeter with a 20 Amp current range function. **NOTE: A standard Van can draw between 15 and 17 amps of current when it is first powered up (When the battery is reconnected). You must use a Multimeter with a 20-amp range. Using a Multimeter with a lower current range function will damage the meter if it does not have an internal fuse. If it has an internal fuse, it will be blown.**

**NOTE: DO NOT RUN THE ROLLX VANS OTC OR TRY TO START THE VAN WHEN YOU HAVE THE METER CONNECTED! YOU WILL DAMAGE THE METER!**

- 7) Place the Function switch of the Multimeter in the 20 Amp Current Measurement position.
- 8) Connect the Negative (Black) Probe (wire lead) to the Black Jack on the Multimeter.
- 9) Most Multimeters have more then one Red Jack for the Positive (Red) Probe. They usually have one Jack for measuring AC & DC Voltage and Resistance, along with a second Jack for measuring AC & DC Current. Some Multimeters have more then one Red Jack for measuring current (three Red Jacks total). As an example a meter might have two Red Jacks, one rated for 200 Milli-amps and a second for 20 amps. You should use the 20-amp plug (or the one with the largest rating).
- 10) Acquire two Test Jumpers with Alligator Clips (Radio Shack # 278-002). Attach one Jumper to the Positive (Red) Probe and the other to the Negative (Black) Probe.
- 11) Turn the Multimeter on.
- 12) Attach the other end of the Jumper clipped on the Positive (Red) meter probe to the disconnected Battery cable.

**NOTE: Polarity does not matter much when measuring current. A positive current is the same as negative current. Disregard the polarity indicator on the Multimeter during these tests.**

- 13) Attach the Jumper on the Negative (Black) meter probe to the Negative Terminal of the battery.

**NOTE: YOU MAY GET A SPARK WHEN YOU ATTACH THE JUMPER. THIS IS NORMAL. ALL THE CURRENT BEING USED BY THE VAN IS NOW RUNNING THROUGH THE METER. AS MUCH AS 15-17 AMPS).**



14) The Multimeter should now show a reading. Keep your eye on the meter and watch the draw. A typical Van can have from 18 to 28 Computer modules in it. They are all woke up when power was applied to the Van by attaching your meter probes. As you watch the current reading you will note that it will start to fall. This happens as the computers in the Van decide they are not needed and put themselves to sleep. Chrysler says it can take up to thirty minutes for everything to go into Sleep Mode.

The current should drop in stages similar to the sequence below:

- a. The reading will start as high as 15-17 amps for a short period of time.
- b. It then falls to 6-8 amps for a short time.
- c. Then 1 to 1.5 amps for a period of time.
- d. It will then settle on around .800 amps (800 Milli-amps) for a while.
- e. Then it may drop to .100 to .200 amps (100 to 200 Milli-amps) for period of time.
- f. Finally it will drop all the way into Sleep mode, .040 to .100 amps (40 to 100 Milli-amps) and will stay there until the van is woke up.
- g. Note: The values you will see will vary from Van to Van, from Van type to type and by the number and type of accessories installed on the Van. The important thing is that it drops to a value less than 100 Milli-amps (.100 Amps) for a standard Van when it goes into Sleep Mode.

15) You can wake the van simply by opening the Drivers Side Door for a few seconds, then closing it.

16) Watch the meter again to see the Van go into sleep mode again. You should repeat this test until you are satisfied the Van's "Sleep Mode" is functioning correctly.

Continued on next page.



This picture shows a complete setup for a Draw Test:



Note the Black Probe attached to the Negative Terminal and the Red Probe attached to the Negative Battery Cable.



This picture shows a typical Multimeter. Note the Current Range Switch settings and current Probe Jack markings are all in yellow for  $\mu\text{A}$  (Micro-Amps),  $\text{mA}$  (Milli-amps and  $\text{A}$  (Amps).

Also note that the meter has two Jacks for current measurement, “20A” and “ $\mu\text{A}/\text{mA}$ ”. On this meter, for our Draw Test, we would place the Function Switch in the “A” (for Amps) position and plug the Red Probe into the “20A” Jack. The Black Probe always goes in the Black Jack.



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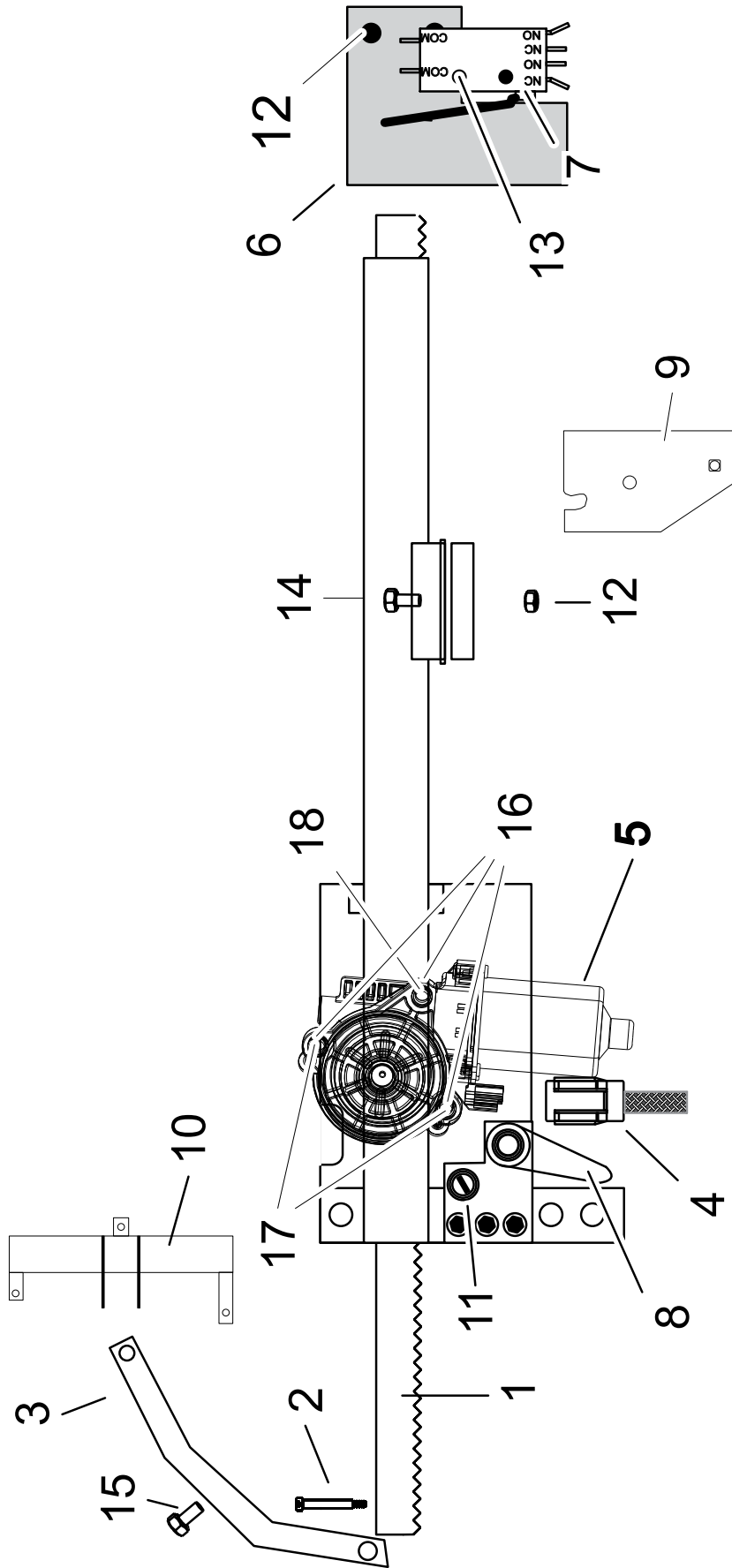
## ROLLX VANS POWER DOOR (NOT OEM) TROUBLESHOOTING

Symptom	Possible Cause	Remedy
Door does not operate.	Front passenger door is locked.	Unlock front passenger door.
	Switch is stuck.	Make sure all user switches are not stuck.
	Blown fuse.	Replace 30 or 15 amp blade fuse located underneath hood near battery.
	Manual release handle is not engaged.	Turn handle all the way counter-clockwise.
Door will open, but ramp will not deploy.	Door open limit switch needs adjustment.	Adjust the door open limit switch (#7 on next page). The switch can be accessed by the passenger side rear speaker area (remove the speaker first).
Door will open, but not close or door will "jump" closed.	Ramp up limit switch is not engaged.	Adjust the cam for up limit.
Door "ratchets" when operating (make sure kneeler is off).	Gear on motor is stripped.	Replace motor.
	Gear on bar is stripped.	Replace gear rack (bar).





## Rollx Vans Power Door For 2008 Chrysler Exploded View



Item	Qty.	Description	Part #	Item	Qty.	Description	Part #
1	1	DOOR BAR ASM (INCLUDES THE 3 FOLLOWING)	10026ASM	8	1	HANDLE CHROME INSIDE	6022
1	1	MTR BAR DOOR OPENER (RACK AND ASSEMBLY)	10026	9	1	SEATBELT MOUNT BRACKET, 2008	MB08001
1	1	WIRE HARNESS 5.5" FOR	310-1059	10	1	DOOR ARM PLATE - 2008	MB08002
1	1	MTR 12V 10MM 10MM DOUBLE	210-1011	11	N/A	MANUAL RELEASE TENSION ADJUSTMENT	N/A
1	1	GEAR RACK (ONLY RACK)	10026-4	12	3	1/4-20 YZ NE NYLOCK	1137183
2	1	3/8 X 1 STRIP	1126318	13	2	6-32 NYLOCK NM Z	1137010
3	1	ARM BAR (FOR MOTOR BAR) - MODIFIED VERSION OF 2005 PART	10026-22-08	14	1	HCS 1/4-20X1 1/4 YZ8OP	0115007
4	1	WIRE HARNESS 5.5" FOR	310-1059	15	1	HCS 3/8-16 X 1 YZ8 OPA (ADJUSTMENT)	0115105
5	1	MOTOR ONLY W/GEAR ASM (INCLUDES WIRE HARNESS AND SHIMS)	10026-15ASM	16	1	SHIM KIT FOR DOOR OPENERS (INCLUDES ALL 3 - VARYING SIZES)	10026-12
6	1	BRKT MTR BAR LIMIT SWITCH, 2008	MB1006-08	17	2	#10-32X2 HEX HEAD (5/32) PARTIALLY THREADED SCREW	SHOP SUPPLY
7	1	SWITCH DPDT (CHERRY)	E19-50H	18	1	#10-32X2-1/2 HEX HEAD (5/32) PARTIALLY THREADED SCREW (NUT ON BACK)	SHOP SUPPLY



# OEM POWER DOOR TROUBLESHOOTING

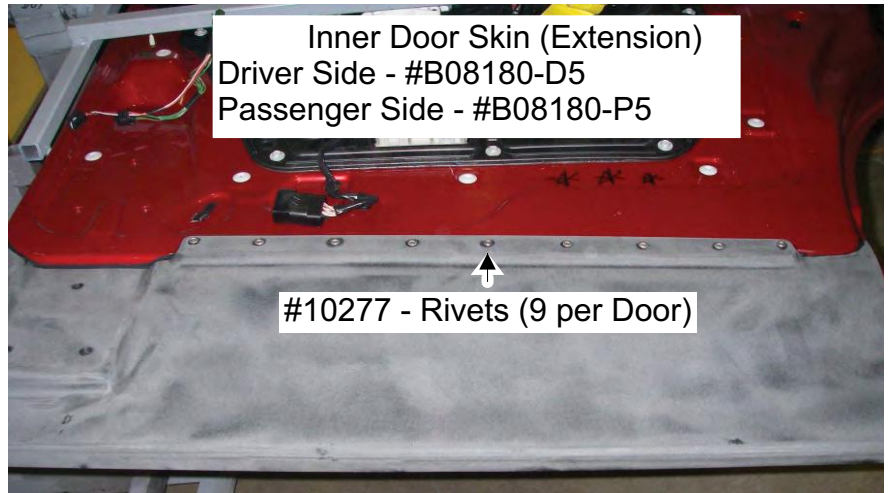
Note: In order to disable the OEM door from closing when the ramp is out, Rollx Vans interrupts Chrysler's CAN BUS to prevent the door from getting any signal to close. The StarScan Tool will record a "No Communication with Right Rear Door Module" everytime the Rollx Vans system deploys the ramp and simply overwrite itself each cycle thereafter. This is a normal trouble code and is to be expected.

Symptom	Possible Cause	Remedy
Passenger sliding door does NOT OPEN with interior Rollx Vans user button.	Van is NOT in park.	Place van into park.
	Overhead on/off switch is turned to the OFF position.	Turn switch to ON position.
	OTC program failure.	Press OTC reset button.
	OTC reads low voltage.	Start van's engine and press OTC reset button. If door still does not open review OTC board display and contact customer service.
	Bad OTC board.	Press the OTC reset button and while in Idle Mode press a user button and watch the LED. Notice if OTC appears to be working properly. Review error codes stored and call customer service.
	Main OTC fuse (40 amp) is blown.	Replace fuse under hood by battery.
Ramp sliding door does NOT OPEN with interior OEM push buttons after pressing OTC reset button.	OEM overhead ON / OFF switch is OFF.	Turn switch to ON position. This switch enables / disables the OEM buttons located on the B pillars that Rollx Vans uses to trigger the sliding door to open or close.
	Defective OEM door opener.	Operate door manually and contact customer service.
Ramp sliding door does NOT attempt to CLOSE after ramp stows.	Ramp up limit switch is not being activated properly.	Close door manually, press OTC reset button, and press Rollx Vans user button to operate system again. If door still does not attempt to close after ramp is stowed, review OTC board display and contact customer service.
Ramp sliding door attempts to close (door motor runs) after ramp stows, but door does not move.	Defective door open bracket.	Adjust the bracket and contact customer service.
	Defective OEM door opener.	Press OTC reset button, press interior OEM push button to see if door will close automatically. If door still does not respond, review OTC board display and contact customer service.
Ramp sliding door kicks back when opening or closing.	Obstruction.	Check door track for any debris and remove.
	Ramp needs adjustment (Foldout only).	Adjust folding ramp to stow more.
	OEM door sensitivity set low.	Contact local Chrysler Dealership.
Ramp sliding door opens and van kneels, but when door is all the way open, van unkneels and cycle ends.	OEM Door Ajar Pin Switch (Rollx Vans Door Close signal) is never deactivated when door begins to open.	If the OTC thinks the door is open and closed it will end the cycle. Examine switch / wiring.
Ramp sliding door does not seal when almost closed.	Ramp needs adjustment (Foldout only).	Adjust folding ramp to stow more.
	Defective OEM cinch motor.	Operate door manually and contact customer service.
Ramp sliding door does NOT OPEN manually.	Door is locked.	Unlock door. When pulling door handle, pull handle out and then slide door to open.
Ramp sliding door does NOT OPEN manually from interior handle, but does from exterior handle.	Child safety lock is activated.	See OEM owner manual to deactivate child safety lock.
Ramp sliding door closes half way and then moves back and forth.	Stuck door open limit switch.	Adjust switch located in rear of lower door track.
Ramp sliding door will NOT CLOSE manually.	Door handle is not releasing.	Pull handle to disengage latch and slide to close.
	Obstruction.	Check door track for any debris and remove.

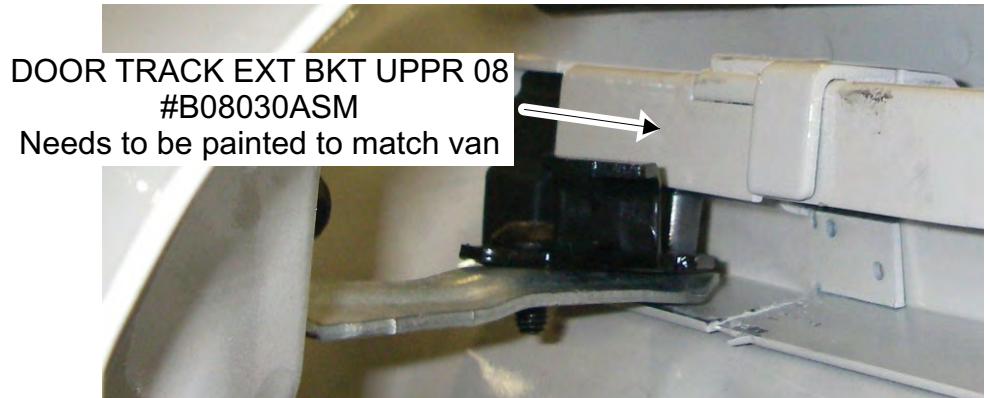
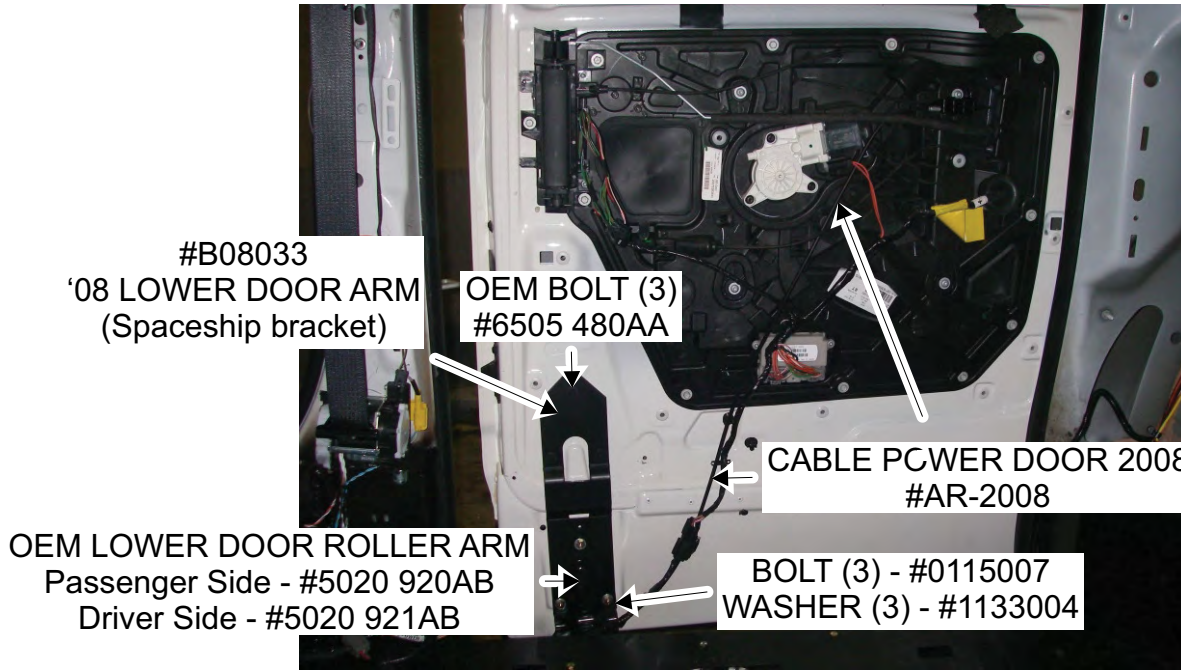
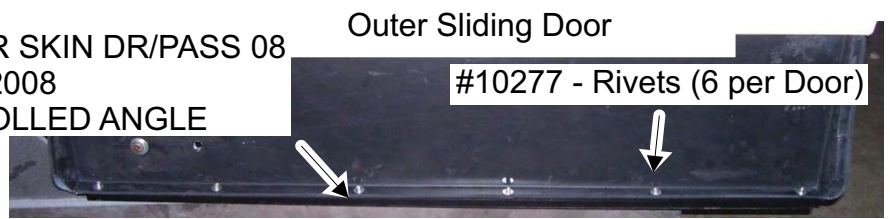


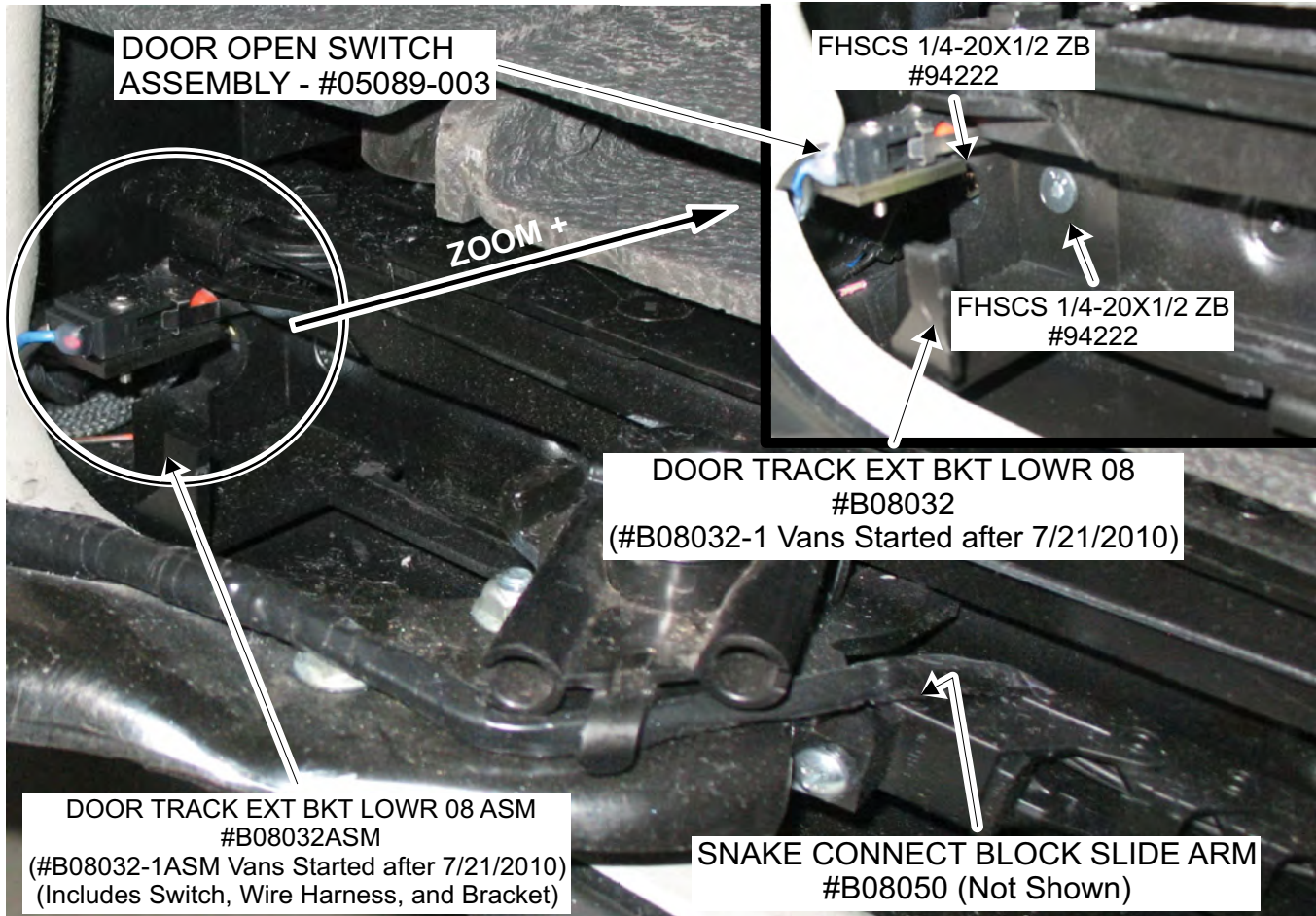
Door extension kits part numbers and descriptions

- B08180-D5-KIT-ITF -Door skin svc kit itf dr
- B08180-d5-kit-fo -door skin svc kit fo dr
- B08180-p5-kit-itf -Door skin svs kit itf pass
- B08180-p5-kit-fo -Door skin svs kit fo pass



Current  
#B08180-DP6 - L BRKT DOOR SKIN DR/PASS 08  
Before 10/20/2008  
#10503 - 1"X 1" 14GA ROLLED ANGLE





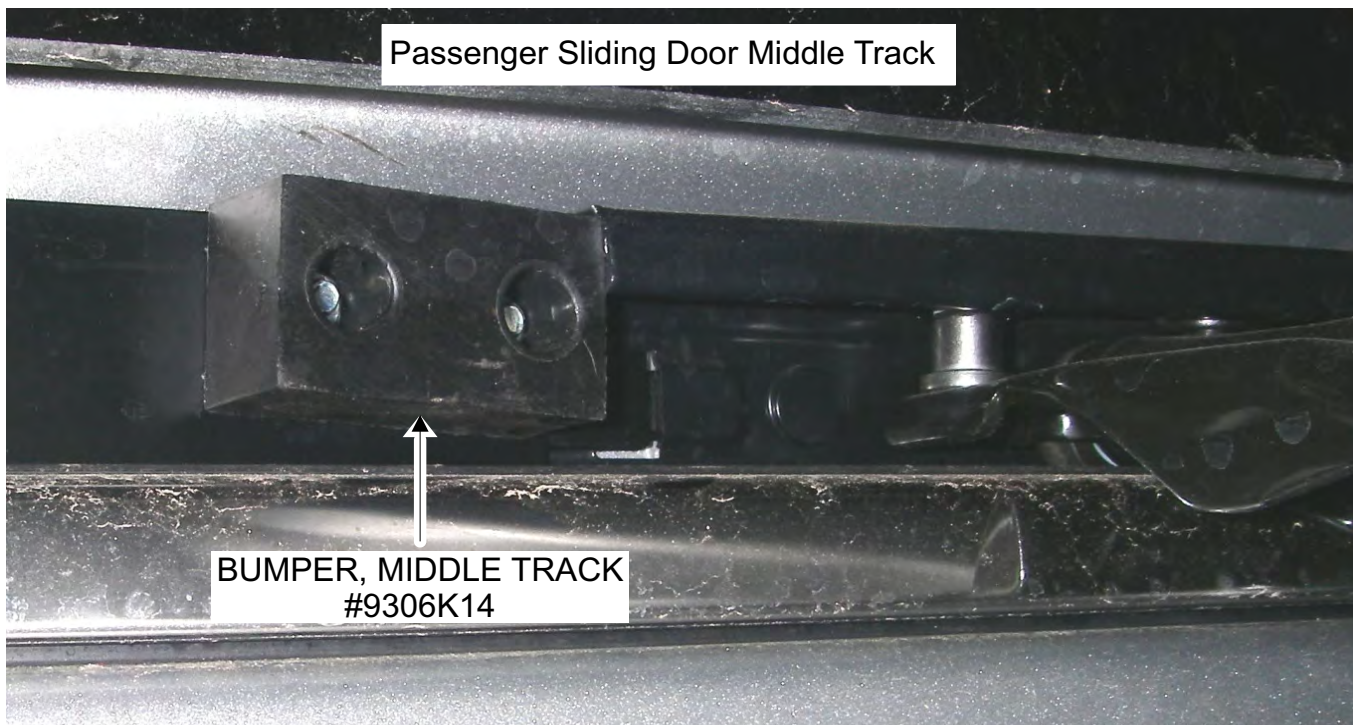
Door track kits and descriptions includes oem track and door open switch bracket

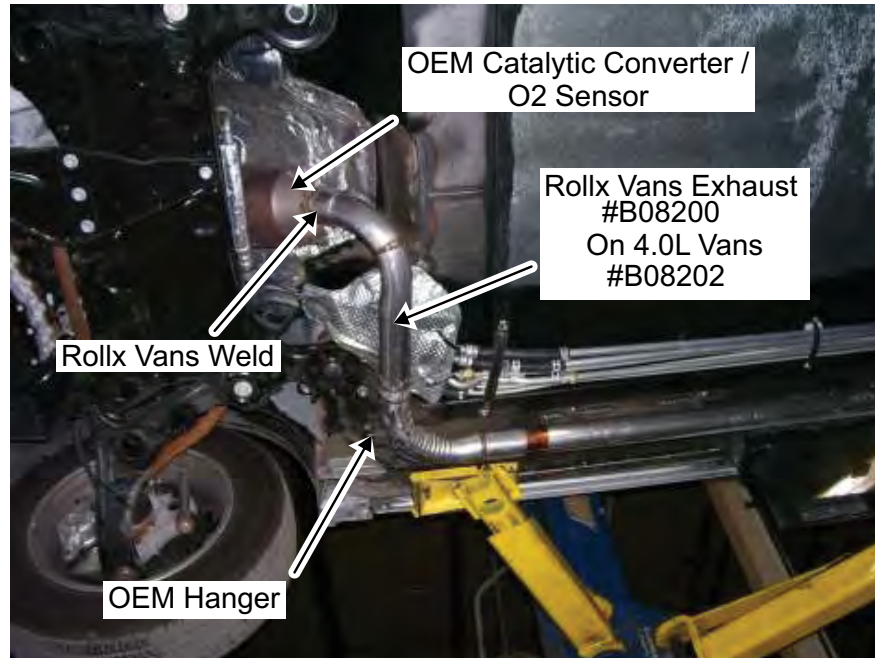
B08059asm-dr - Door track asm 08-09 dr

B08059asm-dr-2010 - Door track asm 10-12 dr

B08059asm-ps - Door track asm 08-09 ps

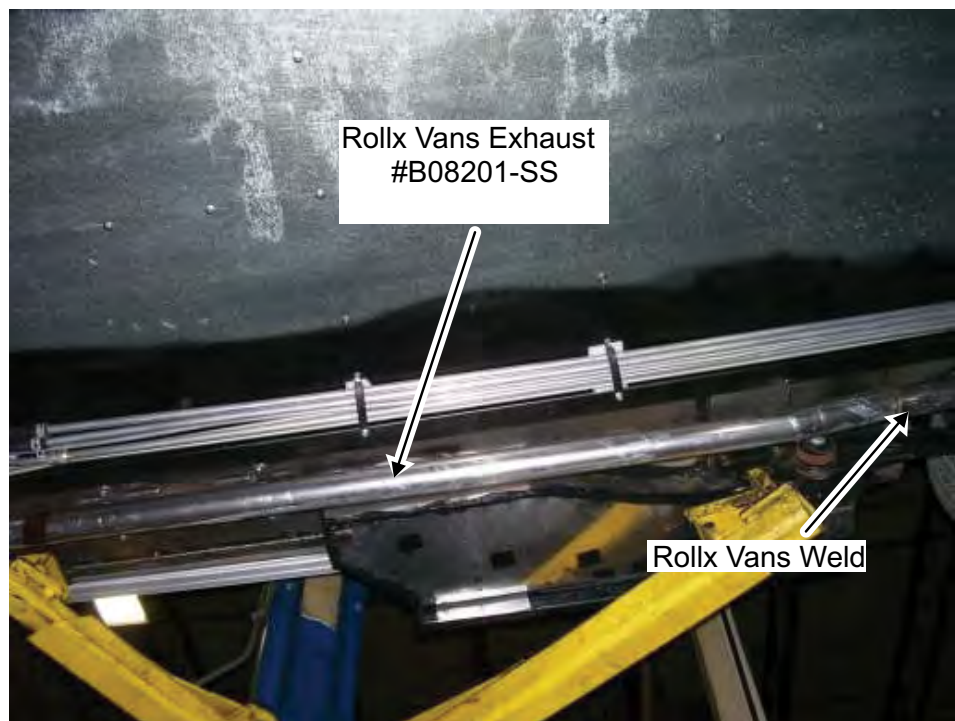
B08059asm-ps-2010 - Door track asm 10-12 ps





Rollx Vans begins their exhaust from the OEM Catalytic Converter (Rollx Vans does not modify the OEM Catalytic Converter or OEM O2 Sensor). Rollx Vans Exhaust is welded to the OEM Catalytic Converter and runs down the passenger side of the van.

Rollx Vans reuses the OEM Hangers to support the exhaust. Rollx Vans Exhaust pipe is 2-1/4 inch dia aluminized tubing and replaces the OEM 2-1/2 inch tubing.





Rollx Vans Exhaust continues over the rear axle and is welded to the OEM Muffler and Tailpipe.

Rollx Vans eliminates the OEM Resonator.



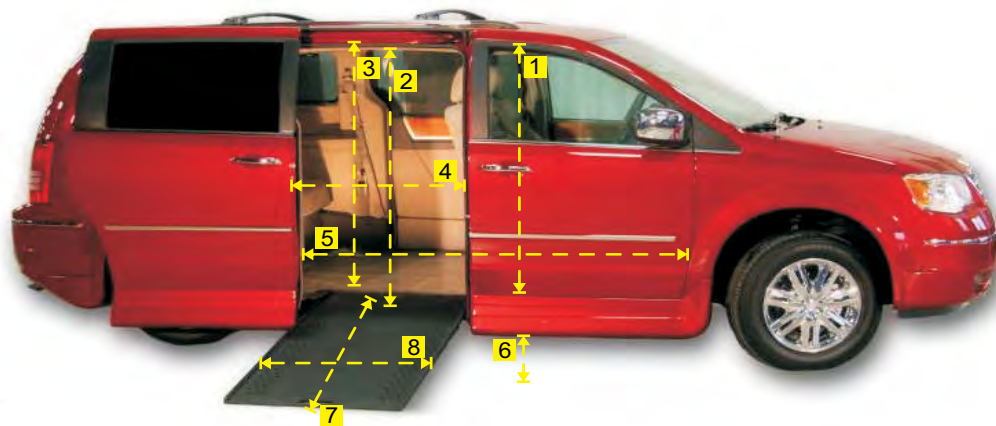


#B08180-P = Passenger Side  
#B08180-D = Driver Side

- |  |   |   |                          |
|--|---|---|--------------------------|
| (Chrysler Vans Only)<br>#B08180-P4<br>#B08180-D4 | (Before 12/2/08)<br>#B08180-P3<br>#B08180-D3    | (Before 12/2/08)<br>#B08180-P2<br>#B08180-D2    | #B08180-P1<br>#B08180-D1 |
| (Dodge Vans Only)<br>#B08180-P4D<br>#B08180-D4D  | (After 12/2/08)<br>#B08180-P3.2<br>#B08180-D3.2 | (After 12/2/08)<br>#B08180-P2.2<br>#B08180-D2.2 |                          |

When replacing either of these ground effects on a 2008 Chrysler van built before 12/2/08, order as follows:

- D3 or P3 = it is necessary to replace both the D2 and D3 with the new D2.2 and D3.2 (same for passenger side).
- D2 or P2 = we have about 20 in stock of each so just replace that required piece until out of stock, then follow above rule.

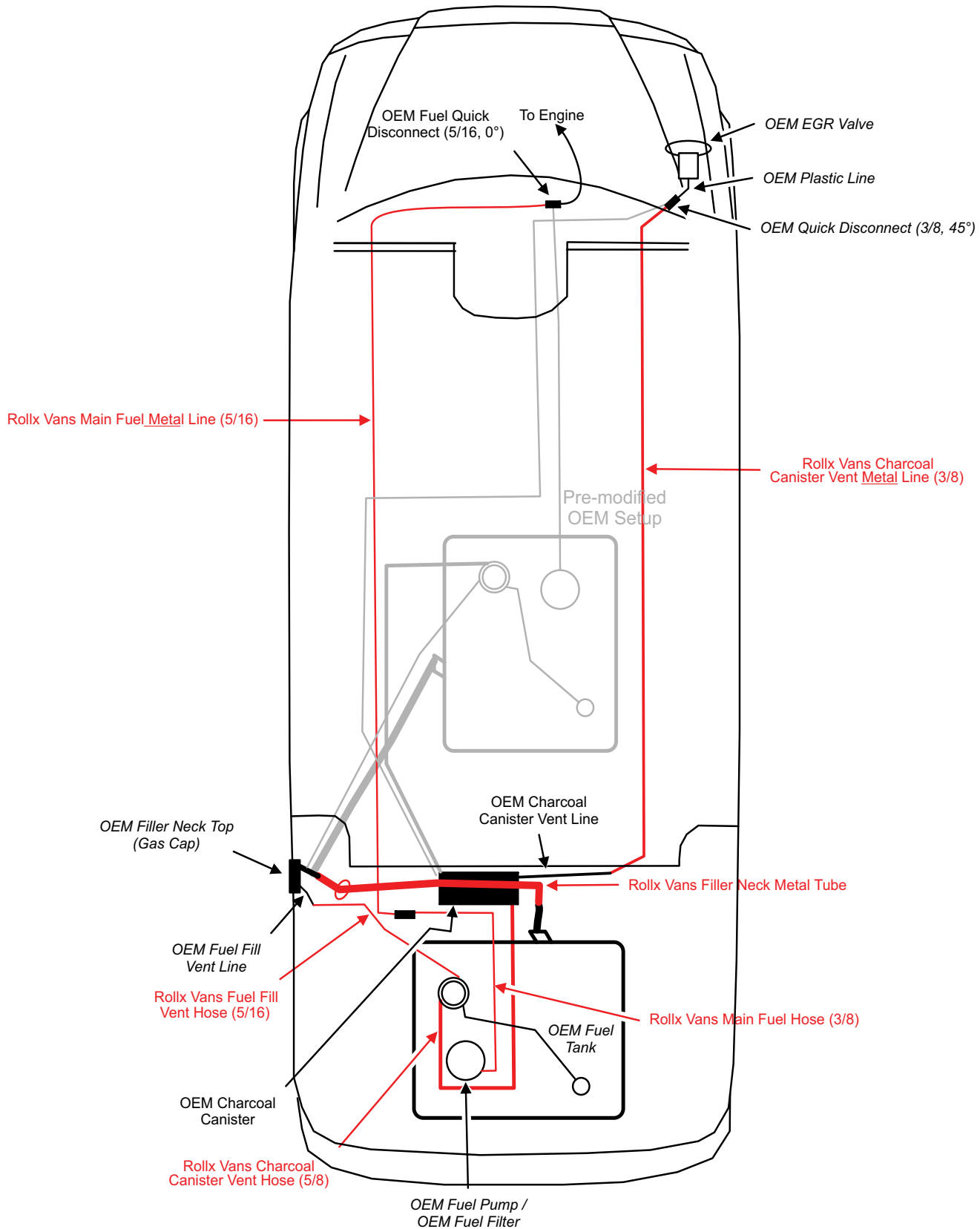


Measurement	Description	Rollx Vans Chrysler/Dodge	Rollx Vans Chrysler/Dodge
		In The Floor Ramp 11 Inch Drop	Folding Ramp 11 Inch Drop
1	Floor to Ceiling Height	58	58
2	Passenger Sliding Door Opening Height	54.5	54
3	Floor to Overhead Console	57	57
4	Passenger Sliding Door Opening Width	31.5	31.5
5	Cargo Area Length (Rear "z" to Firewall Along Floor)	84	84
6	Ground Clearance - Ground Effect	7	7
7	Ramp Length	50	55.5
8	Ramp Width (Inside Wall to Inside Wall)	30	29
	Cargo Area Width When Closed (Door to Door / Door to Ramp)	66.5	61.5
	Ground Clearance - Lowest Point (Exhaust)	5.5	5.5
	Cargo Area Length (Rear Sofa to Clip-in Base)	54.5	54.5

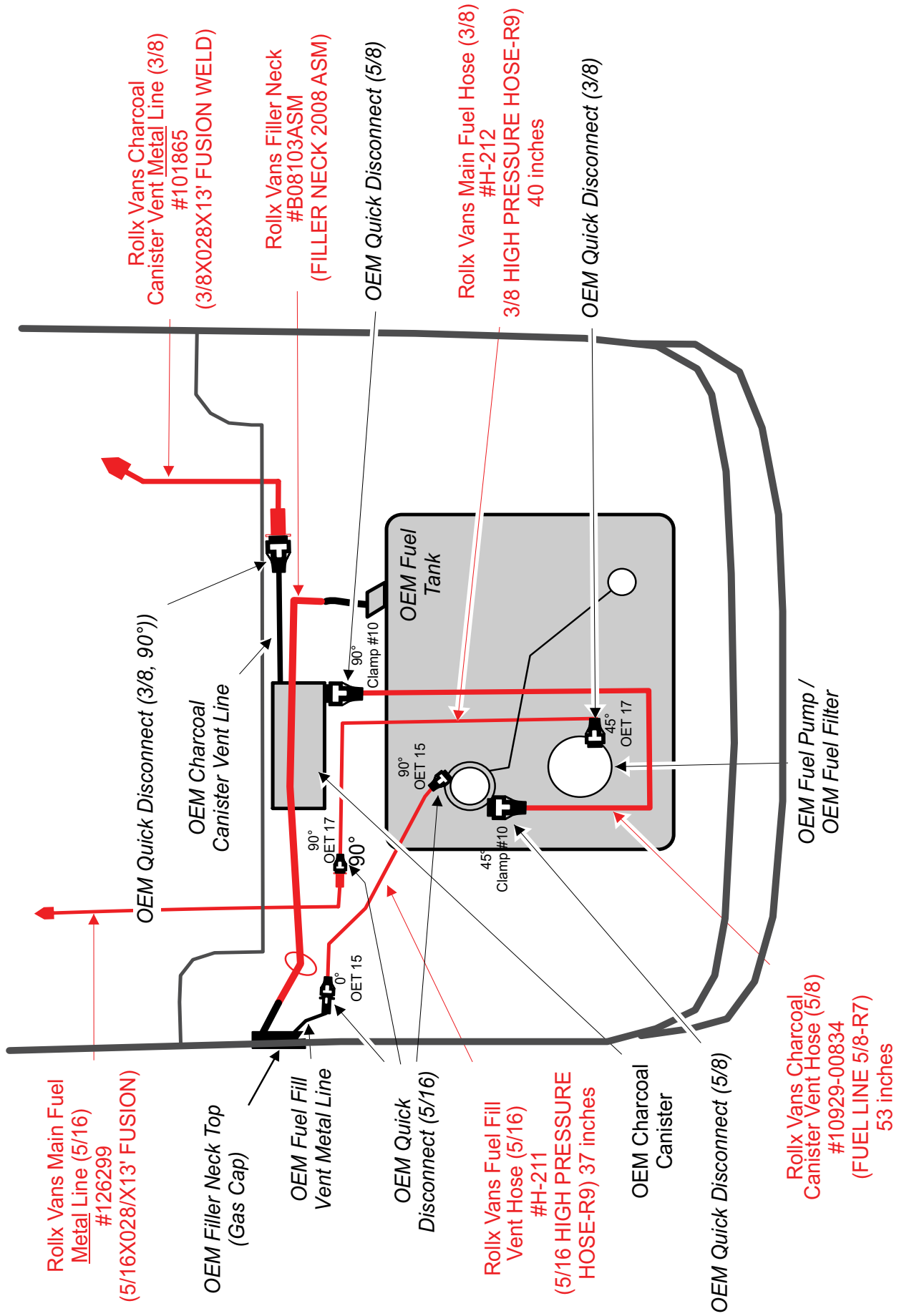
\* All measurements are subject to change depending on various van configurations and should be used as approximations.

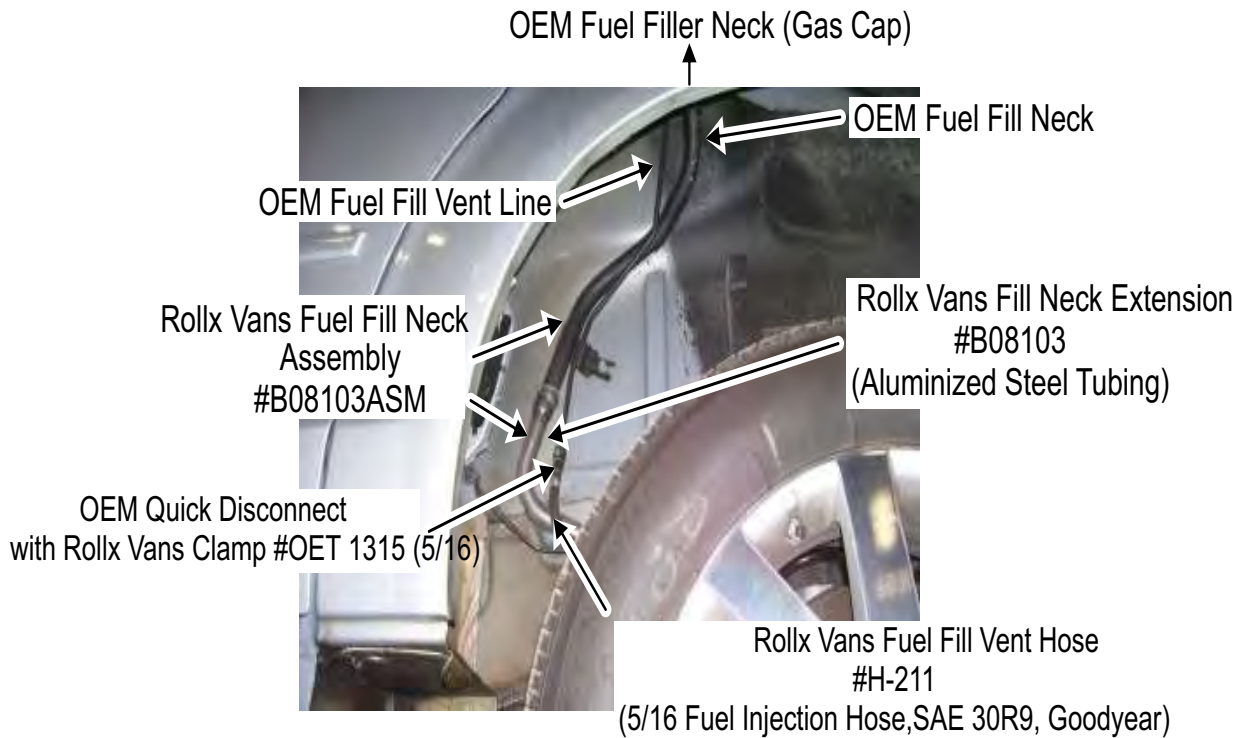


## 2008-2009 Chrysler Town & Country / Dodge Grand Caravan (3.3L, 3.8L & 4.0L) Rollx Vans Fuel / Emission System Overview (V5)









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Rollx Vans welds a Fill Neck Extension onto OEM Fuel Fill Neck to extend the OEM Fuel Fill Neck to the OEM Fill Neck Hose that attaches to the tank. The completed assembly is #B08103ASM that includes the OEM Fuel Fill Neck welded to the Rollx Vans Fill Neck Extension. The modified filler neck is smoke tested for possible pin hole leaks.

Rollx Vans attaches a Fuel Fill Vent Hose that begins at the gas tank to the OEM Fuel Fill Vent Line with a 9/16 clamp. This hose and the filler neck tube are routed underneath the frame.

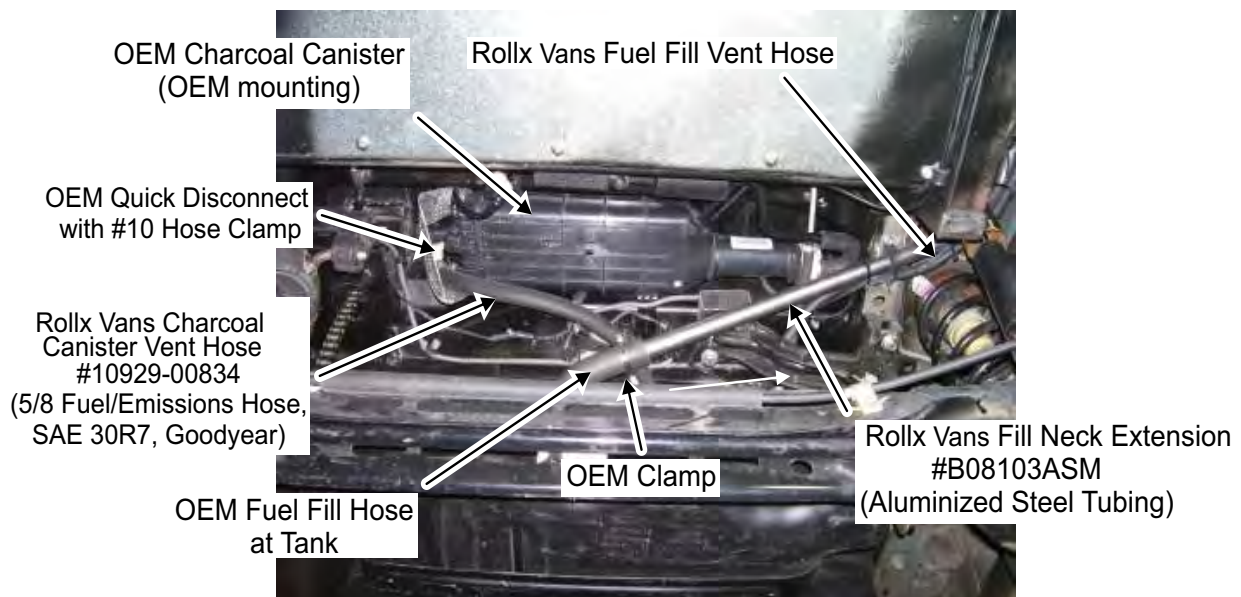


Rollx Vans reuses the OEM Gas Tank.

Rollx Vans replaces OEM Fuel Fill Vent Hose with Rollx Vans Fuel Fill Vent Hose that runs to OEM Fuel Vent Line near Filler Neck top (Gas Cap).

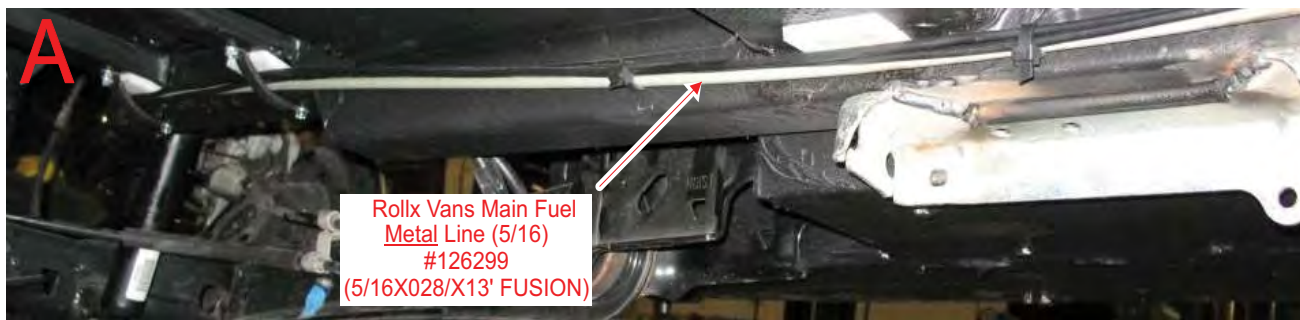
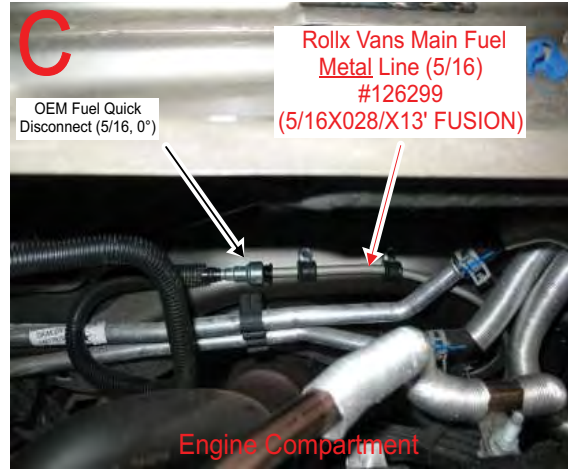
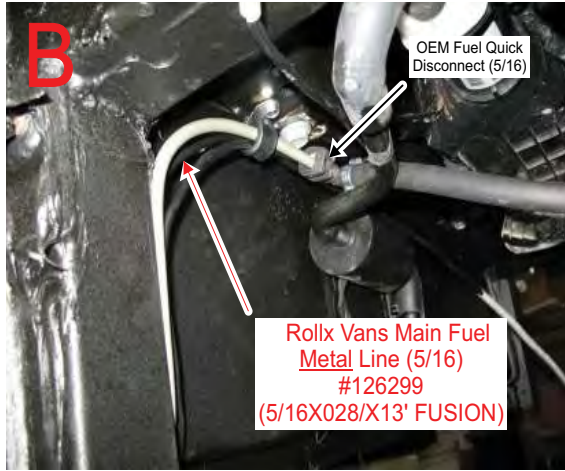
Rollx Vans replaces OEM Charcoal Canister Vent Hose with Rollx Vans Charcoal Canister Vent Hose that runs to OEM Charcoal Canister. Rollx Vans does not modify the OEM Charcoal Canister or its mounting.

Rollx Vans replaces OEM Main Fuel Hose with Rollx Vans Main Fuel Hose that runs to Rollx Vans Main Fuel Metal Line where it is attached to the flared metal line with the OEM Quick Disconnect.



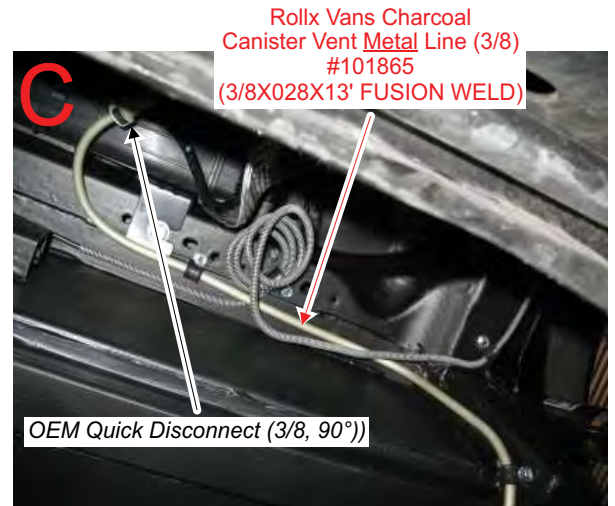
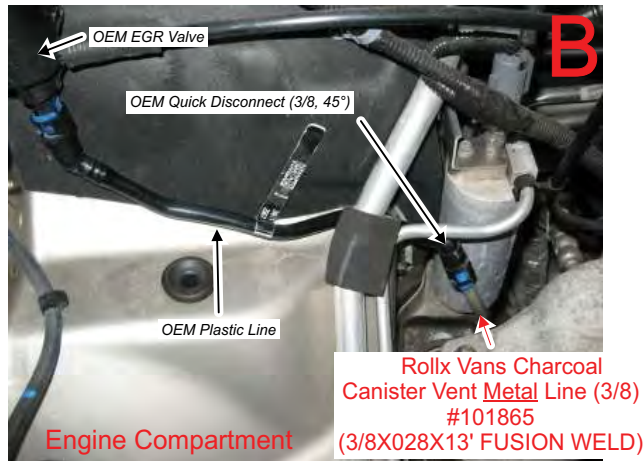


- A) Rollx Vans runs the Rollx Vans Main Fuel Metal Line (5/16) under the driver side of the van using P-Clamps to secure.
- B) The Rollx Vans Main Fuel Metal Line (5/16) is routed up the rear z, flared and attached to OEM Quick Disconnect.
- C) The Rollx Vans Main Fuel Metal Line (5/16) is routed up under the engine compartment, flared and attached to OEM Quick Disconnect.





- A) Rollx Vans runs the Rollx Vans Canister Vent Metal Line (3/8) under the passenger side of the van using P-Clamps to secure.
- B) The Rollx Vans Canister Vent Metal Line (3/8) is routed up under the engine compartment, flared and attached to OEM Quick Disconnect
- C) The Rollx Vans Canister Vent Metal Line (3/8) is routed up the rear z, flared and attached to OEM Quick Disconnect.





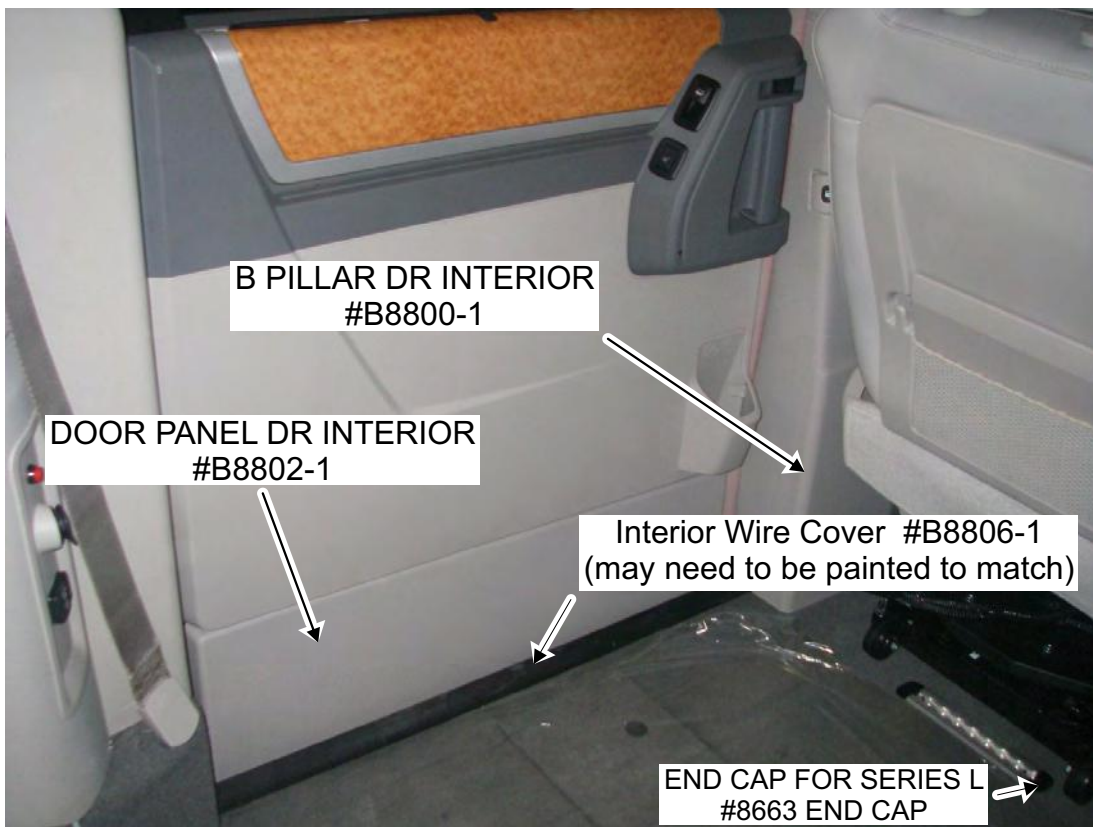
B PILLAR PASS INTERIOR  
#B8801-1

FOLDOUT RAMP ROLLER ASM  
(NOT SHOWN, FOLDOUT RAMP ONLY)  
BRACKET STABILIZER, 2008 - #F08018  
ROLLERS CUSHIONED - #22875T11

DOOR PANEL PASS INTERIOR  
#B8803-1

L TRACK 5 HOLE - #10006  
L TRACK 6 HOLE - #10007  
(#10007 NOT SHOWN, IN FRONT OF SOFA)

8" SECTION W/ 4 COUNTER  
#Fe200763

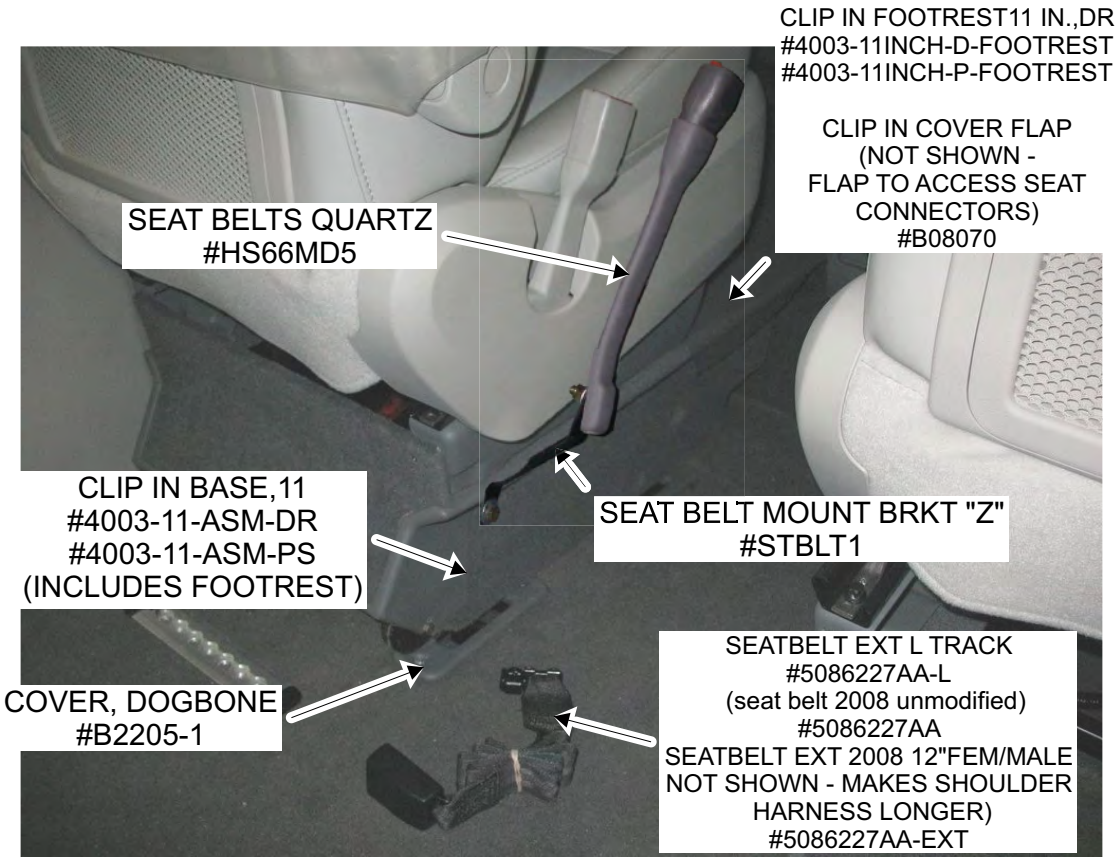


B PILLAR DR INTERIOR  
#B8800-1

DOOR PANEL DR INTERIOR  
#B8802-1

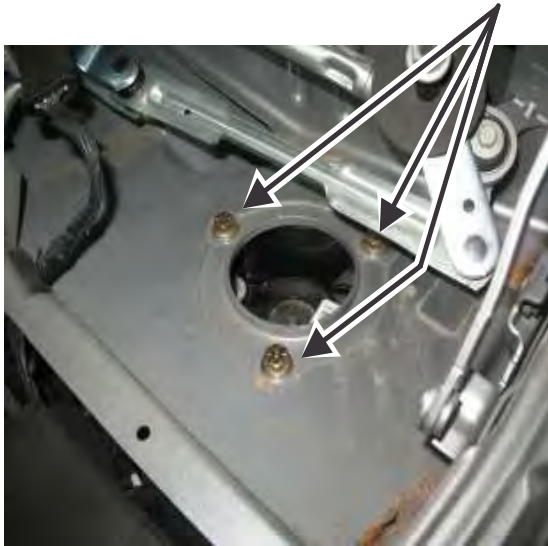
Interior Wire Cover #B8806-1  
(may need to be painted to match)

END CAP FOR SERIES L  
#8663 END CAP





# Front Strut Mounting Bolts #B08001ASM



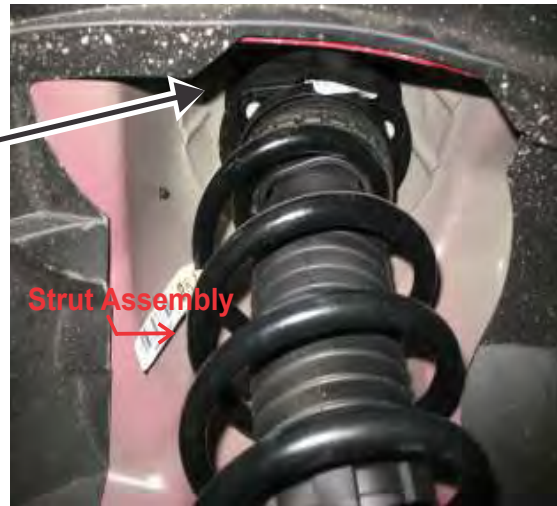
BOLTS:  
5/16" -18 x 1" (QTY 6)  
#0115055

WASHERS:  
1/4" ZINC FLAT(QTY 6)  
#1133004

LOCK WASHERS:  
5/16" (QTY 6)  
#1133892

# Strut Collar Assembly #B08001ASM

\*Reuse OEM strut collar nuts to fasten collar to strut.



# Adjustable Camber Bolt #41-214



OEM Camber Bolt





### Vans Built Prior to 1-2-2013

#### COIL SPACER ON BOTTOM

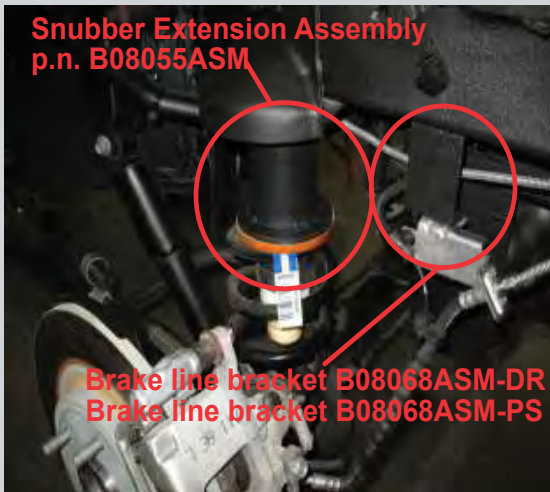


SERVICE KIT #R0046



### Vans Built After 1-2-2013

#### SNUBBER EXTENSION ON TOP



Traction Bar Spacers B08065



BOLTS: (QTY 4)  
M10-1.50 x 100mm  
#0153998

WASHERS: (QTY 4)  
1/2" ZINC FLAT  
#1133012

Kneel Axel Mount B08022





# ENGINE MOUNTING (CRADLE DROP)

**BOLTS:**  
M10-1.50 x 70mm (QTY 3)  
#0153994

**WASHERS:**  
3/8" ZINC FLAT(QTY 3)  
#1133008

**BOLTS:**  
M12-1.50 x 70mm (QTY 2)  
#38503

**WASHERS:**  
1/2" ZINC FLAT(QTY 2)  
#1133012



Right Side Engine Mount



Left Side Engine Mount

2.5" Motor Mount  
N05011 (QTY 5)



Front Engine Mount

Left Crossmember Bracket  
(Right side same)

OEM Isolator bolt  
#4721 746AB (QTY 1)

**BOLTS:**  
M12-1.75 x 50mm (QTY 4)  
#0154004

**WASHERS:**  
3/8" ZINC FLAT(QTY 4)  
#1133012



Left Cradle Mount  
(Right side same)

1" Motor Mount  
N05010 (QTY 4)

**BOLTS:**  
M14-2.0 x 190mm (QTY 4)  
#0122055

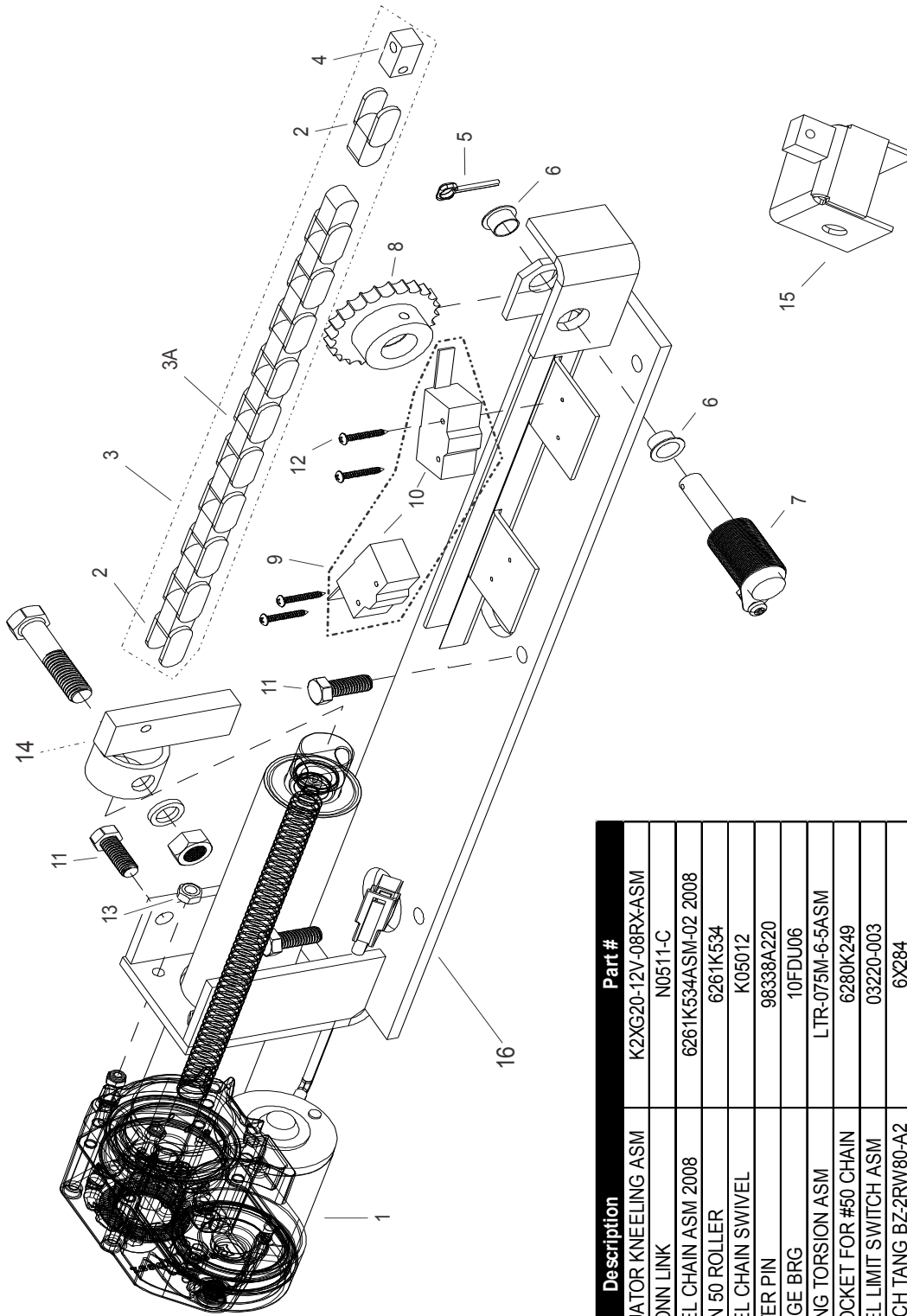
**WASHERS:**  
3/8" ZINC FLAT(QTY 4)  
#1133012



<b><u>Torque Specifications</u></b>		
<b><u>Location</u></b>	<b><u>Item</u></b>	<b><u>Torque</u></b>
Front Suspension	Wheel nuts	100 Ft. Lbs.
	Camber Bolts	116 Ft. Lbs.
	Stabilizer Bar Link Nuts	65 Ft. Lbs.
	Strut Collar-to-Body	21 Ft. Lbs.
	Strut Collar-to-Strut	21 Ft. Lbs.
Rear Suspension	Wheel nuts	100 Ft. Lbs.
	Trailing Arm Bracket-to Body Bolts	40 Ft. Lbs.
	Trailing Arm Pivot Thru-Bolts	129 Ft. Lbs.
	Traction Bar To Axle Bolts	60 Ft. Lbs.
	Shock Absorber Upper Mounting Bolts	55 Ft. Lbs.
	Shock Absorber Lower Mounting Bolts	55 Ft. Lbs.
Engine & Cradle Mounting	Front Engine Mount	83 Ft. Lbs.
	Right Side Engine Mount	40 Ft. Lbs.
	Left Side Engine Mount	70 Ft. Lbs.
	Left & Right Cradle Mounts	120 Ft. Lbs.
	Left & Right Cross Member Brackets (M14 Bolts)	120 Ft. Lbs.
	Left & Right Cross Member Brackets (M12 Bolts)	40 Ft. Lbs.



Symptom	Possible Cause	Remedy
Van does NOT LOWER to ground while door is opening after Rollx Vans user button is pressed.	Kneel on / off switch is turned OFF.	Turn kneel switch to the ON position.
	Kneel motor.	Review display board. Turn kneel switch to the OFF position and press OTC reset button. Temporarily operate system without kneel option enabled. Contact customer service.
	Kneel chain is broken.	
After van is lowered to ground the kneeler makes a loud ratcheting sound.	Kneel down limit switch was not activated.	Adjust kneel down limit switch. Replace if broken. Contact customer service.
Van will NOT RAISE when ramp is stowed.	Kneel on / off switch is turned OFF.	Turn kneel switch to the ON position.
	Kneel motor.	Review display board. Manually un-kneel van, turn kneel switch to the OFF position and press OTC reset button. Contact customer service.
	Kneel up limit switch is activated incorrectly.	Adjust kneel up limit switch. Replace if broken. Contact customer service.
Van raises and while door closing the kneeler ratchets.	Kneel up limit switch is not activated.	Once door is closed and van is at normal height, turn kneeling switch to the OFF position and contact customer service.



## #KNEEL 2008 SNG OT-01 - KNEEL 2008 OTC SNG COMPLETE ASM

Item	Qty.	Description	Part #
1	1	ACTUATOR KNEELING ASM	K2XG20-12V-08RX-ASM
2	2	50 CONN LINK	N0511-C
3	1	KNEEL CHAIN ASM 2008	6261K534ASM-02 2008
3A	1.5	CHAIN 50 ROLLER	6261K534
4	1	KNEEL CHAIN SWIVEL	K05012
5	1	COTTER PIN	98338A220
6	2	FLANGE BRG	10FDU06
7	1	SPRING TORSION ASM	LTR-075M-6-5ASM
8	1	SPROCKET FOR #50 CHAIN	6280K249
9	1	KNEEL LIMIT SWITCH ASM	03220-003
10	2	SWITCH TANG BZ-2RW/80-A2	6X284
11	3	HCS 3/8-16 X 1Y28 QPA	0115105
12	4	PPH MS 6-32 X 1 1/2Z	1128838
13	4	10-32 NYLOCK NMZ	1137015
14	1	ACTUATOR GUIDE ASM	K05006ASM
<b>Parts on Van</b>			
15	1	KNEEL AXLE MOUNT	B08022
	1	RATCHET REVERSIBLE	800-0072*
	1	SOCKET 3/8"	4PW71*
	1	BOOT BLK "2005" KNEELACT	152303*
16	1	KNEEL ASSEMBLY BASE PLATE	K05100BKT-ASM

\* Not Shown



**Important:** If OTC Board is removed, the OEM System will not operate normally unless the CAN Bus Shunt is installed. The shunt is attached to the wire harness behind the OTC board. See OTC Wiring Diagram for more information.

Symptom	Remedy
No power to One Touch Controller (OTC).	Check that OTC ON/OFF switch is on. The power toggle switch is on the actual OTC board itself.
	Ensure the connections on the back of the OTC board are tight.
	Check the OTC main fuse (40 amp) located near the vehicles main battery.
	Reset the OTC. The reset is located on the dash by the drivers left knee and on the OTC board (red button).
	Check battery voltage.
OTC beeps 4 times when the user tries to run a normal open/close cycle.	Battery is low. Turn off the OTC and charge battery. Note: The alarm will sound when the battery voltage is below 11.4 VDC. This is to prevent the OTC system from draining the battery far enough as to prevent the vehicle from starting. This level is adjustable in the boards setup menu.
The van's battery is dead.	Van has been sitting for an extended period of time. Charge the battery.
	Check the current draw by placing an ampeter in series with the negative terminal on the battery with all doors closed and engine off. The draw varies, but awake, the system should be less than .850 amps and when sleeping, less than .050 amps. Additional equipment installed will also vary these numbers. See Battery section for more information.
The OTC display is garbled	Reset the OTC. The reset is located on the dash by the drivers left knee and on the OTC board (red button).

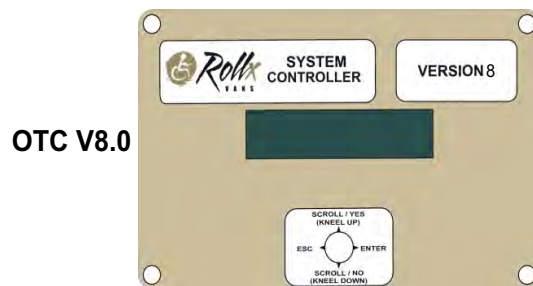


The Rollx Vans One Touch Controller, known as the OTC, is a Single Board Computer specifically designed for the Rollx Vans system.

The OTC system was designed to be independent to the operation of the Chrysler computer system. When power is removed from the OTC, it has no effect on the operation of the Chrysler system as long as the OTC Shunt Plug is installed into the OTC Main Harness on all 2008 Chrysler Vans due to the CAN BUS system (see OTC Wiring Diagram for more information).

The OTC is a low power system. When the OTC is in Sleep Mode with the Display disabled, it typically draws less than 10ma of current from the battery. When awake in Idle Mode (not running a cycle) with the Display enabled, it typically draws less than 200ma of current from the battery.

The current state of the OTC can be determined by viewing the Display. During open or close operation the progress of the system can be tracked by watching the Display.



## Sequence of Operation

### Open Cycle

- 1) The OTC is activated by any Rollx Vans User Switch or Remote being pressed.
- 2) Door unlock command sent (1 sec.) To Front Passenger Door Control Module to unlock all doors.
- 3) Door open command sent to OEM B-Pillar Door Open/Close Button to open the passenger sliding door.
- 4) Door starts to open.
- 5) Kneeler motor is turned on and starts to lower van.  
\*If door fails to open within 2 seconds of User Switch being pressed, cycle stops (van unknels and cycle is ended)
- 6) Door reaches open position and activates Rollx Vans Door Open Limit Switch.
- 7) Passenger sliding door is disabled by OTC interrupting the CAN Bus signal with built in relay.
- 8) Ramp motor is turned on and starts to deploy.
- 9) Kneeler stops lowering when Kneel Down Limit Switch is activated.
- 10) Ramp stops deploying when Ramp Down Limit Switch is activated.
- 11) OTC enters Idle Mode.
- 12) OTC enters Sleep Mode.

### Close Cycle

- 1) The OTC is activated by any Rollx Vans User Switch or Remote being pressed.
- 2) Ramp motor is turned on and starts to stow.
- 3) After a few seconds (ramp is off the ground and begun to slide into van) kneeler motor is turned on and starts to raise the van.
- 4) Kneeler stops raising when Kneel Up Limit Switch is activated.
- 5) Ramp stops stowing when Ramp Up Limit Switch is activated.
- 6) Passenger sliding door is enabled by OTC reconnecting the CAN Bus signal with built in relay.
- 7) Door close command sent to OEM B-Pillar Door Open/Close Button to close the passenger sliding door.
- 8) OTC receives signal from OEM Door Ajar Pin Switch that door is closed.
- 9) OTC enters Idle Mode.
- 10) OTC enters Sleep Mode.

Note: There are "Watch Dogs" programmed in the OTC software that act as timers to end a function if the function does not complete within a certain amount of expected and very reasonable time.



## INPUTS

**KNEEL DISABLE SWITCH (Violet wire)** Allows the user to enable (the “I” position) or disable (the “O” position) the kneeling system. There is no display for this input.

**USER SWITCH INPUT (Blue wire)** Active while any Rollx Vans user button or Rollx Vans remote is pressed.

**IGNITION INPUT (Pink/White wire)** Indicates the status of the van ignition switch. When active, it indicates the ignition switch is off and the OTC will go into sleep mode when not in use. When not active it indicates the van ignition switch is on and the OTC will not go into sleep mode.

**NEUTRAL INPUT (Green wire)** Indicates the status of the gear shifter. When active, the van is either in neutral or park. The OTC system will not run a operational cycle unless the van is in neutral or park.

**DOOR CLOSE LIMIT INPUT (Violet/Yellow wire)** Active when the right side sliding door is fully shut.

**DOOR OPEN LIMIT INPUT (Orange/Red wire)** Active when the right side sliding door is fully open.

**RAMP DOWN LIMIT INPUT (Red/White wire)** Active when the ramp is in the down position.

**RAMP UP LIMIT INPUT (Red/Green wire)** Active when the ramp in the up position.

**KNEEL DOWN LIMIT INPUT (Yellow/Green wire)** Active when the kneeler is in the down position.

**KNEEL UP LIMIT INPUT (Yellow/White wire)** Active when the kneeler is in the up position.

## OUTPUTS

**System Status:** Indicates if the system is ready to except a command. It is off when the OTC is in sleep mode.

V6.0 & V8.0 Display will show Rollx Vans: Idle.

**RAMP DOWN MOTOR OUTPUT (Red wire)** Active when the OTC is driving the ramp down (V6.0 & V8.0 OTC boards have obstacle detection monitoring this output).

**RAMP UP MOTOR OUTPUT (Red/Black wire)** Active when the OTC is driving the ramp up (V6.0 & V8.0 OTC boards have obstacle detection monitoring this output).

**RAMP DISABLE OUTPUT (Red/Blue wire)** Active anytime when the OTC is driving the ramp up or down. It indicates the ramp manual mode is disabled.

**KNEEL UP MOTOR OUTPUT (Yellow/Red wire)** Active when the OTC is driving the kneeler up.

**KNEEL DOWN MOTOR OUTPUT (Yellow/Black wire)** Active when the OTC is driving the kneeler up.

**DOOR DISABLE OUTPUT (Orange/Blue)** Used by the OTC to disable the Chrysler right side door controller anytime it wants to open the ramp. This prevents the right side door controller from banging the right side sliding door against the ramp.

**DOOR CONTROL OUTPUT (Orange)** OTC sends a command to the Chrysler system to open or close the right side sliding door.

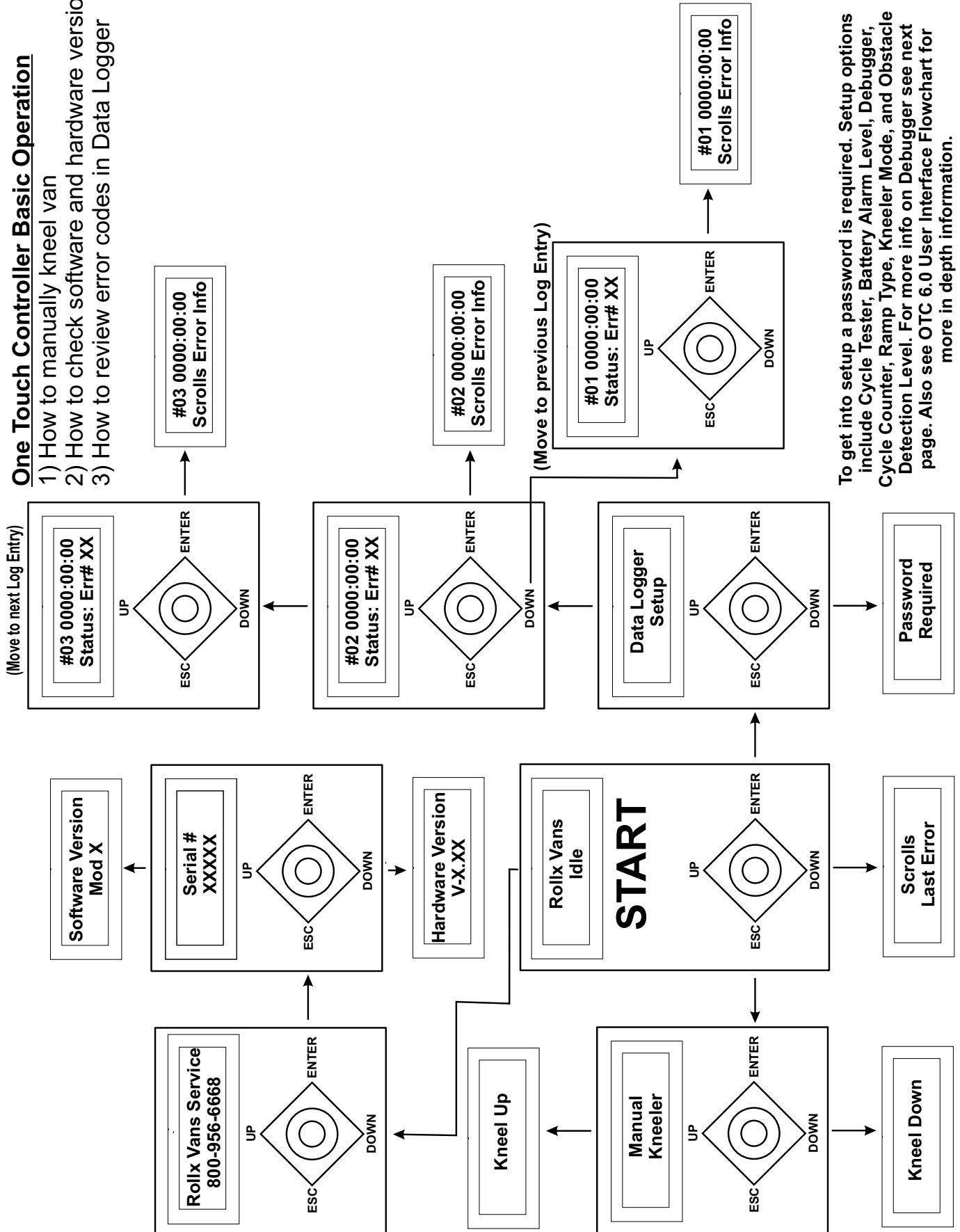
**DOOR UNLOCK OUTPUT (Yellow/Brown)** OTC sends a command to the Chrysler system to unlock the doors at the beginning of an open cycle.





## One Touch Controller Basic Operation

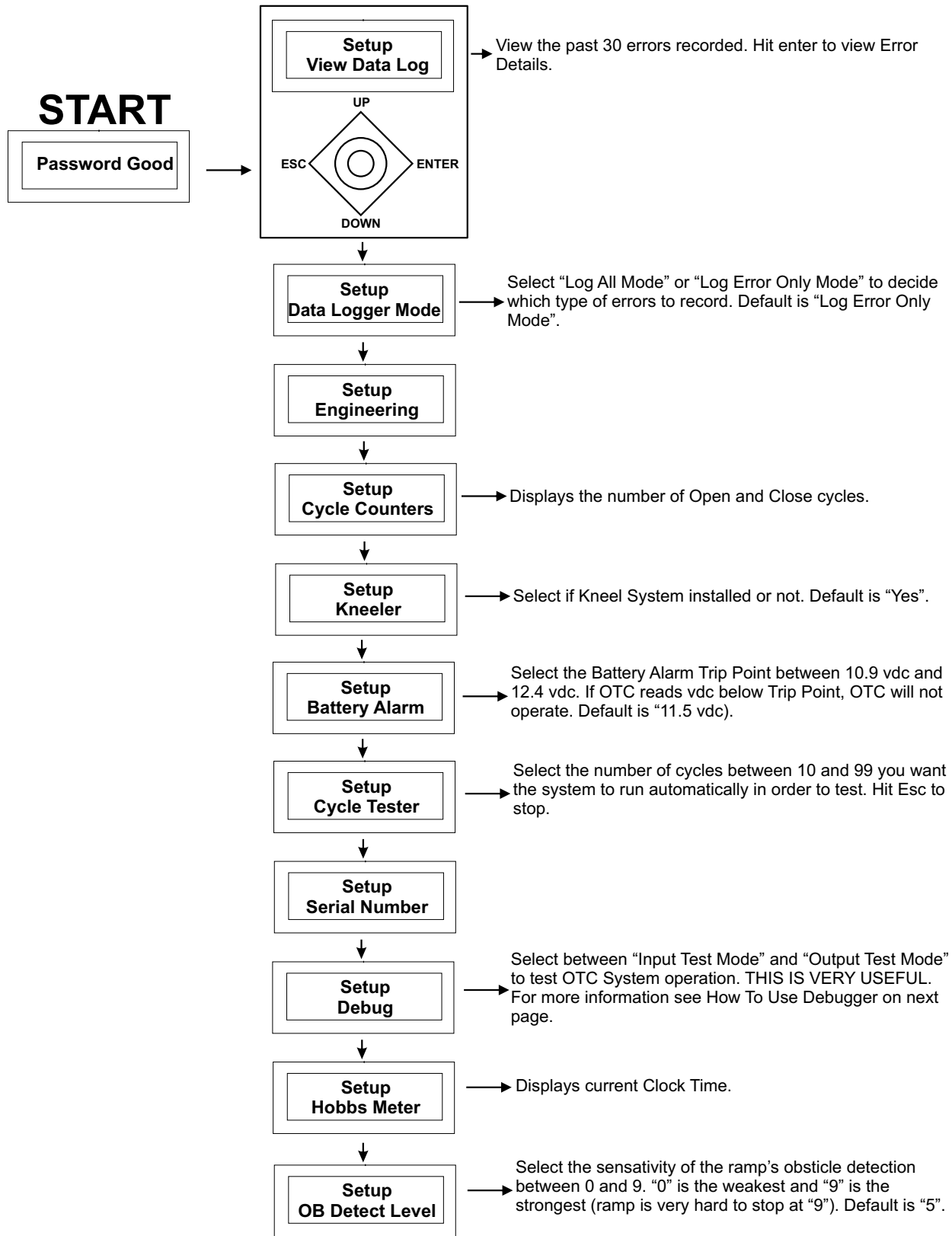
- 1) How to manually kneel van
- 2) How to check software and hardware versions
- 3) How to review error codes in Data Logger



To get into setup a password is required. Setup options include Cycle Tester, Battery Alarm Level, Debugger, Cycle Counter, Ramp Type, Kneeler Mode, and Obstacle Detection Level. For more info on Debugger see next page. Also see OTC 6.0 User Interface Flowchart for more in depth information.



## Options within Setup

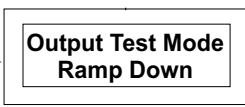
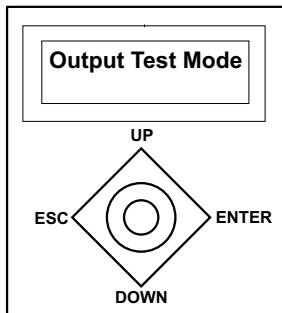




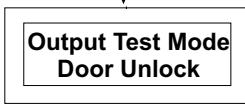
## How to Use Debugger (Output Test Mode)

Use extreme caution when using the Output Test Mode. The Output Test Modes sends the signal directly to the OTC Relay Board which results in power going to the called motor. No safeties are in place (ie. The Ramp Down will operate the ramp regardless if the door is open or closed).

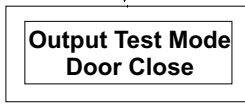
### START



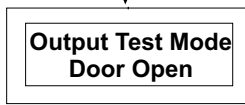
Relay should click and ramp should go out.



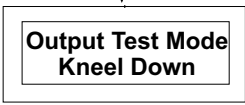
All OEM Doors should unlock.



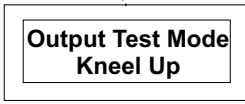
Closes the passenger sliding door.



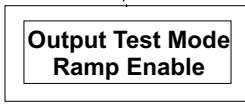
Opens the passenger sliding door.



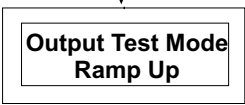
Press and hold to operate the kneeler and lower the van. Relay should click.



Press and hold to operate the kneeler and raise the van. Relay should click.



Relay should click.



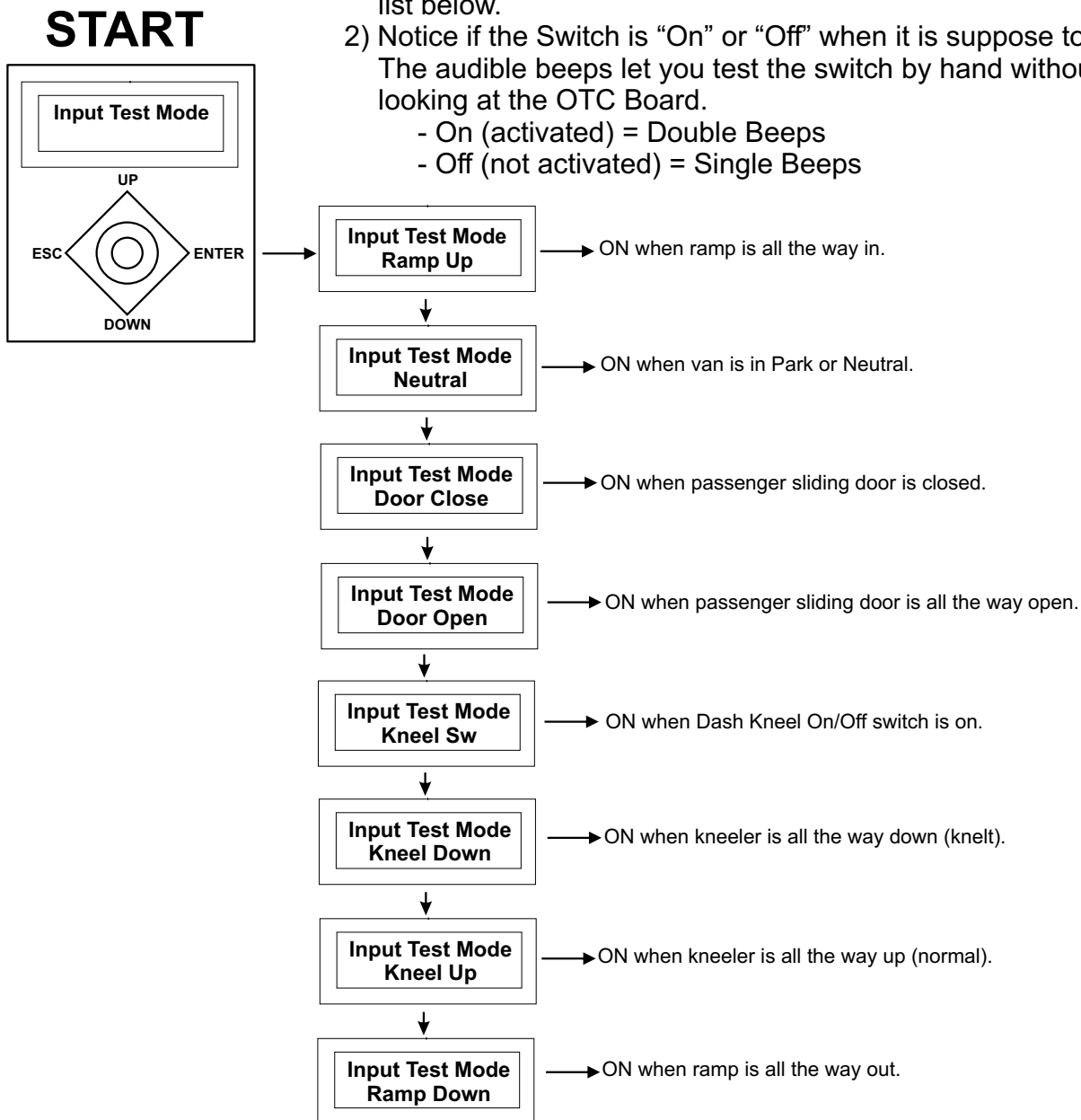
Relay should click and ramp should go out.



## How to Use Debugger (Input Test Mode)

The Input Test mode is very useful for testing the various limit switches the systems requires. To operate:

- 1) Select a Limit Switch (Input) you would like to test from the list below.
- 2) Notice if the Switch is "On" or "Off" when it is suppose to be. The audible beeps let you test the switch by hand without looking at the OTC Board.
  - On (activated) = Double Beeps
  - Off (not activated) = Single Beeps





For information about OTC Interface and how to use the Debugger, please refer to 'One Touch System - v8.0 Advanced Interface' section. Remember, in Input Test Mode, double beeps indicate the switch is on or activated and single beeps indicate that it is not. Also refer to the 'One Touch System - Relay Board Troubleshooting' for more information about the Relay Board, its Override Switches and LED Indicator Lights.

Code	Description - What Caused the Code
<p><b>Error 1 - Battery Low Error</b></p>	<p>Everytime before the OTC cycles, it checks the Main Battery's voltage. If reading is below the value set in the OTC Setup, the OTC will continue to operate, but will indicate a low battery warning. The default value is 11.5 volts.</p>
Diagnostic Tests	More Information
<p><b>Perform a Draw Test</b> Follow instructions in 'Battery Information - Draw Test Procedure' Section</p>	<p>Rollx Vans recommends starting your van every 4-5 days, allow it to run 15-20 minutes to keep the battery at a sufficient state of charge.</p> <p>A timer is included on the OTC that will shut it off after 5 minutes UNLESS in Setup Mode. Update OTC if needed.</p>



Code	Description - What Caused the Code
<p><b>Error 11 - Door Control Error</b></p>	<p>Door Control Output failure (The OTC did not successfully control the door to open or close). The OTC did not receive the signal that the door came off the OEM Door Ajar Switch when opening or did not receive the signal that the door came off the Rollx Vans Door Open Switch when closing. Once the OTC sends the signal to open the door, it waits about 2 seconds to see if the Door Ajar Switch is not activated. If the Door Ajar Switch is still active, this message will appear.</p>
Diagnostic Tests	More Information
<p><b>Output Test</b> Place OTC in Debug - Output Test Mode to verify OTC operates the door correctly by sending signal to OEM B-Pillar Switch and/or OEM Front Passenger Door Unlock Switch.</p> <ol style="list-style-type: none"> <li>1) Check Door Open.</li> <li>2) Check Door Close.</li> <li>3) Check Door Unlock.</li> <li>4) Check Ramp Enable. This closes a relay on the OTC Relay Board that enables the ramp to run (prevents the ramp from running if the door is not open, door open enables ramp enable).</li> </ol>	<p><b>OEM B-Pillar Switch / Door On/Off</b> If off, the OEM Overhead Power Sliding Door On/Off Switch will prevent the door from operating from the OEM B-Pillar Switch. The OTC uses this switch to open or close the door. When off, the OTC can not control the door. Make sure the switch is on and try hitting the OEM B-Pillar switch. If the door still does not work, likely an OEM issue. If OEM function works, but OTC does not check wiring.</p>
<p><b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly.</p> <ol style="list-style-type: none"> <li>1) Check Door Open (Rollx Vans Door Open Switch), by opening door all the way in Door Open.</li> <li>2) Check Door Close (OEM Door Ajar Switch), by close door all the way in Door Close. Rollx Vans taps into OEM Door Ajar Switch in Lower B-Pillar (See OTC Wiring for more information).</li> </ol>	<p><b>Door Unlock Switch</b> Door must be unlocked to open. First try OEM Unlock Switch in Passenger Front Door. The OTC uses this switch to unlock all the doors before an Door Open Command is sent. If OEM Switch does not unlock doors, likely an OEM issue. If OEM functions, but OTC does not check wiring.</p> <hr/> <p><b>Door Ajar Switch</b> If the OEM Door Ajar Switch is not deactivated within 2 seconds of the start of the cycle, Door Control Error will be returned.</p>



Code	Description - What Caused the Code
<b>Error 18 - Ramp Obstacle Detection Error</b>	OTC detected that the ramp may have hit an obstruction on the in or out cycle. The OTC detects an obstruction by measuring the current generated from the ramp motor. The obstruction could be something in the way or a Ramp Limit is not recognized. If this current exceeds the set limit in the OTC Setup (default is 5, scale is 1-10 with 1 being the most sensitive)
<b>Diagnostic Tests</b>	<b>More Information</b>
Check Error Log for multiple Obstacle Detection Errors. If there are many, raise the level in Setup.	Setup - OB Detect Level (default is 5, scale is 1-10 with 1 being the most sensitive)
<b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly. 1) Check Ramp Up [Limit Switch] by operating the ramp with Power Override Switch (ITF Ramp) or manually raising (Folding Ramp). 2) Check Ramp Down [Limit Switch] by operating the ramp with Power Override Switch (ITF Ramp) or manually raising (Folding Ramp).	If a Ramp Limit Switch fails, the Obstacle Detection should activate and cause an error. If the Obstacle Detection does not activate, the Ramp Watchdog Timer should. This will also cause an error (Error 27) and end the cycle.

Code	Description - What Caused the Code
<b>Error 23 - Neutral Status Error</b>	Everytime before the OTC cycles, it checks to make sure the van is in Park. This is for safety and can not be changed.
<b>Diagnostic Tests</b>	<b>More Information</b>
<b>Input Test</b> Place OTC in Debug - Input Test Mode to verify OTC recognizes if the van is in Park correctly 1) Check Neutral by placing the van in and out of Park and listening for the double beeps from the debugger.	Refer to Important Item Information or OTC Wiring Diagram for more information about where Rollx Vans gets this signal.

Code	Description - What Caused the Code
<b>Error 25 - Emergency Stop Error</b>	Anytime a Rollx Vans User or Remote Button is pressed during an open or close cycle, the system will stop immediately. If a Hard Wired User Button is held down long enough, the OTC will think it has been pressed twice and thus, cause an error.
<b>Diagnostic Tests</b>	<b>More Information</b>
Operate User Button to verify working correctly.	This is a safety feature and can not be changed.



Code	Description - What Caused the Code
<p align="center"><b>Error 27 - Ramp Watchdog Error</b></p>	<p>Once the OTC sends the signal to start running the ramp motor in or out, a timer starts. If enough time passes before the proper limit switch is activated at the end of the cycle, the OTC will return this error. This is a safety feature to limit power to the motor in case of multiple failures.</p>
Diagnostic Tests	More Information
<p>Operate the In-The-Floor ramp with Power Override to help determine if motor and ramp are functioning correctly.</p>	<p>Not available on Folding Ramps.</p>
<p><b>Output Test</b> Place OTC in Debug - Output Test Mode to verify OTC operates the ramp motor correctly. 1) Check Ramp Open. 2) Check Ramp Close.</p>	<p>Several factors such as low battery, cold weather or debris can prevent the motor from operating correctly. If low battery, very cold or a bad motor, the motor may run too slow causing this watchdog to activate. Debris can also prevent the motor or ramp operating at correct speed, also causing this error.</p>
<p><b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly. 1) Check Ramp Up [Limit Switch] by operating the ramp with Power Override Switch (ITF Ramp) or manually raising (Folding Ramp). 2) Check Ramp Down [Limit Switch] by operating the ramp with Power Override Switch (ITF Ramp) or manually raising (Folding Ramp).</p>	<p>If a Ramp Limit Switch fails, the Obstacle Detection should activate and cause an error (Error 18). If the Obstacle Detection does not activate, the Ramp Watchdog Timer should. This will also cause an error.</p> <p>If OTC Debug Output Test does not activate the motor being tested, try the overrides located on the OTC Relay Board. This will indicate a communication problem between the One Touch Controller and One Touch Relay Board.</p>





Code	Description - What Caused the Code
<b>Error 28 - Door Watchdog Error</b>	Once the OTC sends the signal to operate the OEM Door, a timer starts. If enough time passes before the proper limit switch is activated at the end of the cycle, the OTC will return this error.
<b>Diagnostic Tests</b>	<b>More Information</b>
Operate the OEM Door with the OEM B-Pillar Switch to determine if OEM Door is functioning properly.	If OEM B-Pillar Switch is not working, try the OEM Overhead Door Switch and make sure the OEM Overhead Door On/Off Switch is on.
<b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly. 1) Check Door Open (Rollx Vans Door Open Switch), by opening door all the way in Door Open. 2) Check Door Close (OEM Door Ajar Switch), by close door all the way in Door Close. Rollx Vans taps into OEM Door Ajar Switch in Lower B-Pillar (See OTC Wiring for more information).	If Door Limits function correctly and door cycles open and close okay, the issue is with the door taking too long to open or close. Check alignment or motor.
<b>Output Test</b> Place OTC in Debug - Output Test Mode to verify OTC operates the door correctly by sending signal to OEM B-Pillar Switch and/or OEM Front Passenger Door Unlock Switch. 1) Check Door Open. 2) Check Door Close.	If an Output is an issue, the Door Control Error (Error 11) will likely display.

Code	Description - What Caused the Code
<b>Error 29 - Kneeler Watchdog Error</b>	Once the OTC sends the signal to operate the Kneeler, a timer starts. If enough time passes before the proper limit switch is activated at the end of the cycle, the OTC will return this error.
<b>Diagnostic Tests</b>	<b>More Information</b>
Operate the Kneeler with Power Override to help determine if motor is functioning correctly.	Reset - Esc - Kneel Up/Kneel Down
<b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly. 1) Check Kneel Up [Limit Switch], by raising Kneeler until switch is activated or activate switch by hand. 2) Check Kneel Down [Limit Switch], by Lowering Kneeler until switch is activated or activate switch by hand.	Testing with Power Override is preferred since it will indicate if Limit Switch is being properly activated by Actuator's Guide.  When Kneel Actuator reaches its run limit, it will begin to ratchet making a terrible sound. This is simply the motor's clutch mechanism, is not damaging but should try and be minimized.
<b>Output Test</b> Place OTC in Debug - Output Test Mode to verify OTC operates the Kneeler correctly. 1) Check Kneel Up. 2) Check Kneel Down.	If OTC Debug Output Test does not activate the motor being tested, try the overrides located on the OTC Relay Board. This will indicate a communication problem between the One Touch Controller and One Touch Relay Board.  Also a low battery, bad motor or cold weather causing the motor to run very slowly can return this error.



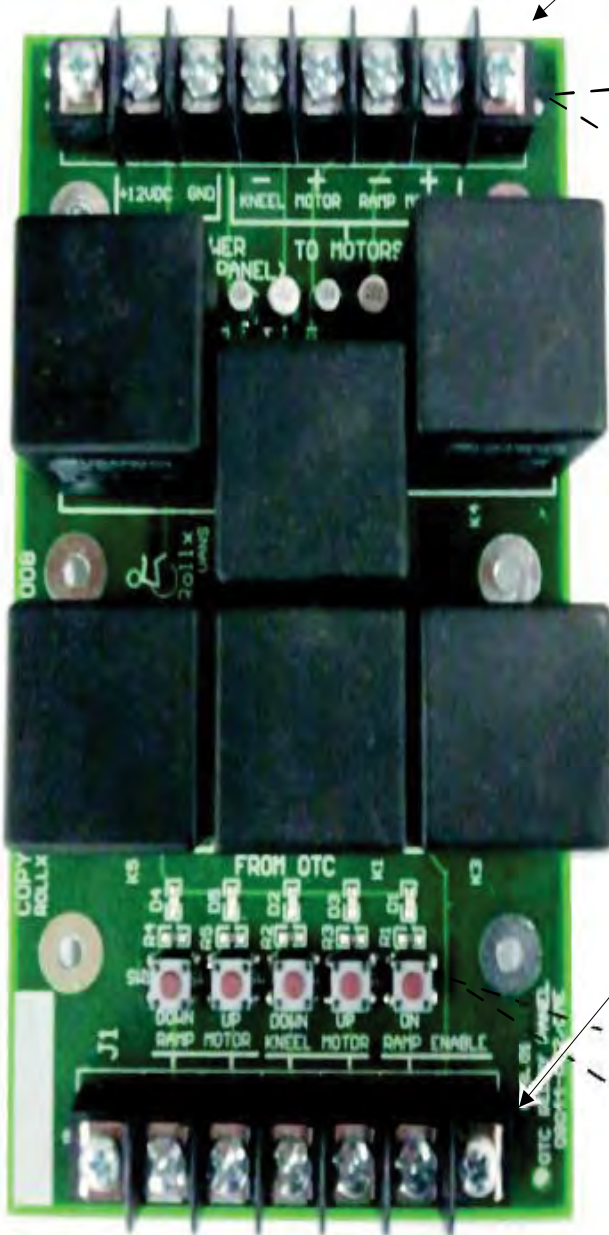
Code	Description - What Caused the Code
<b>Error 33 - Door Ajar Error</b>	The OTC will not run a Cycle if the door is Ajar (Not fully opened or closed). If Ramp deployed, open door fully. If ramp stowed, fully close and latch door.
Diagnostic Tests	More Information
Operate the OEM Door with the OEM B-Pillar Switch to determine if OEM Door is functioning properly.	If OEM B-Pillar Switch is not working, try the OEM Overhead Door Switch and make sure the OEM Overhead Door On/Off Switch is on.
<b>Input Test</b> Place OTC in Debug - Input Test Mode to verify limits operate correctly. 1) Check Door Open (Rollx Vans Door Open Switch), by opening door all the way in Door Open. 2) Check Door Close (OEM Door Ajar Switch), by close door all the way in Door Close. Rollx Vans taps into OEM Door Ajar Switch in Lower B-Pillar (See OTC Wiring for more information).	



RELAY BD OTC VERSION 2  
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## OUTPUTS

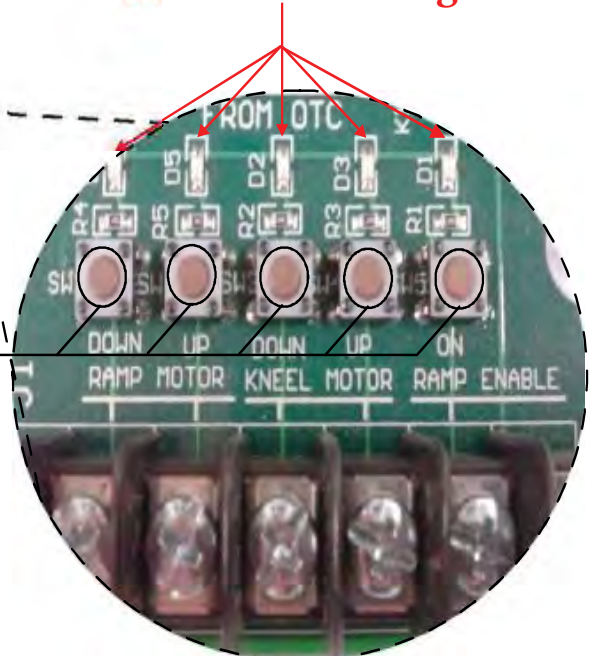
Run to the Kneeler and Ramp Motors



## INPUTS

Run from the OTC Control Board

### LED Indicator Lights



Manual push button test switches

\*Pressing the switches should operate each function as shown on the board as long as the board is working properly. Remember, to run the ramp, the Ramp Enable must also be pressed at the same time. Pressing a switch is the same as sending a ground to the terminal.



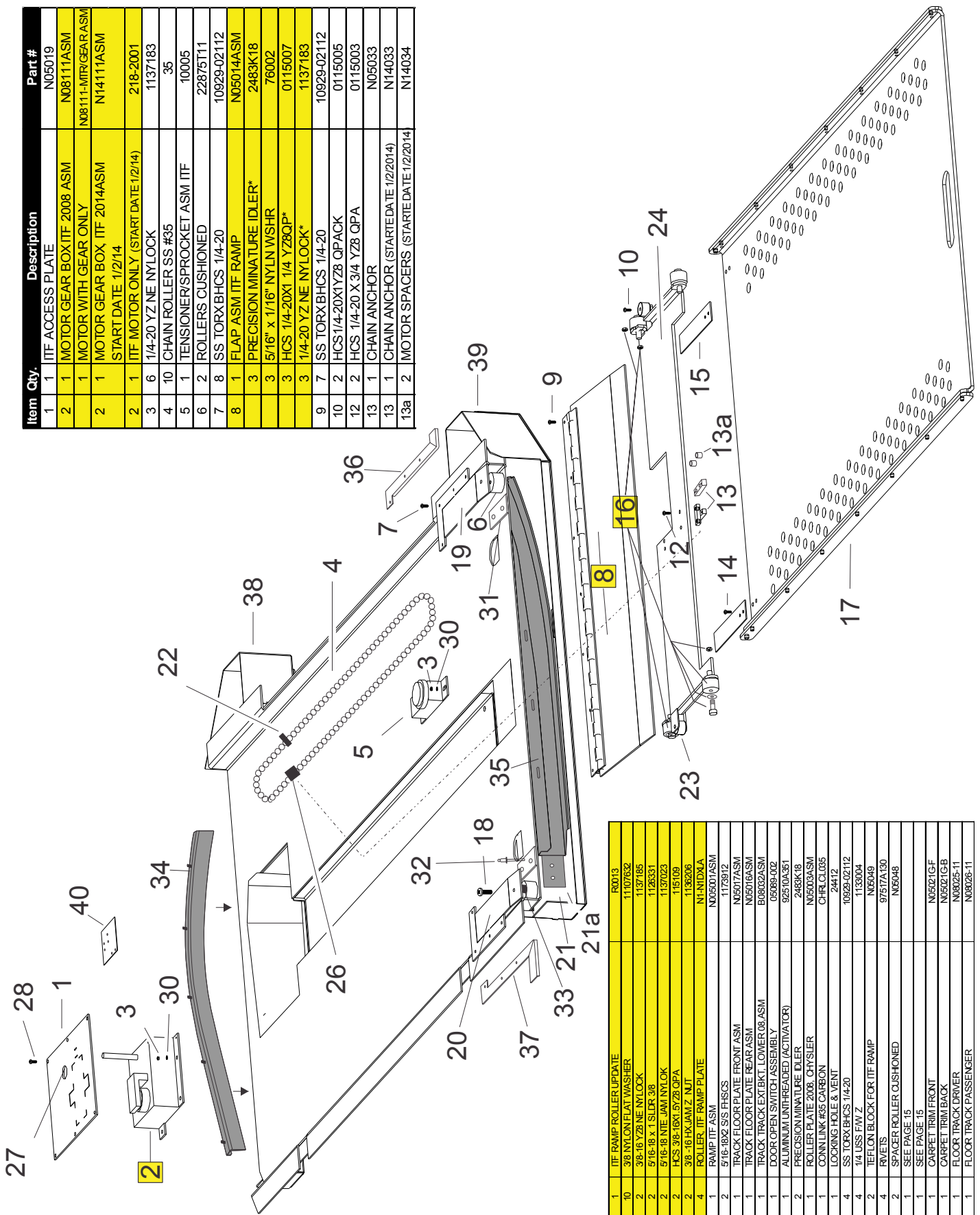
# IN THE FLOOR (METAL SPRINGS) TROUBLESHOOTING

Symptom	Possible Cause	Remedy
Ramp will NOT DEPLOY after door opens automatically.	Door open limit switch is not being activated.	When a Open Cycle starts, the OTC will send a command to the Chrysler System to unlock the doors. It then sends a second command to the Chrysler System to open the Right Side Sliding Door. The OTC Computer then waits two seconds and checks the Door Closed Limit Switch. If it finds it still indicates the door is closed, it assumes that a person (or and obstacle) stopped the door opening sequence. It then ends the open cycle and goes back into Idle Mode. After ten to fifteen seconds it goes back into Sleep Mode. This is the sequence of events you will see if the Door Closed Limit Switch malfunctions (sticks closed). This switch is located towards the rear of the lower door track.
	Ramp motor not engaged.	Engage ramp motor. Refer to the "Manual Operation" section of this manual.
	Ramp down limit switch needs adjustment to deactivate.	Press Rollx Vans user button again to unkneel van and close door. Review display on OTC board and contact customer service.
	Ramp motor.	Review display on OTC board and contact customer service.
Ramp will NOT STOW automatically.	OTC program failure.	Press OTC reset button.
	Ramp motor not engaged.	Engage ramp motor. Refer to the "Manual Operation" section of this manual.
	Ramp motor.	Review display on OTC board and contact customer service.
	Low voltage from the battery.	Start vehicle. Press OTC reset button and press Rollx Vans user button again.
Ramp will deploy before door is all the way open.	Door open limit switch is shorted to ground or malfunctioning.	Examine door open limit switch, connections, and wiring.
Ramp will STOP AND REVERSE mid-cycle.	Obstacle is detected.	Clear obstruction and press Rollx Vans user button.
		Review display on OTC board and contact customer service.
Ramp will start to deploy or stow then stop functioning.	Pressure on cover plate.	Ensure that there are no objects on top of cover plate.



# IN THE FLOOR (METAL SPRINGS) REPLACEMENT PARTS

Item	Qty.	Description	Part #
1	1	ITF ACCESS PLATE	N05019
2	1	MOTOR GEAR BOX ITF 2008 ASM	N081111ASM
1	1	MOTOR WITH GEAR ONLY	N081111-MTR/GEAR ASM
2	1	MOTOR GEAR BOX ITF 2014ASM	N141111ASM
2	1	START DATE 1/2/14	
2	1	ITF MOTOR ONLY (START DATE 1/2/14)	218-2001
3	6	1/4-20 YZ NE NYLOCK	1137183
4	10	CHAIN ROLLER SS #35	35
5	1	TENSIONER/SPROCKET ASM ITF	10005
6	2	ROLLERS CUSHIONED	22875111
7	8	SS TORX BHCS 1/4-20	10929-02112
8	1	FLAP ASM ITF RAMP	N05014ASM
3	3	PRECISION MINATURE IDLER*	2483K18
3	3	5/16" x 1/16" NYLN WSHR	76002
3	3	HCS 1/4-20X1 1/4 YZBQP*	0115007
3	3	1/4-20 YZ NE NYLOCK*	1137183
9	7	SS TORX BHCS 1/4-20	10929-02112
10	2	HCS 1/4-20X1Y28 QPACK	0115005
12	2	HCS 1/4-20 X 3/4 YZ8 QPA	0115003
13	1	CHAIN ANCHOR	N05033
13	1	CHAIN ANCHOR (START DATE 1/2/2014)	N14033
13a	2	MOTOR SPACERS (START DATE 1/2/2014)	N14034



16	1	ITF RAMP ROLLER UPDATE	R0013
10	3/8	NYLON FLAT WASHER	1107632
2	3/8-16 YZ8 NE NYLOCK	1137185	
2	5/16-18 x 1 SLDR 3/8	1136331	
2	5/16-18 NIE-JAM NYLOCK	1137023	
2	HCS 3/8-16X1.5Y28 QPA	115109	
2	3/8-16 HKJAM Z NUT	1136206	
4	ROLLER ITF RAMP PLATE	NI-NIDXA	
17	1	RAMP ITF ASM	N05001ASM
18	2	5/16-18X2 S/S FHCS	1173912
19	1	TRACK FLOOR PLATE FRONT ASM	N05017ASM
20	1	TRACK FLOOR PLATE REAR ASM	N05016ASM
21	1	TRACK TRACK EXLBT LOWER 08 ASM	B0802ASM
21a	1	DOOR OPEN SWITCH ASSEMBLY	03039-002
22	1	ALUMINUM UNITHREADED (ACTIVATOR)	92510A351
23	2	PRECISION MINATURE IDLER	2483K18
24	1	ROLLER PLATE 2008 CHYSLER	N05003ASM
26	1	CONN LINK #35 CARBON	CHRLCL035
27	1	LOCKING HOLE & VENT	24412
28	4	SS TORX BHCS 1/4-20	10929-02112
30	4	1/4 USS F.W. Z	1133004
31	2	TEFLON BLOCK FOR ITF RAMP	N05049
32	4	REVIS	97517A130
33	2	SPACER ROLLER CUSHIONED	N05048
34	1	SEE PAGE 15	
35	1	SEE PAGE 15	
36	1	CARPET TRIM FRONT	N05021GF
37	1	CARPET TRIM BACK	N05021GB
38	1	FLOOR TRACK DRIVER	N08025-11
39	1	FLOOR TRACK PASSENGER	N08026-11



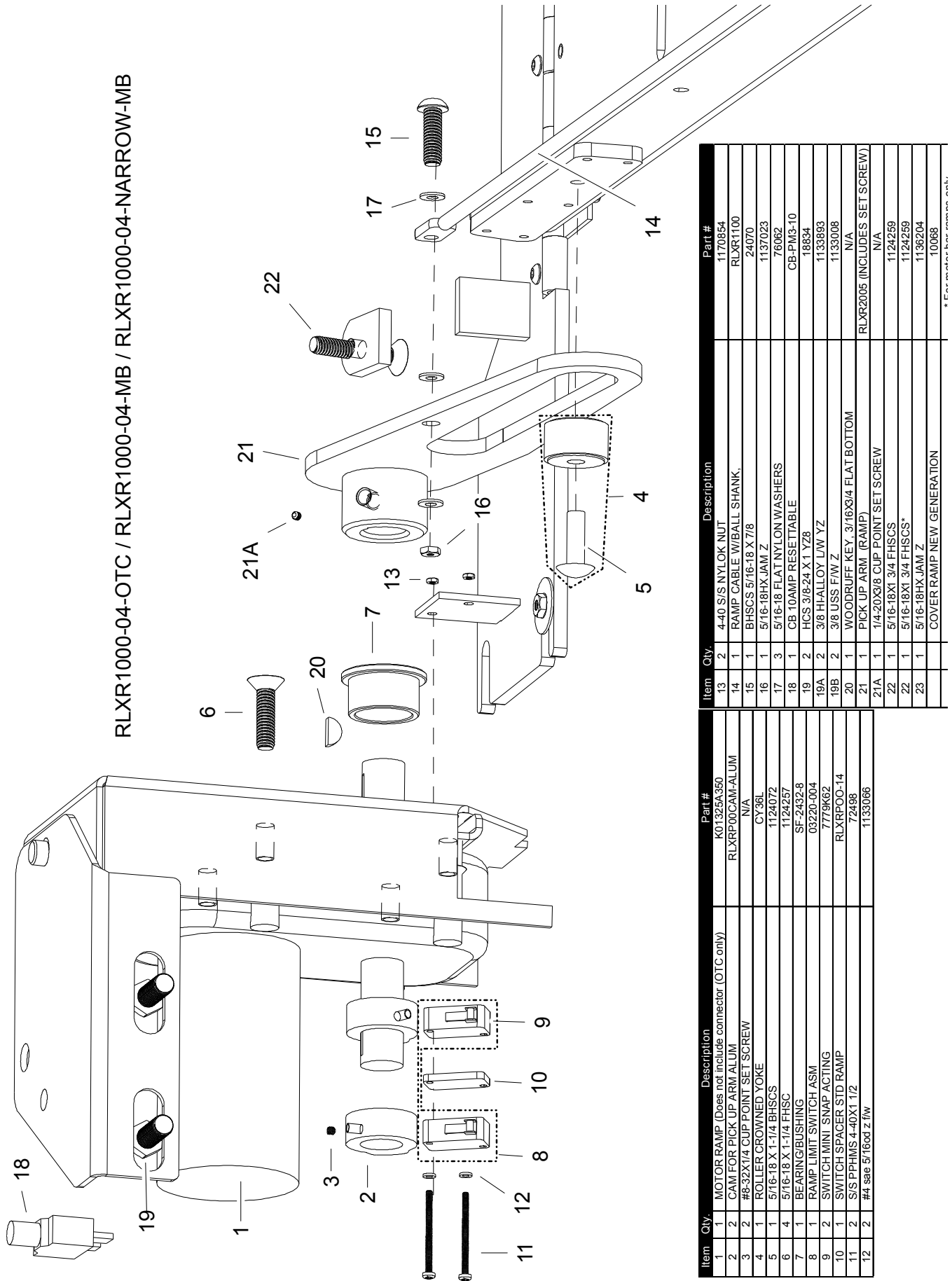
# FOLDING RAMP TROUBLESHOOTING

Symptom	Possible Cause	Remedy
Ramp will NOT DEPLOY after door opens automatically.	Ramp fuse or circuit breaker is blown.	Press Rollx Vans user button again to unkneel van and close door. Reset circuit breaker or check ramp fuse and replace if needed with 15 amp glass fuse located in glove box.
	Door open limit switch is not being activated.	When a Open Cycle starts, the OTC will send a command to the Chrysler System to unlock the doors. It then sends a second command to the Chrysler System to open the Right Side Sliding Door. The OTC Computer then waits two seconds and checks the Door Closed Limit Switch. If it finds it still indicates the door is closed, it assumes that a person (or and obstacle) stopped the door opening sequence. It then ends the open cycle and goes back into Idle Mode. After ten to fifteen seconds it goes back into Sleep Mode. This is the sequence of events you will see if the Door Closed Limit Switch malfunctions (sticks closed). This switch is located in the Right Side Sliding Door Latch Assembly.
	Ramp down limit switch needs adjustment to deactivate.	Press Rollx Vans user button again to unkneel van and close door. Review display on OTC board and contact customer service.
	Ramp motor.	Press Rollx Vans user button again to unkneel van and close door. Review display on OTC board and contact customer service.
Ramp will NOT STOW automatically.	OTC program failure.	Press OTC reset button.
	Ramp fuse or circuit breaker is blown.	Press Rollx Vans user button again to unkneel van and close door. Reset circuit breaker or check ramp fuse and replace if needed with 15 amp glass fuse located in glove box.
	Ramp motor.	Review display on OTC board and contact customer service.
Ramp will deploy before door is all the way open.	Door open limit switch is shorted to ground or malfunctioning.	Examine door open limit switch, connections, and wiring.
Ramp will STOP AND REVERSE mid-cycle.	Obstacle is detected.	Clear obstruction and press Rollx Vans user button.
		Review display on OTC board and contact customer service.



# FOLDING RAMP REPLACEMENT PARTS

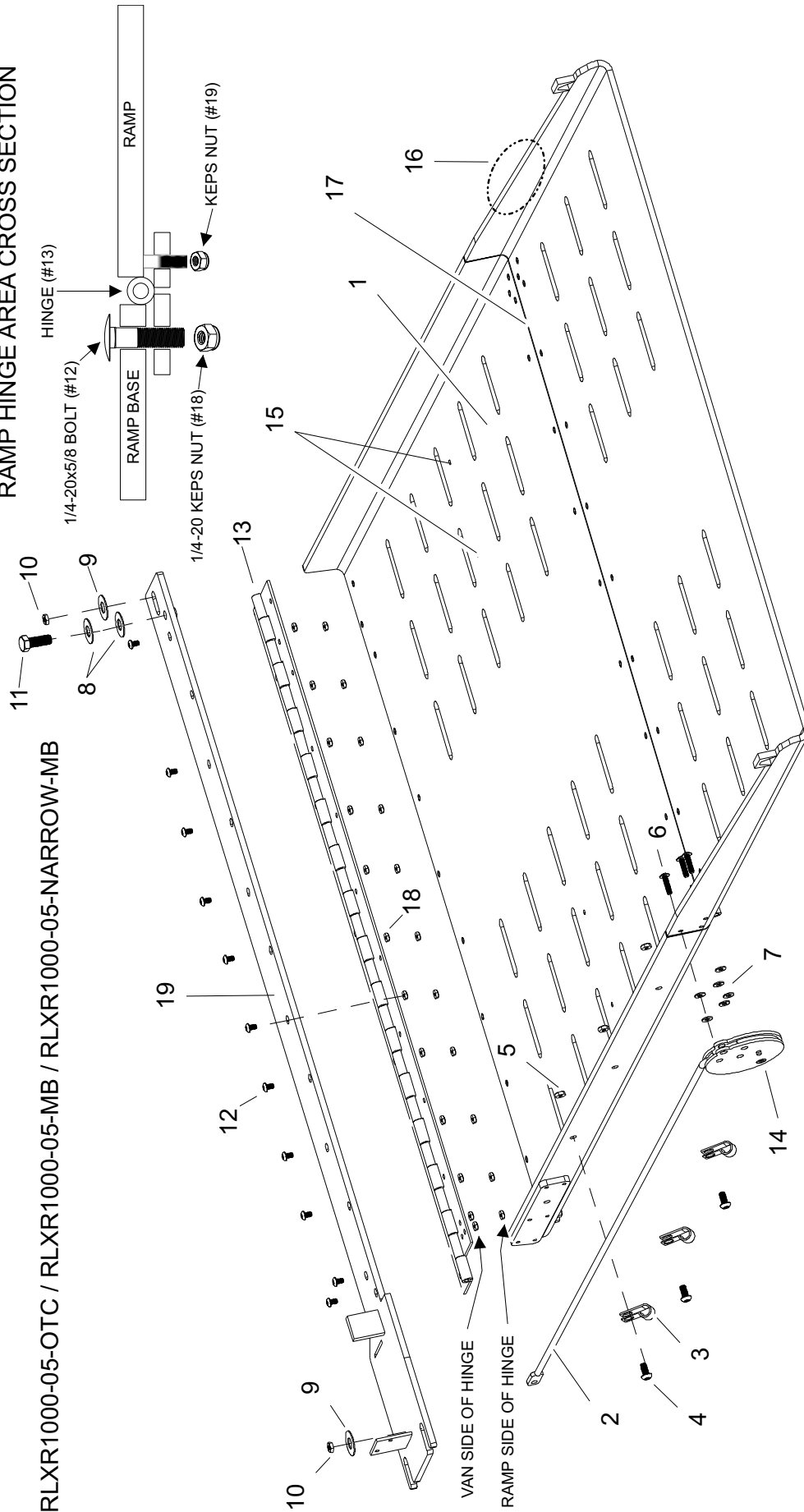
RLXR1000-04-OTC / RLXR1000-04-MB / RLXR1000-04-NARROW-MB



Item	Qty.	Description	Part #
1	1	MOTOR RAMP (Does not include connector (OTC only))	K01325A350
2	2	CAM FOR PICK UP ARM ALUM	RLXRP00CAM-ALUM
3	2	#8-32X1/4 CUP POINT SET SCREW	N/A
4	1	ROLLER CROWNED YOKE	CY-36L
5	1	5/16-18 X 1-1/4 BHSCS	1124072
6	4	5/16-18 X 1-1/4 FHSC	1124257
7	1	BEARING/BUSHING	SF-2432-8
8	1	RAMP LIMIT SWITCH ASM	03220-004
9	2	SWITCH MINI SNAP ACTING	7779K62
10	1	SWITCH SPACER STD RAMP	RLXRPOD-14
11	2	S/S PPHMS 4-40X1 1/2	72498
12	2	#4 sse 5/16od z f/w	1133066
13	2	4-40 S/S NYLON NUT	1170854
14	1	RAMP CABLE W/BALL SHANK	RLXR100
15	1	BHSCS 5/16-18 X 7/8	24070
16	1	5/16-18HX JAM Z	1137023
17	3	5/16-18 FLAT NYLON WASHERS	76062
18	1	CB 10AMP RESETTABLE	CB-PM3-10
19	2	HCS 3/8-24 X 1 YZ8	18834
19A	2	3/8 HI-ALLOY L/W YZ	1133893
19B	2	3/8 USS F/W Z	1133008
20	1	WOODRUFF KEY 3/16X3/4 FLAT BOTTOM	N/A
21	1	PICK UP ARM (RAMP)	RLXR2005 (INCLUDES SET SCREW)
21A	1	1/4-20X3/8 CUP POINT SET SCREW	N/A
22	1	5/16-18X1 3/4 FHSCS	1124259
22	1	5/16-18X1 3/4 FHSCS*	1124259
23	1	5/16-18HX JAM Z	1136204
		COVER RAMP NEW GENERATION	10068

\* For models see notes only

## RAMP HINGE AREA CROSS SECTION



RLXR1000-05-OTC / RLXR1000-05-MB / RLXR1000-05-NARROW-MB

Item	Qty.	Description	Part #	Item	Qty.	Description	Part #
1	1	RAMP STANDARD (RAMP NARROW)	RLXR4000 (RLXR4000N)	11	1	HCS 1/4-20X1/2 YZ8 QPA	0115001
2	1	RAMP CABLE W/BALL SHANK,	RLXR1100	12	12	1/4-20X5/8 SS BUTTON HEAD CAP SCREW	10929-02786
3	3	CLAMP INSULATED 3/8"	8863T13	13	1	HINGE, RAMP FOLDING W BOLTS	RLXR4006
4	3	1/4-20 X 1/2 BHSCS	1124049	14	1	CABLE GUIDE (ROUND DISC)	RLXR1025
5	3	1/4-20 NTE JAM NYLOK	1137020	15	4	RIVETS*	97517A130
6	3	10-32 X 3/4 BHSCS	1124042	15	4	#4 sae 5/16cd z flw	1133066
7	6	#10 SAE FW Z	1133074	15	1	RUBBER BULB SEAL BACK FOAM*	NX504B1
8	2	1/4 HI-ALLOY L/W YZ	1133891	16	0.4	ANTI-RATTLE RUBBER URETH FOR (Motor Bar Only)*	27036
9	2	3/8 USS FW Z	1133008	17	1	HINGE UPPER RAMP FO PAINTED	RLXR1007
10	2	3/8-16 YZ8 NE NYLOCK	1137185	18	12	1/4-20 KEPS NUT	1137410
				19	1	Ramp Base Weldment Assembly	RLXR4003
							* Not Shown





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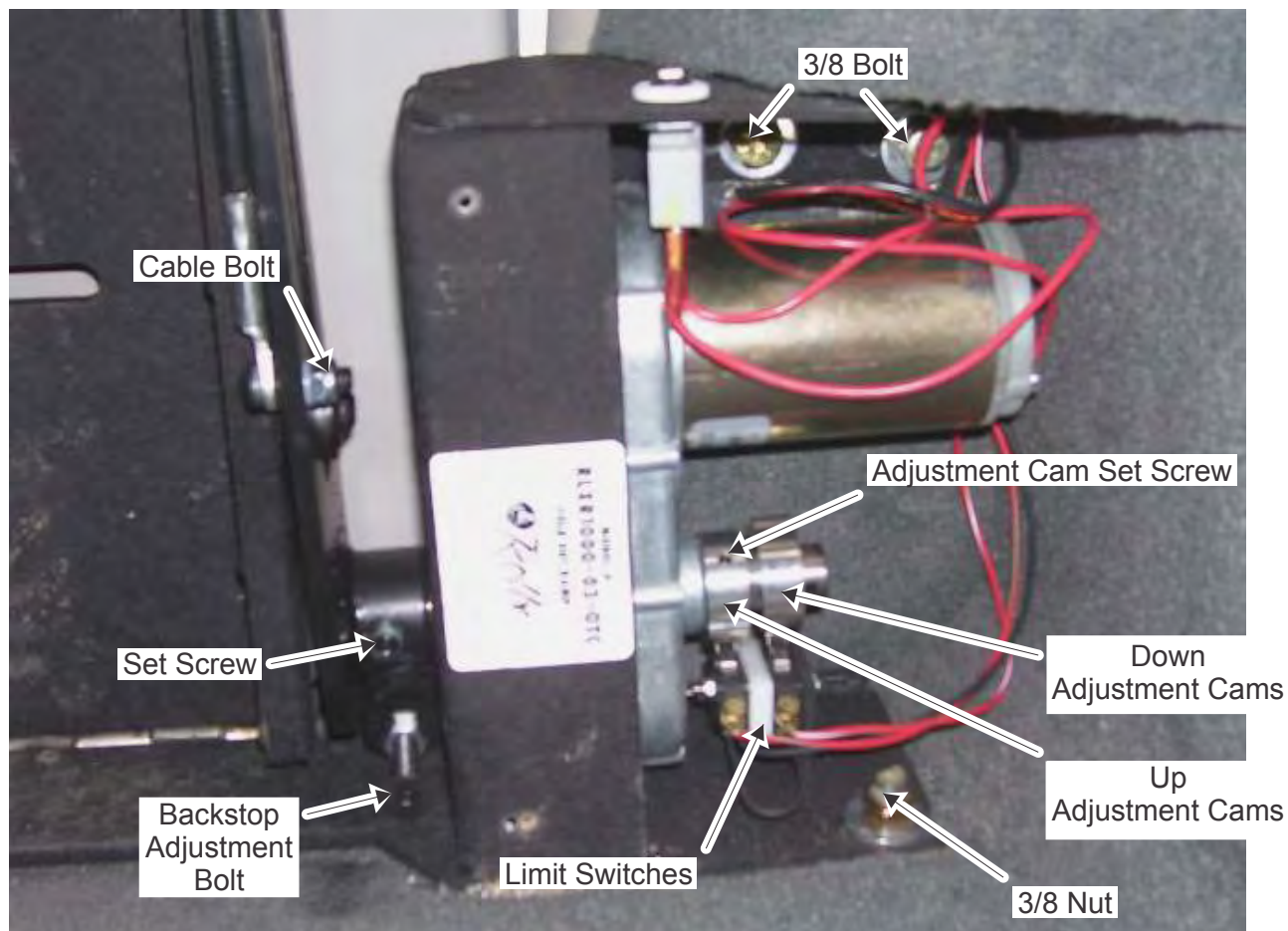
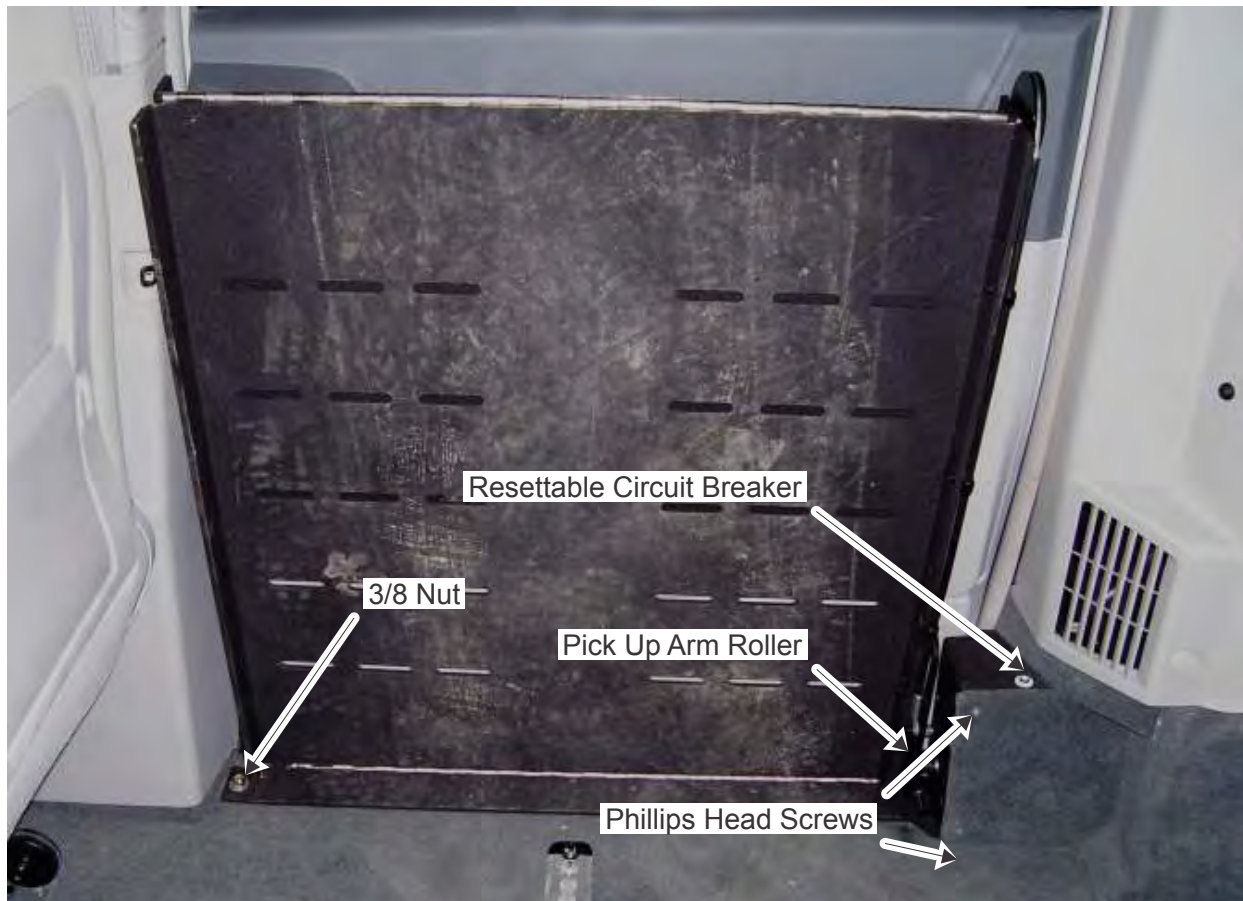
### Folding Ramp Motor Install (steps 1-19) Ramp Removal Instructions (steps 1-4 + 15-19)

1. Remove carpeted motor panel. This is held on by two Phillip head screws.
2. Disconnect wires going to limit switches and motor.
3. Unbolt ramp. There are two bolts (3/8) that go into the side of the van above ramp motor and two nuts (3/8) on the floor of the van-one nut is by the motor and one nut is by b-pillar.
4. Remove ramp from van.
5. Extend ramp so it is laying flat.
6. Remove roller from pick up arm. Also, remove cable bolt.
7. Remove set screw from pick up arm. Then insert 5/16 bolt into pick up arm to pull pick up arm off of motor shaft. If this does not work, cut motor shaft with a saw and punch out scrap piece from pick up arm.
8. Remove limit switches off of ramp.
9. Take out the four Allen head bolts (3/16) holding ramp motor. Remove motor.
10. Insert new motor. Reinstall the four Allen head screws with lock tight.
11. Reinstall limit switches.
12. Remove cams off of old motor and install on the new ramp motor. You will need to adjust these cams at step 16.
13. Reinstall pick up arm. Line up pick up arm and key way. Ensure Woodruff key is all the way inserted into the pick up arm.
14. Reinstall set screw (3/16) with lock tight.
15. Reinstall ramp in the van. Secure ramp with original hardware.
16. Install wiring for limit switches and motor.
17. Adjust ramp cams. Refer to Ramp Adjustment Instructions.
18. Test ramp for proper limit switch adjustment.
19. Reinstall carpeted motor cover.

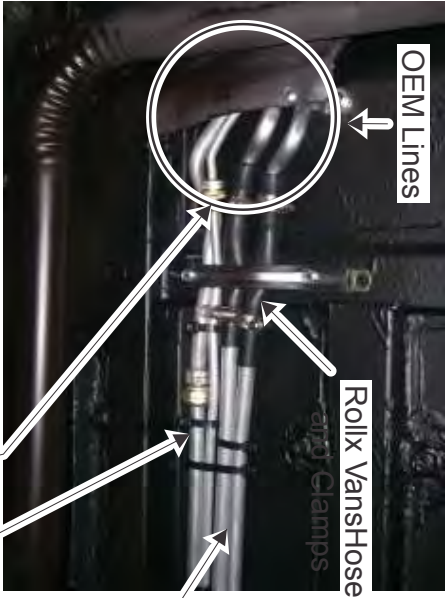
### Folding Ramp Adjustment Process

1. Bring folding ramp into the stow position so it resting in the van where you want it.
2. Remove carpeted motor panel. This is held on by two Phillip head screws.
3. Locate Adjustment Cam Set Screws and loosen.
4. Rotate the Up Limit Cam until it activates the Up Limit Switch and tighten set screw.
5. Push ramp out slowly and rest on something that is 6 inches off the ground as shown below.
6. Rotate Down Limit Cam until it activates the Down Limit Switch and tighten set screw.
7. Test ramp for proper limit switch adjustment and reinstall carpeted motor cover.





Front of Van



If the heat lines need to ship with the Rollx Vans Hose & Clamp extensions you will need to order the following:

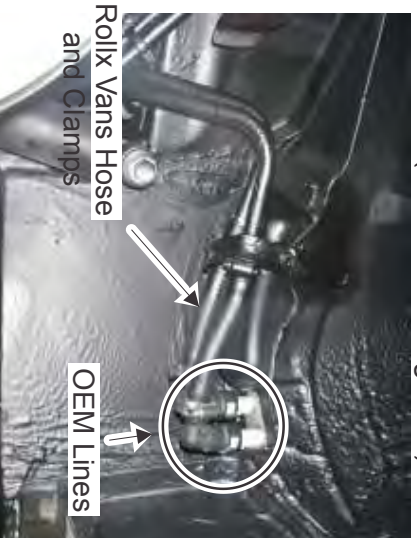
- 705-1012 (QTY 12)
- 770-1162 (QTY 2)
- 770-1157 (QTY 10)
- 10220 (QTY 1)
- H-153 (QTY 4)
- 1131823 (QTY 13)
- 1137183 (QTY 13)

**#B2100 - REAR HEAT LINE 5/8 (2 PER)**

- Model Year 08 - 11 #B08100-RASM - REAR AC LINE 3/8 includes o-rings
- #M10250 - O'RING #8 AC after market (2)
- Model Year 12 #B01200-RASM - Rear AC Line 3/8 includes o-rings
- #68125530AA - O'RING 5/16
- Model Year 08-11 #B08101-RASM - REAR AC LINE 5/8 includes o-rings
- #M10258 - O RING #10 AC after market (2)
- Model Year 2012 #B01201-RASM REAR AC LINE 5/8 includes o-rings
- #68030834AA - O'RING 1/2

O-RINGS FOR H-BLOCK

- HIGH PRESSURE
- #5136091AA - O RING 3/8" (1)
- LOW PRESSURE
- #4882136 - O RING AC 5/8" (1)





<b>* If remote does not work first try to operate door and ramp from any interior Rollx Vans user button. If interior Rollx Vans user button operates normally, see below for remote system troubleshooting</b>		
<b>Symptom</b>	<b>Possible Cause</b>	<b>Remedy</b>
Door does not open when One Touch remote is pressed.	Receiver out of range.	Try remote within 10 feet of van.
	Overhead on/off switch is turned to the OFF position.	Turn switch to ON position.
	Remote batteries are dead.	Remove case by loosening screw on back and prying open. Replace batteries with battery type CR2016. Use second remote or Rollx Vans user button.
Neither One Touch remote works.	Blown fuse.	Locate fuse box under glove box and check / replace fuse.
	Receiver malfunction.	Review display on OTC board and contact customer service.



OTC Remote Receiver  
(Before 1/8/2009)



OTC Remote Receiver  
(Rear View)



OTC Remote Transmitter Opened



OTC Remote Receiver  
(After 1/8/2009)



Each Rollx Vans Transmitter has a unique code. These codes are applied to the transmitter either by a trace cutting method or a DIP switch programming method. This is done at the Rollx Vans Factory. In order to program the transmitter(s) to the receiver the following process must be done!

### Learning a New Button Code (channel 1)

1. Press mode switch #1 for three seconds. The green LED will start to flash quickly. If no green LED lights, ensure power is getting to the unit through the 1 Amp fuse in the Rollx Vans Fuse Panel.
2. While the green LED is flashing quickly, press a button on a compatible transmitter. The green LED will flash once and then turn off to show that button was learned.
3. Repeat steps 1 and 2 to learn more buttons into channel 1.

NOTE — The green LED will flash a maximum of 15 seconds. If no transmitter button is pressed during this time, the receiver will exit the code-learning mode, and the green LED will turn off.

### Note Regarding Code Learning

1. The receiver will only learn the code of a particular button once. Once a button's code is learned, if you try to code-learn that button again, whether it is for the same channel or not, the receiver will exit code learning mode.
2. Each channel can learn the codes of a maximum of 15 transmitter buttons. If you attempt to learn a sixteenth button, the earliest code learned will be deleted.
3. To clear all codes — Press the appropriate mode switch (#1 or #2) for three seconds. When the LED starts flashing, press that switch again for three seconds. The LED flashes twice to indicate that all codes associated with that channel are now deleted.

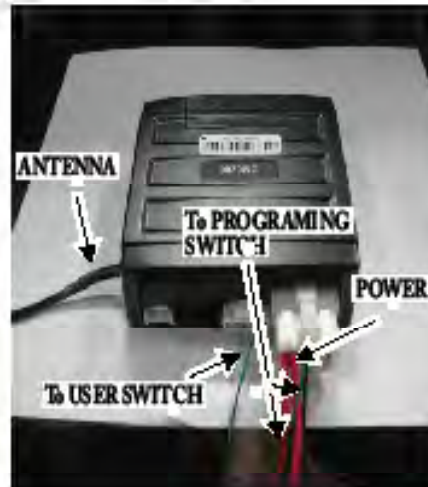
\*From SECO-LARM Manual



**OTC Remote Receiver  
(Behind Rear Passenger Quarter  
Panel Above Rear Heat Unit)**



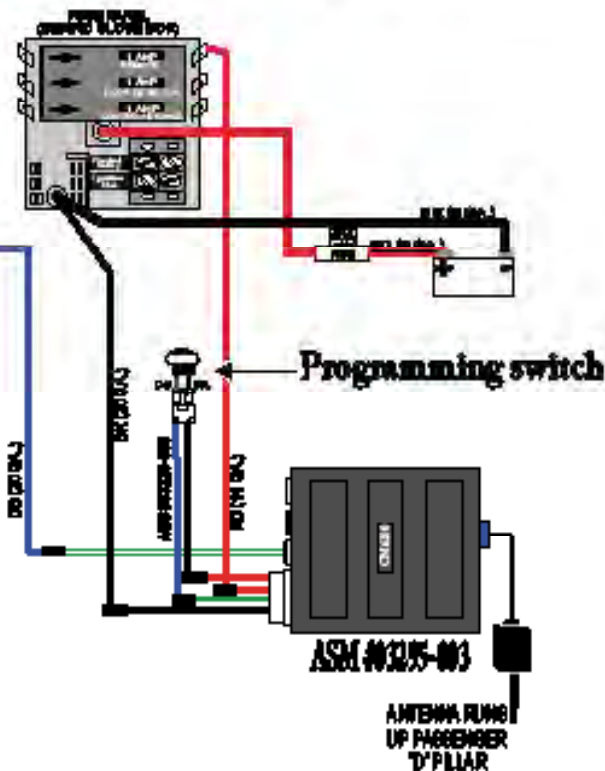
**OTC Remote Receiver  
(Rear View)**



**OTC Remote Transmitter**



**To Rollx Vans user switches**

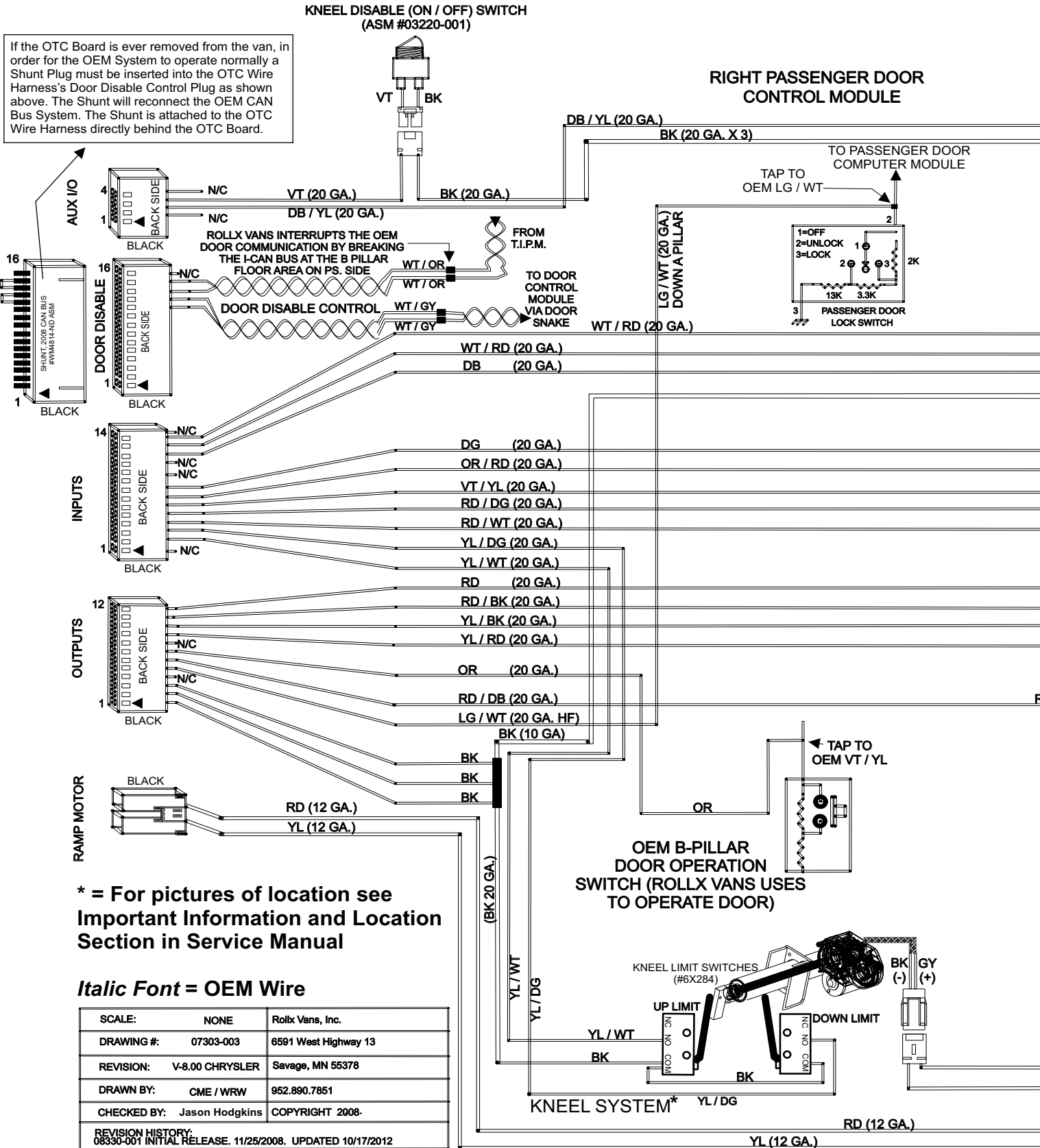


## Programming the Rollx Vans OTC Remote

- \*Activate the programming mode by pushing the button on the left side of the OTC controller (PROGRAMING SWITCH) 5 times within 7 seconds.
- \*Within 2 seconds after pushing the button 5 times, press the single remote button for .5 Seconds. Wait 30 seconds and press the remote to operate the system.
- \*Repeat the sequence if programming an additional remote.

# ROLLX VANS ONE TOUCH OTC VERSION 8.00 (2009)

PRODUCTION START DATE: 5/28/2009



If the OTC Board is ever removed from the van, in order for the OEM System to operate normally a Shunt Plug must be inserted into the OTC Wire Harness's Door Disable Control Plug as shown above. The Shunt will reconnect the OEM CAN Bus System. The Shunt is attached to the OTC Wire Harness directly behind the OTC Board.

ROLLX VANS INTERRUPTS THE OEM DOOR COMMUNICATION BY BREAKING THE I-CAN BUS AT THE B PILLAR FLOOR AREA ON PS. SIDE

DOOR DISABLE CONTROL

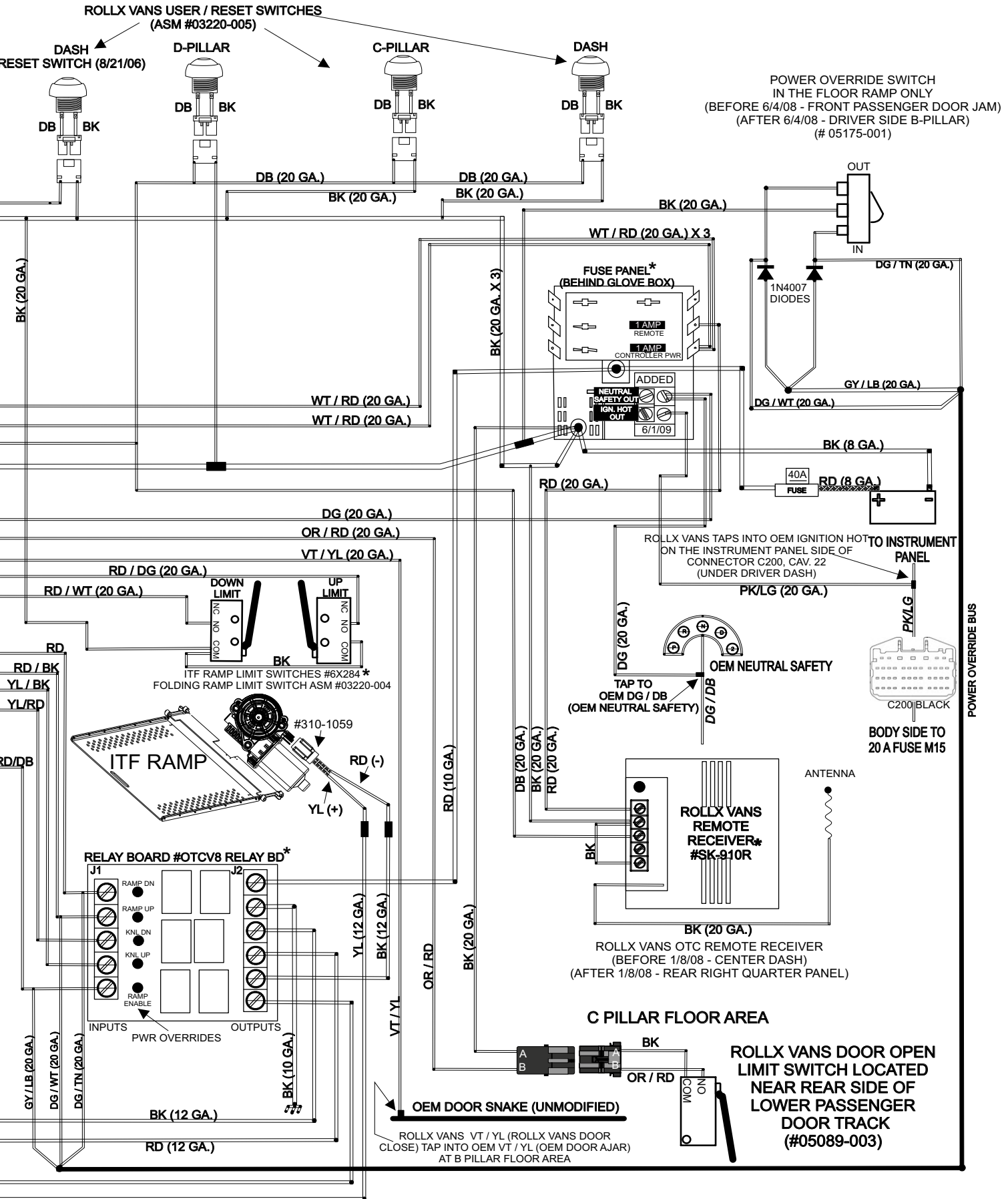
\* = For pictures of location see Important Information and Location Section in Service Manual

*Italic Font = OEM Wire*

SCALE:	NONE	Rollx Vans, Inc.
DRAWING #:	07303-003	6591 West Highway 13
REVISION:	V-8.00 CHRYSLER	Savage, MN 55378
DRAWN BY:	CME / WRW	952.890.7851
CHECKED BY:	Jason Hodgkins	COPYRIGHT 2008.
REVISION HISTORY: 08330-001 INITIAL RELEASE. 11/25/2008. UPDATED 10/17/2012		



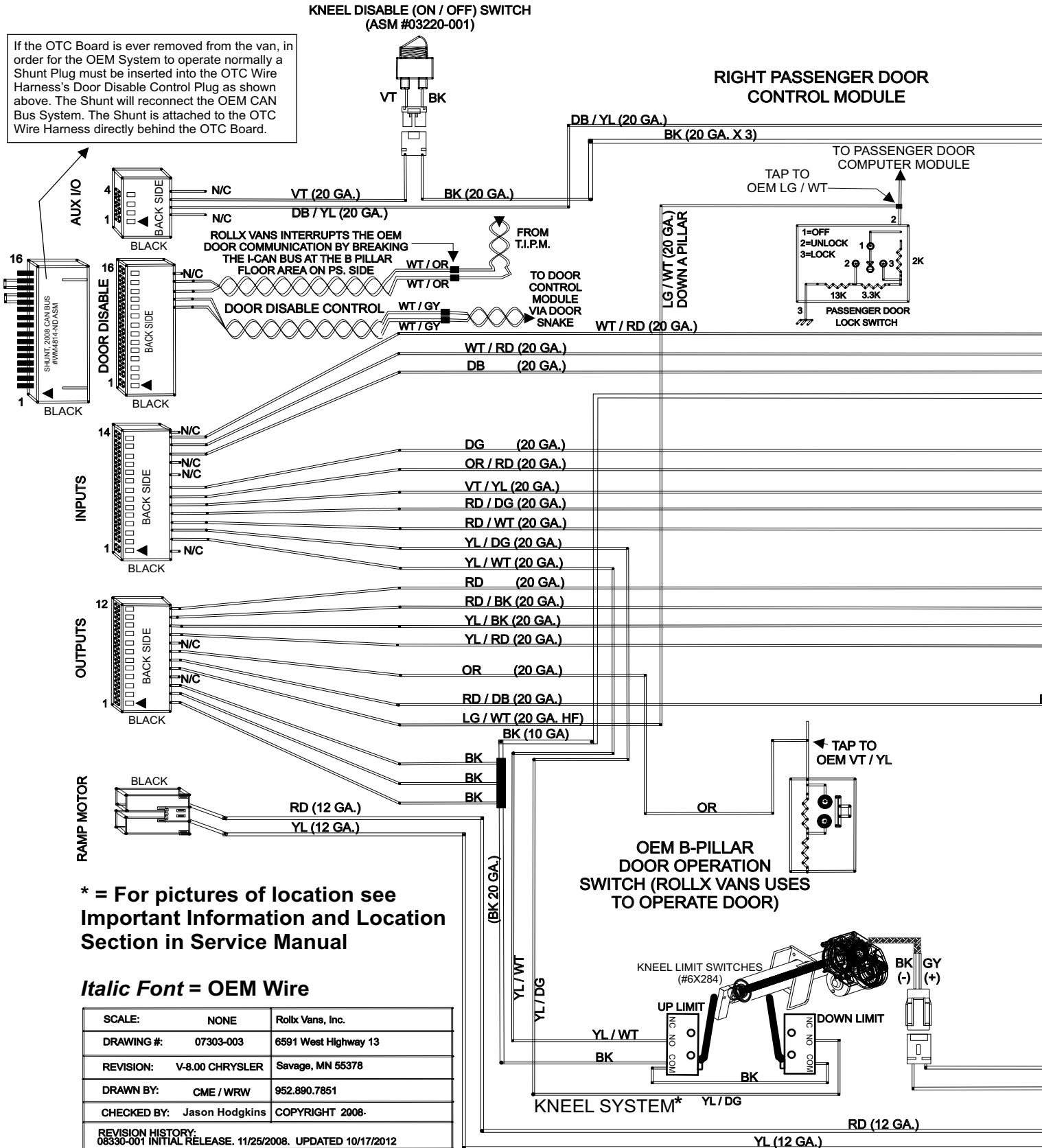
# CONTROLLER WIRING DIAGRAM (2008 - 2010 Chrysler Model Year)





## ROLLX VANS ONE TOUCH OTC VERSION 8.00 (2)

PRODUCTION START DATE: 3/6/2012



\* = For pictures of location see Important Information and Location Section in Service Manual

*Italic Font = OEM Wire*

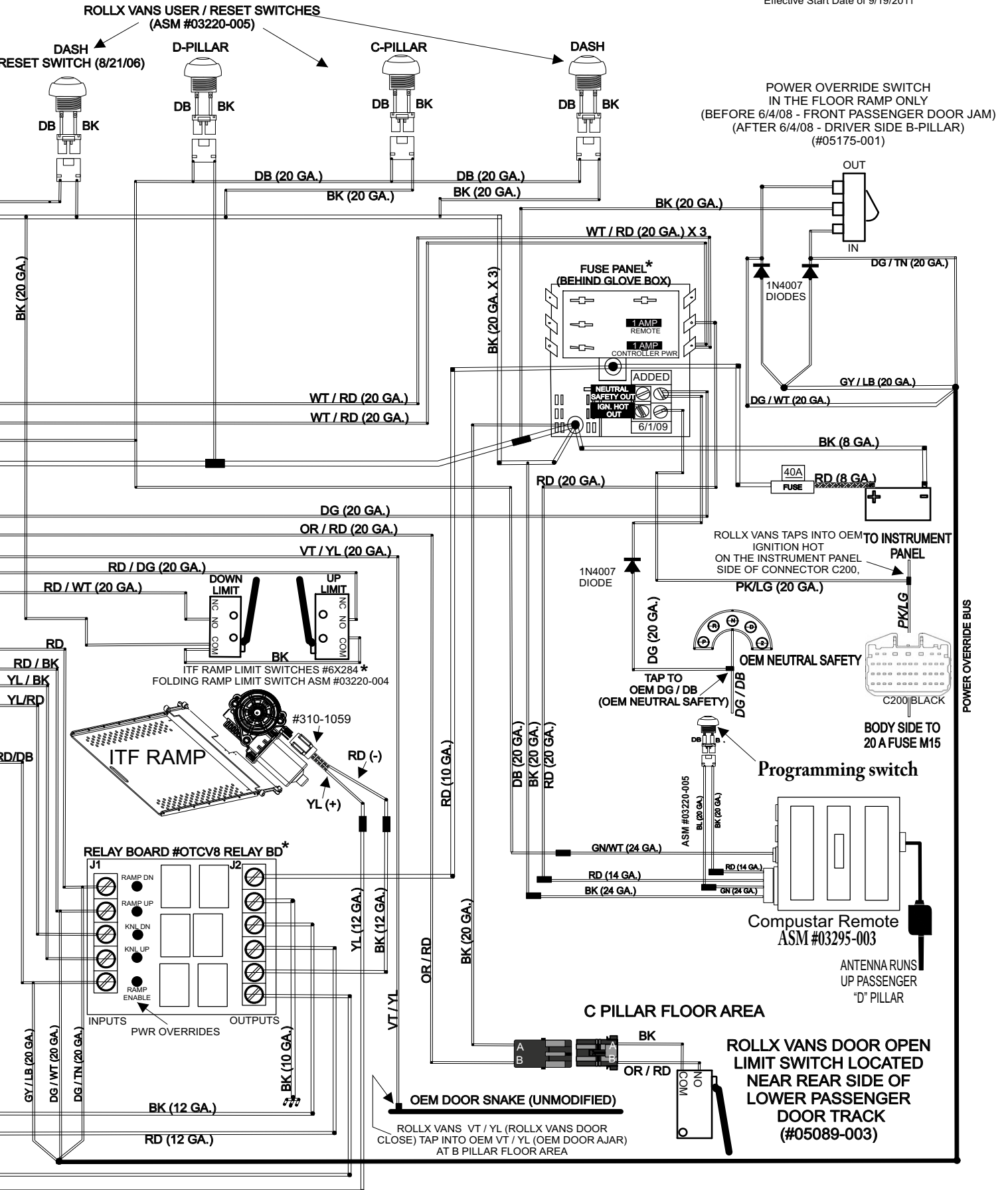
SCALE:	NONE	Rollx Vans, Inc.
DRAWING #:	07303-003	6591 West Highway 13
REVISION:	V-8.00 CHRYSLER	Savage, MN 55378
DRAWN BY:	CME / WRW	952.890.7851
CHECKED BY:	Jason Hodgkins	COPYRIGHT 2008.
REVISION HISTORY: 08330-001 INITIAL RELEASE. 11/25/2008. UPDATED 10/17/2012		



# CONTROLLER WIRING DIAGRAM 2008-2010 Chrysler Model Year)

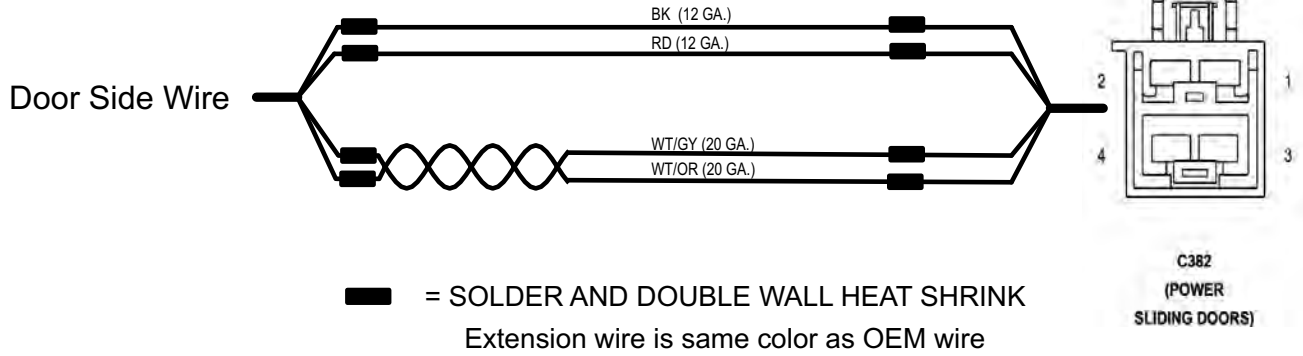
## Compustar Remote

Effective Start Date of 9/19/2011

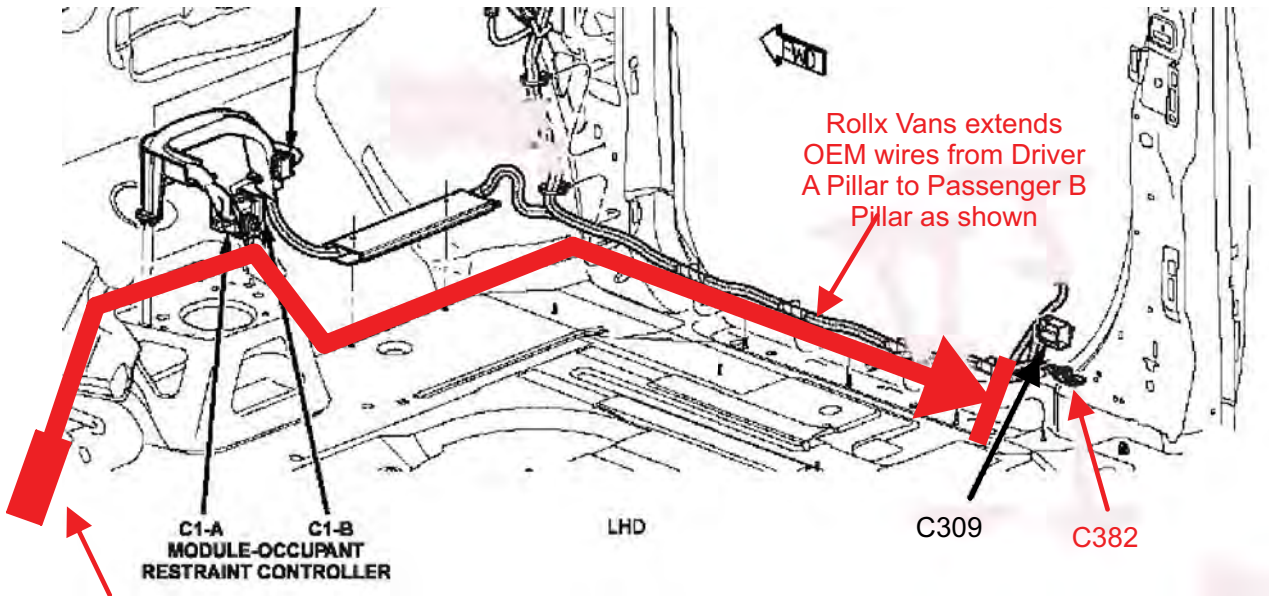




## C382



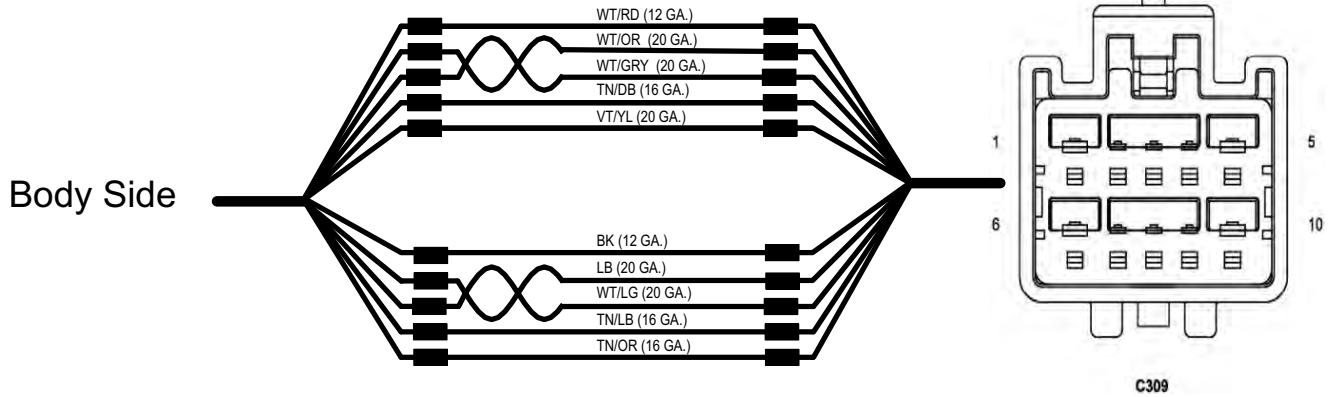
C382 POWER SLIDING DOOR EXTENSION				
OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION
1	WT/OR (20 GA.)	TWISTED	10	CAN INTERIOR BUS (-)
2	WT/GY (20 GA.)	3036	10	CAN INTERIOR BUS (+)
3	RD (12 GA.)	3012	10	FUSED B(+)
4	BK (12 GA.)	3006	10	GROUND



Rollx Vans extends OEM wires from Driver A Pillar to Passenger B Pillar as shown

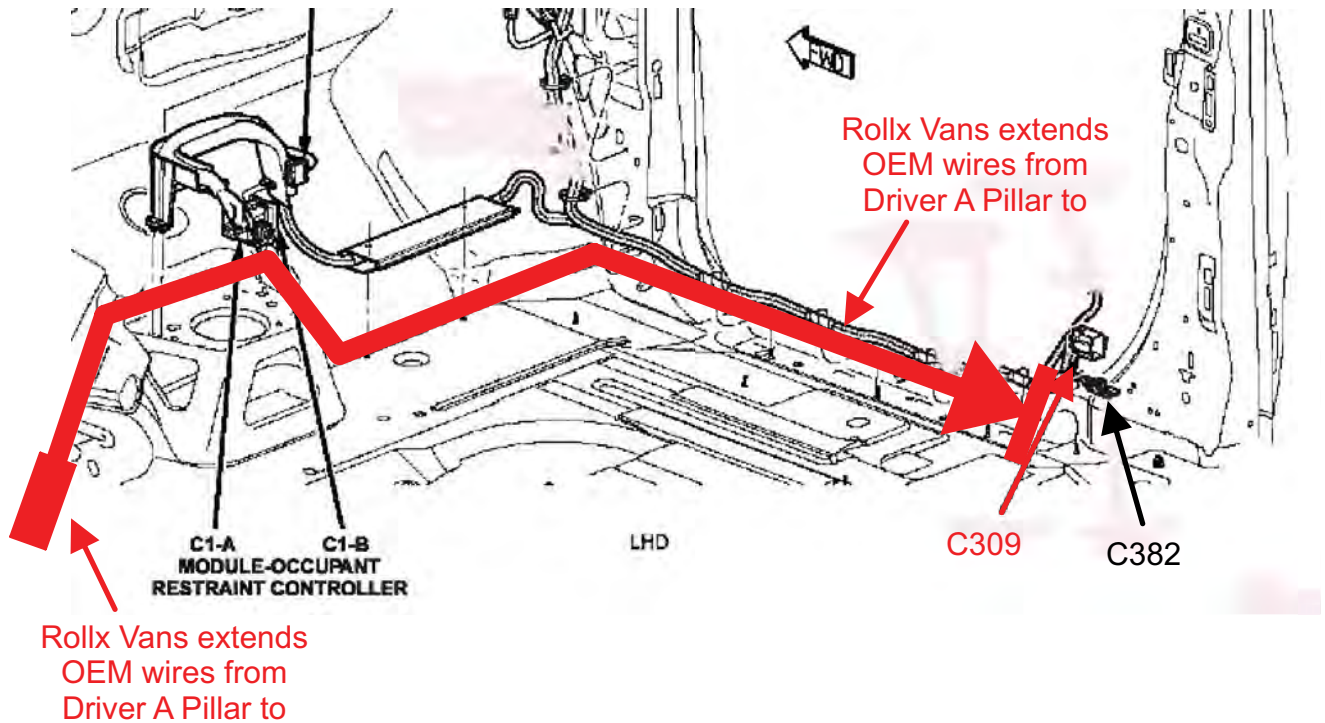


## C309



■ = SOLDER AND DOUBLE WALL HEAT SHRINK  
 Extension wire is same color as OEM wire

C309 POWER SIDIING DOOR EXTENSION				
OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION
1	WT/RD (12 GA)	2005	10	FUSED B(+)
2	WHT/ORG (20 GA)	TWISTED	10	CAN INTERIOR BUS (-)
10	WHT/GRY (20 GA)	3036		CAN INTERIOR BUS (+)
3	TN/DB (16 GA)	2071	10	RIGHT REAR DOOR LOCK DRIVER
4	VT/YL (20 GA)	2040	10	RIGHT SLIDING DOOR AJAR SWITCH SENSE
5	BK (12 GA)	3006	10	GROUND
7	LB (20 GA)	TWISTED	10	RIGHT SIDE IMPACT SENSOR 2 SIGNAL
8	WT/LG (20 GA)	3040		RIGHT SIDE IMPACT SENSOR 2 GROUND
9	TN/LB (16 GA)	2069	10	RIGHT REAR DOOR UNLOCK DRIVER







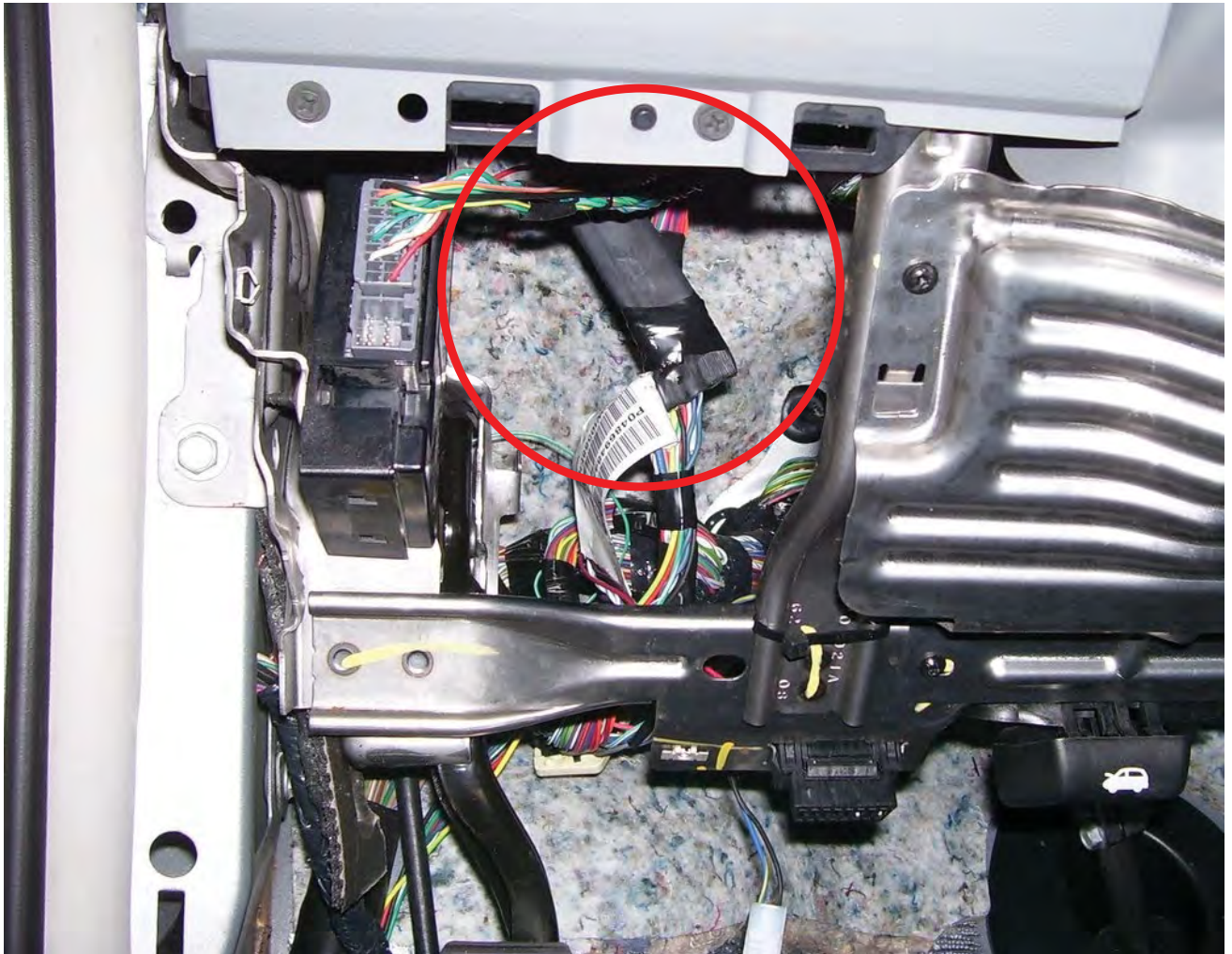
## 2008-2010 POWER SEATS - SEAT DETECTOR

The Rollx Vans Seat Detector eliminates the need for resistors on OEM Seat Functionality (Seat Position for Airbags and Seatbelt Switch for Seatbelt Light). It also eliminates the need for a Seat Shunt being installed if seat with memory was ever removed.

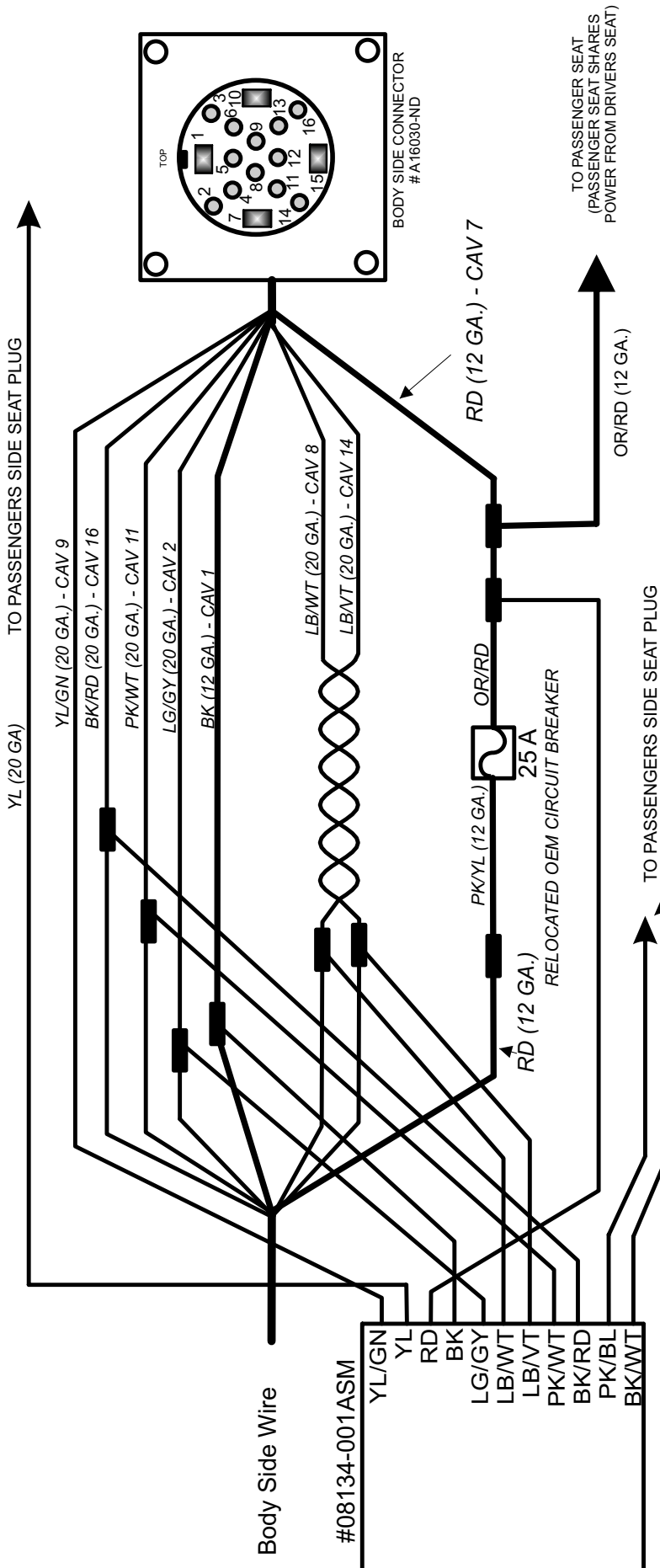
The seat detector started being installed 8/6/2008.

### #08134-001ASM - SEAT DETECTOR 2008 ASM

Seat Detector is located under dash behind driver's knee bolster as shown. It is attached to the OEM main wire harness bundle with electrical tape.



# 2010 Chrysler Minivan C376 Driver Seat with Power Only - With Seat Detector Body Side

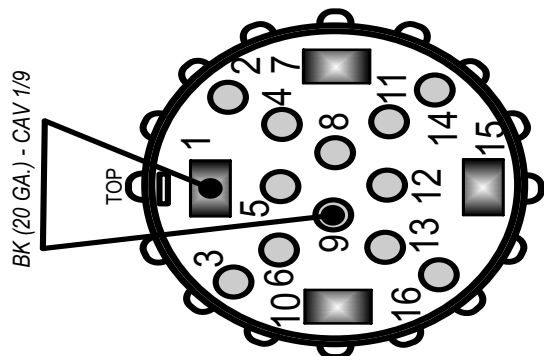


CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
		YL/GN (20 GA.)	#3027	3.5	GROUND FOR DETECTING DRIVER'S SEAT	A1648-ND
		YL (20 GA.)	#2047	3.5	GROUND FOR DETECTING PASSENGER'S SEAT	
		RD (20 GA.)	#3013	3.5	POWER	
		BK (20 GA.)	#2009	3.5	GROUND	
		LG/GY (18 GA.)	#2022	3.5	TAPS TO DRIVERS SEAT BELT SWITCH SENSE	
		LB/W T (20 GA.)	TWISTED	3.5	TAPS TO DRIVERS SEAT POSITION SENSOR DATA	
		LB/V T (20 GA.)	#3037	3.5	TAPS TO DRIVERS SEAT POSITION SENSOR VOLTAGE	
		PK/W T (20 GA.)	#3018	3.5	DRIVER HEAD REST IN	
		BK/RD (20 GA.)	#3048	3.5	DRIVER HEAD REST OUT	
		PK/BL (20 GA.)	#3085	3.5	PASSENGER HEAD REST IN	
		BK/W T (20 GA.)	#2016	3.5	PASSENGER HEAD REST OUT	
2	8	LG/GY (20 GA.)	#2022	3.5	DRIVERS SEAT BELT SWITCH SENSE	A1648-ND
1	15	BK (12 GA.)	#3006	3.5	GROUND	A25032-ND
8	16	LB/W T (20 GA.)	TWISTED	3.5	DRIVERS SEAT POSITION SENSOR DATA	A1648-ND
14	17	LB/V T (20 GA.)	#3037	3.5	DRIVERS SEAT POSITION SENSOR VOLTAGE	A1648-ND
7	21	RD (12 GA.)	#3012	3.5	FUSED B (+)	A25032-ND
16	12	BK/RD (20 GA.)	#3048	3.5	HEAD REST OUT	A1648-ND
11	11	PK/W T (20 GA.)	#3018	3.5	HEAD REST IN	A1648-ND

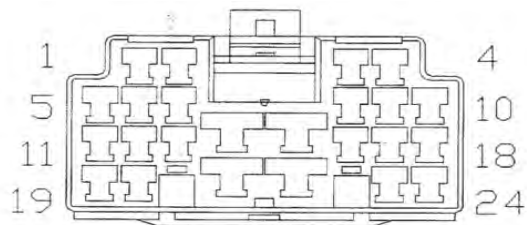




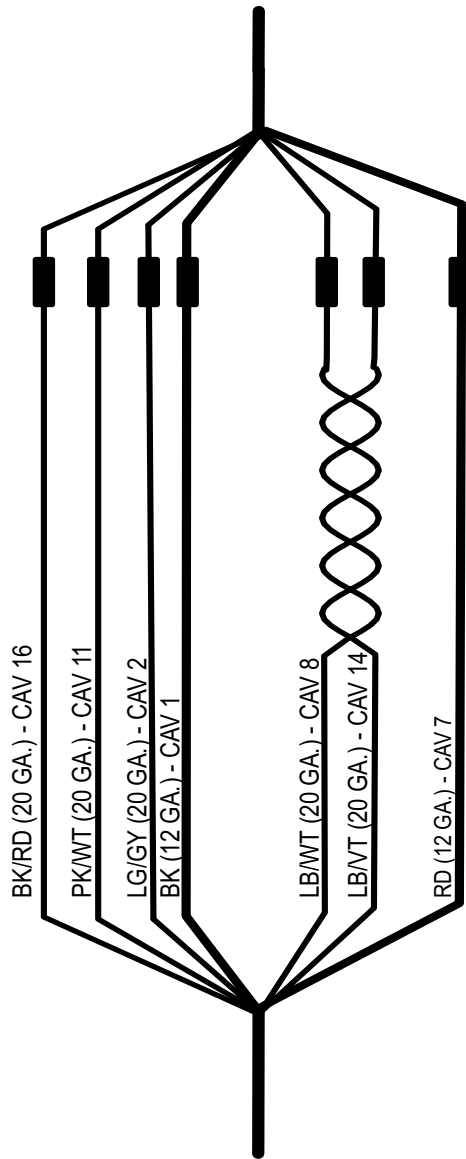
# 2010 Chrysler Minivan C376 Driver Seat with Power Only - With Seat Detector Seat Side



SEAT SIDE CONNECTOR  
# A16036-ND



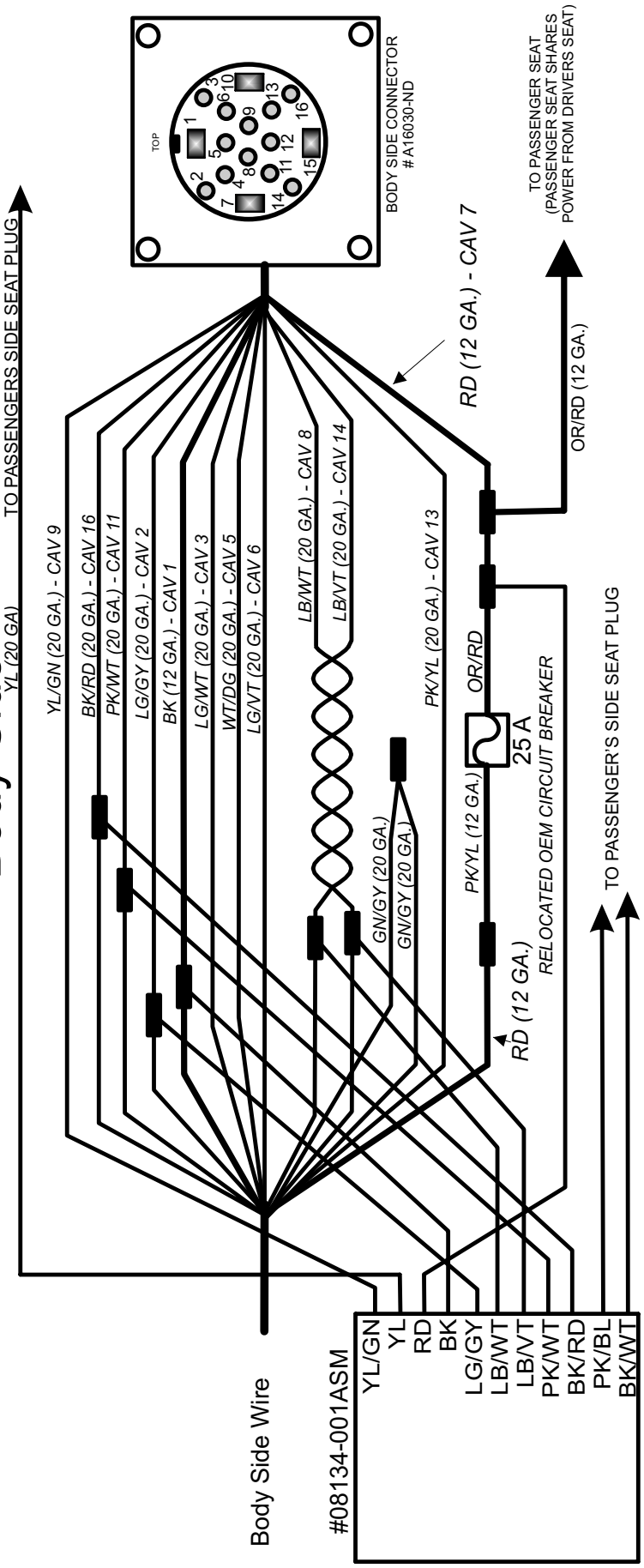
OEM CONNECTOR



C376 Driver Power Only - Seat Side #10010-000-SD (C376 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
2	8	LG/GY (20 GA.)	2022	9	DRIVERS SEAT BELT SWITCH SENSE	A1661-ND
1	15	BK (12 GA.)	3006	9	GROUND	A25033-ND
8	16	LB/WT (20 GA.)	TWISTED		DRIVERS SEAT POSITION SENSOR DATA	A1661-ND
14	17	LB/VT (20 GA.)	# 3037	9	DRIVERS SEAT POSITION SENSOR VOLTAGE	A1661-ND
7	21	RD (12 GA.)	3012	9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND
16	12	BK/IRD (20 GA.)	3048	9	GROUND	A1661-ND
11	11	PK/WT (20 GA.)	3018	9	SEAT BELT PRETENSIONER IR (-) PASS	A1661-ND

# 2010 Chrysler Minivan C376 Driver Seat with Power and Heat - With Seat Detector

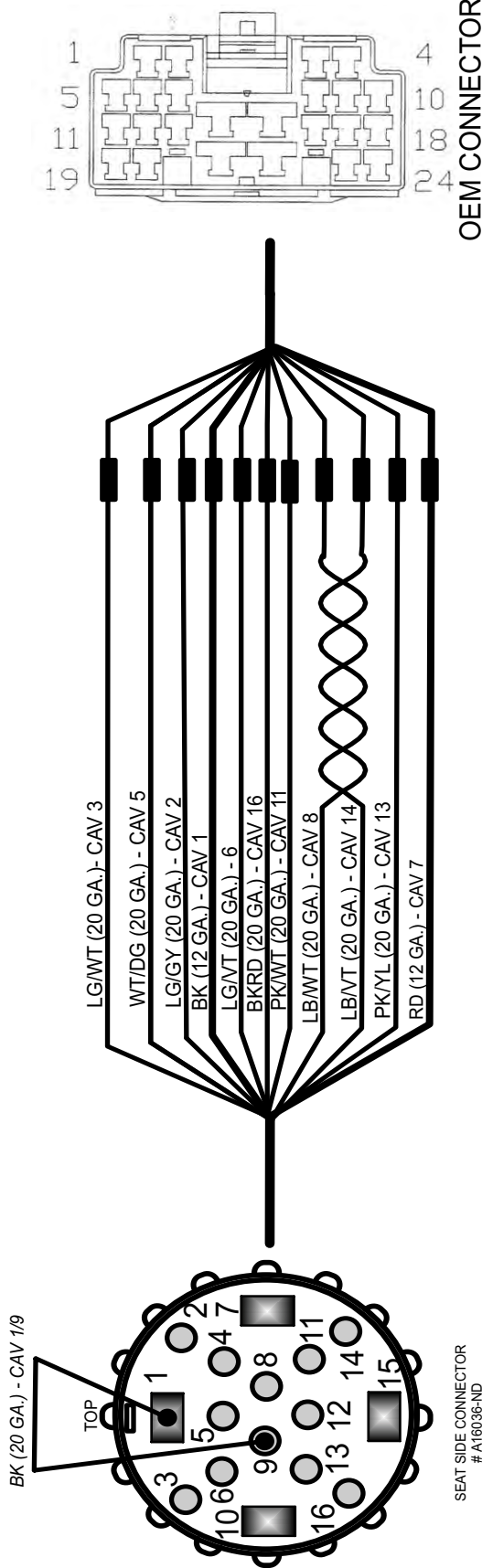
## Body Side



CAV	DEM	CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
			YL/GN (20 GA.)	#3027	3.5	GROUND FOR DETECTING DRIVER'S SEAT	A1648-ND
			YL (20 GA.)	#2047	3.5	GROUND FOR DETECTING PASSENGER'S SEAT	
			RD (20 GA.)	#3013	3.5	POWER	
			BK (20 GA.)	#2009	3.5	GROUND	
			LG/GY (20 GA.)	#2022	3.5	TAPS TO DRIVERS SEAT BELT SWITCH SENSE	
			LG/VT (20 GA.)	#2022	3.5	TAPS TO DRIVERS SEAT POSITION SENSOR DATA	
			LB/VT (20 GA.)	#3037	3	TAPS TO DRIVERS SEAT POSITION SENSOR VOLTAGE	
			PK/WT (20 GA.)	#3018	3.5	DRIVER HEAD REST IN	
			BK/RD (20 GA.)	#3048	3.5	DRIVER HEAD REST OUT	
			PK/BL (20 GA.)	#3085	3.5	PASSENGER HEAD REST IN	
			BK/WT (20 GA.)	#2016	3.5	PASSENGER HEAD REST OUT	
3			LG/WT (20 GA.)	#2075		FUSED RUN RELAY OUTPUT	A1648-ND
5			WT/DG (20 GA.)	#2042		LINE BUS	A1648-ND
2			LG/GY (20 GA.)	#2022		DRIVERS SEAT BELT SWITCH SENSE	A1648-ND
1			BK (12 GA.)	#3006		GROUND	A25032-ND
6			LG/VT (20 GA.)	#2076		RIGHT SEAT HEATER B(+) DRIVER	A1648-ND
23			LG/VT (20 GA.)			DRIVERS SEAT POSITION SENSOR DATA	A1648-ND
8			LB/VT (20 GA.)			DRIVERS SEAT POSITION SENSOR VOLTAGE	A1648-ND
14			LB/VT (20 GA.)	PAIR		DRIVERS SEAT POSITION SENSOR VOLTAGE	A1648-ND
4			LG/GY (18 GA.)			LEFT REAR HEATER B(+) DRIVER	A1648-ND
19			LG/GY (18 GA.)	Not used		RIGHT REAR HEATER B(+) DRIVER	SOLDER TOGETHER
13			PK/YL (20 GA.)	#2077		FUSED RUN RELAY OUTPUT	A1648-ND
7			RD (12 GA.)	#3012		FUSED B(+)	A25032-ND
21			BK/RD (20 GA.)	#3048		GROUND	A1648-ND
16			BK/RD (20 GA.)			SEAT BELT PRETENSIONER IR (-) PASS	A1648-ND
11			PK/WT (20 GA.)	#3018			A1648-ND



# 2010 Chrysler Minivan C376 Driver Seat with Power and Heat - With Seat Detector Seat Side

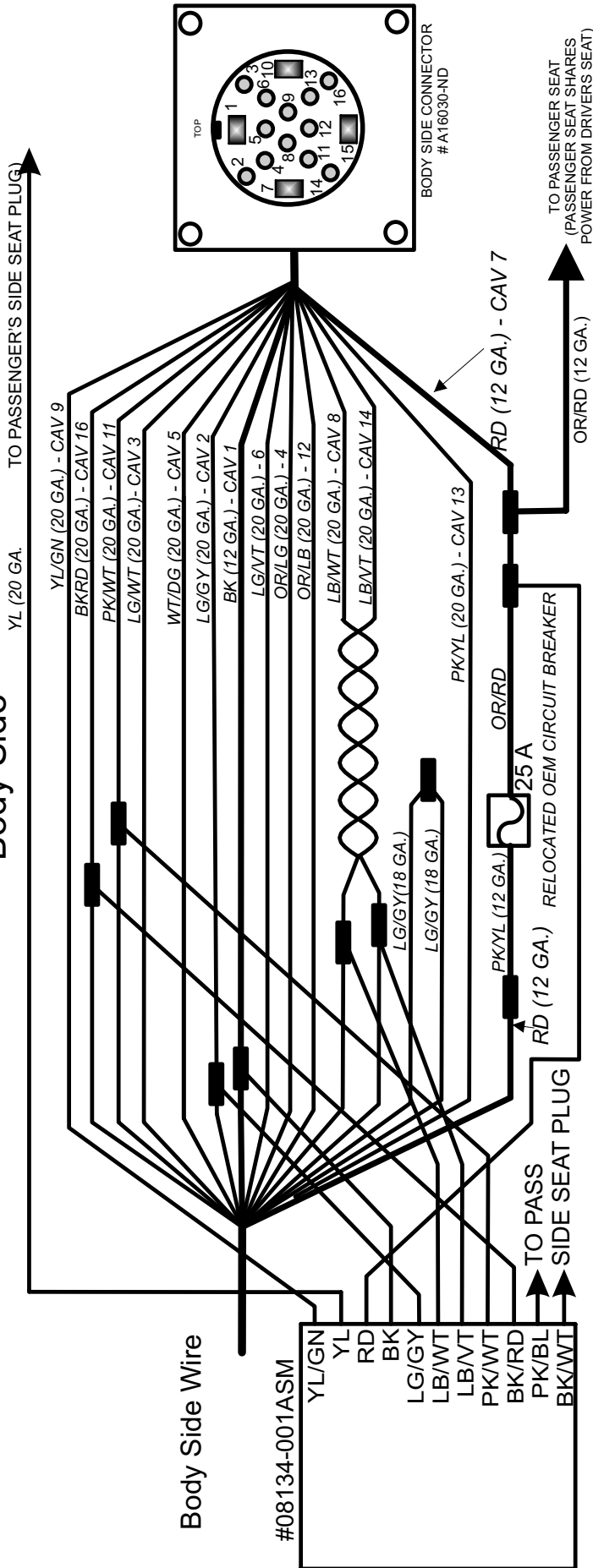


CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
3	1	LG/WT (20 GA.)	2075	9	FUSED RUN RELAY OUTPUT	A1661-ND
5	7	WT/DG (20 GA.)	2042	9	LIN BUS	A1661-ND
2	8	LG/GY (20 GA.)	2022	9	DRIVERS SEAT BELT SWITCH SENSE	A1661-ND
1	15	BK (12 GA.)	3006	9	GROUND	A25033-ND
6	23	LG/VT (18 GA.)	2076	9	RIGHT SEAT HEATER B(+) DRIVER	A1341-ND
8	16	LB/WT (20 GA.)	TWISTED	9	DRIVERS SEAT POSITION SENSOR DATA	A1661-ND
14	17	LB/VT (20 GA.)	# 3037	9	DRIVERS SEAT POSITION SENSOR VOLTAGE	A1661-ND
	4	LG/GY (18 GA.)	NOT USED		LEFT REAR HEATER B(+) DRIVER	
	19	LG/GY (18 GA.)	USED		RIGHT REAR HEATER B(+) DRIVER	
13	2	PK/YL (16 GA.)	2077	9	FUSED RUN RELAY OUTPUT	A1341-ND
7	21	RD (12 GA.)	3012	9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND
16	12	BK/RD (20 GA.)	3048	9	GROUND	A1661-ND
11	11	PK/WT (20 GA.)	3018	9	SEAT BELT PRETENSIONER IR (-) PASS	A1661-ND



10/30/2012

## 2010 Chrysler Minivan C376 Driver Seat with Power, Heat and Memory - With Seat Detector Body Side

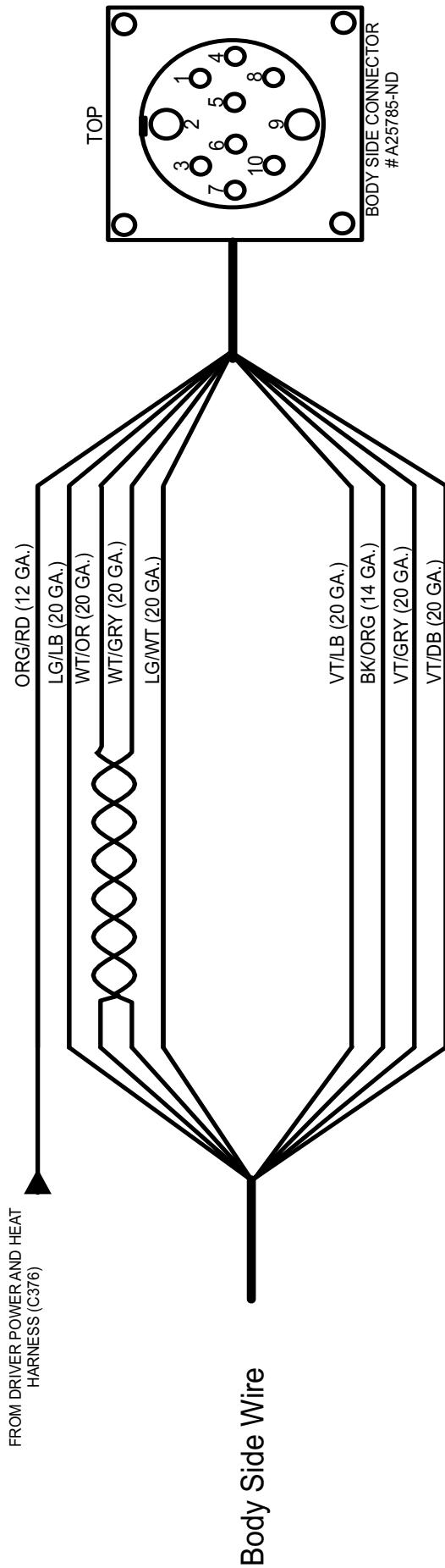


CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
		YL/GN (20 GA.)	#3027	3.5	GROUND FOR DETECTING SEAT	A1648-ND
		RD (20 GA.)	#3013	3.5	POWER	
		BK (20 GA.)	#2009	3.5	GROUND	
		LB/W/T (20 GA.)	TWISTED		TAPS TO DRIVERS SEAT POSITION SENSOR DATA	
		LB/V/T (20 GA.)	#3037	3	TAPS TO DRIVERS SEAT POSITION SENSOR VOLTAGE	
		LG/GY (18 GA.)	#2022	3.5	TAPS TO DRIVERS SEAT BELT SWITCH SENSE	
3	1	LG/W/T (20 GA.)	#2075		FUSED RUN RELAY OUTPUT	A1648-ND
5	7	WT/DG (20 GA.)	#2042		LIN BUS	A1648-ND
2	8	LG/GY (20 GA.)	#2022		DRIVERS SEAT BELT SWITCH SENSE	A1648-ND
1	15	BK (12 GA.)	#3006		GROUND	A25032-ND
6	23	LG/V/T (20 GA.)	2076		RIGHT SEAT HEATER B(+) DRIVER	A1648-ND
8	16	LB/W/T (20 GA.)	TWISTED		DRIVERS SEAT POSITION SENSOR DATA	A1648-ND
14	17	LB/V/T (20 GA.)	PAIR		DRIVERS SEAT POSITION SENSOR VOLTAGE	A1648-ND
	4	LG/GY (18 GA.)			LEFT REAR HEATER B(+) DRIVER	SOLDER TOGETHER
13	2	LG/GY (18 GA.)	#2077		RIGHT REAR HEATER B(+) DRIVER	A1648-ND
7	21	RD (12 GA.)	#3012		FUSED RUN RELAY OUTPUT	A25032-ND
					FUSED B (+)	A1648-ND
4	9	ORG/LG (20 GA.)	#2079		ADJUSTABLE PEDALS SWITCH REARWARD	A1648-ND
12	6	ORG/LB (20 GA.)	#2078		ADJUSTABLE PEDALS SWITCH FORWARD	A1648-ND
16	12	BK/RD (20 GA.)	#3048		GROUND	A1648-ND
11	11	PK/W/T (20 GA.)	#3018		SEAT BELT PRETENSIONER IR (-) PASS	A1648-ND



# 2010 Chrysler Minivan C1 Driver Seat with Memory Body Side - Memory Plug

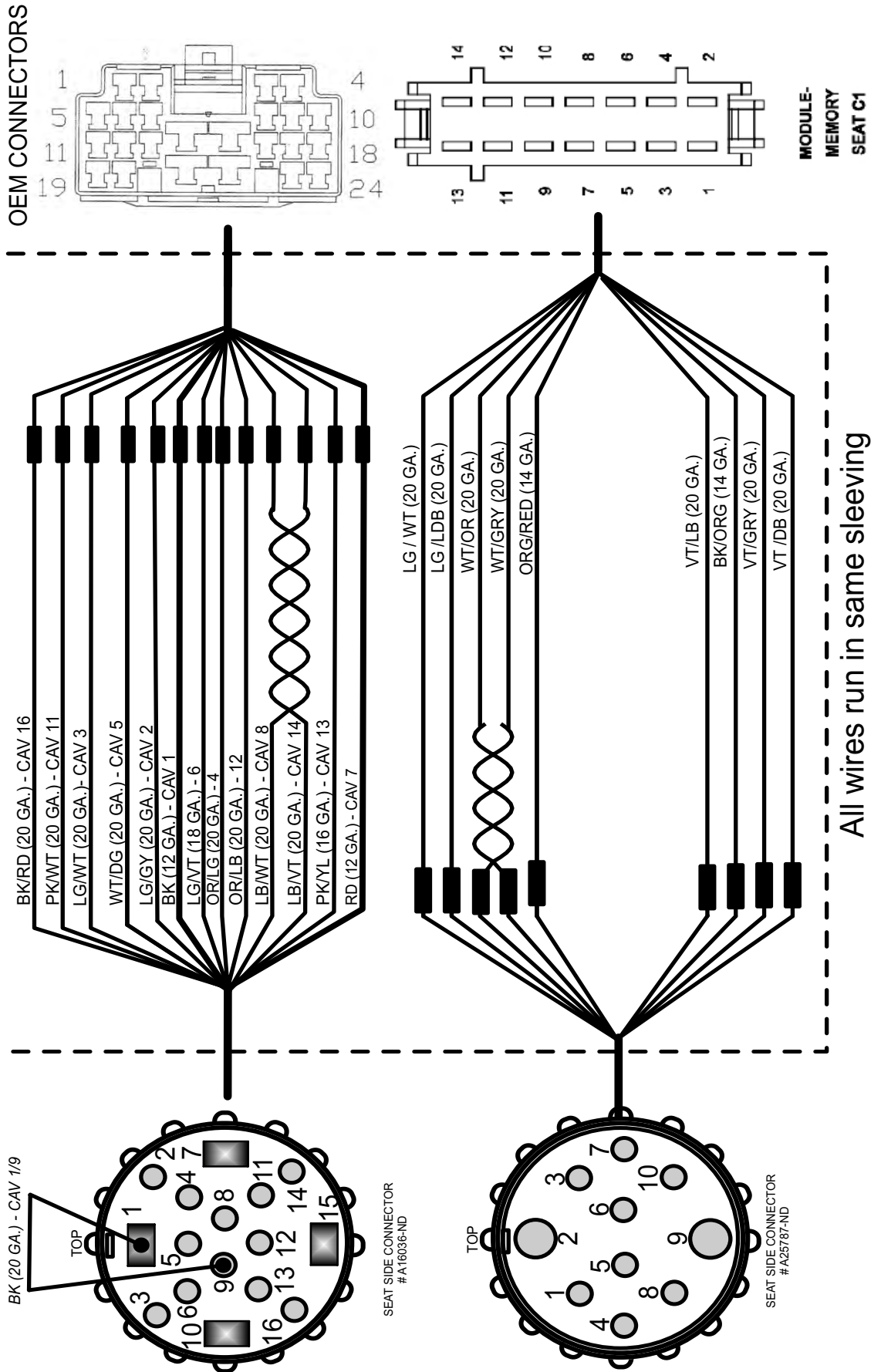
(If vehicle drivers seat with memory, drivers seat also has power and heat and passenger seat has power and heat)



CAV		OEM CAV		C1 Driver Memory Seat - Body Side		SOCKET PART #	
		COLOR	PART #	EXT. (FT.)	FUNCTION		
1	1	LG / WT (20 GA.)	#2075		ADJUSTABLE PEDALS MOTOR FORWARD	A1661-ND	A1661-ND
3	2	LG/LB (20 GA.)	#2023		ADJUSTABLE PEDALS MOTOR REARWARD	A1661-ND	A1661-ND
4	5	WT/OR (20 GA.)	TWISTED		CAN INTERIOR BUS (-)	A1661-ND	A1661-ND
5	7	WT/GRY (20 GA.)	#3037		CAN INTERIOR BUS (+)	A1661-ND	A1661-ND
3	8	ORG/RED (14 GA.)	#2063		FUSED B (+)	A25069-ND	A25069-ND
6	9	VT/LB (20 GA.)	#2070		ADJUSTABLE PEDALS SENSOR SUPPLY	A1661-ND	A1661-ND
2	10	BK/ORG (14 GA.)	#10609		GROUND	A25069-ND	A25069-ND
7	12	VT/GRY (20 GA.)	#2073		ADJUSTABLE PEDALS SENSOR RETURN	A1661-ND	A1661-ND
8	14	VT /DB (20 GA.)	#2072		ADJUSTABLE PEDALS SENSOR SIGNAL	A1661-ND	A1661-ND



# 2010 Chrysler Minivan Driver Seat with Power, Heat and Memory - With Seat Detector Seat Side





# 2010 Chrysler Minivan Driver Seat with Power, Heat and Memory - With Seat Detector Seat Side (Continued)

C376 Driver Power, Heat and Memory - Seat Side #10010-007-SD (C376 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
3	1	LG/WT (20 GA.)	2075	9	FUSED RUN REALY OUTPUT	A1661-ND
5	7	WT/DG (20 GA.)	2042	9	LIN BUS	A1661-ND
2	8	LG/GY (20 GA.)	2022	9	DRIVERS SEAT BELT SWITCH SENSE	A1661-ND
1	15	BK (12 GA.)	3006	9	GROUND	A25033-ND
6	23	LG/VT (18 GA.)	2076	9	RIGHT SEAT HEATER B(+) DRIVER	A1341-ND
8	16	LB/WT (20 GA.)	TWISTED	9	DRIVERS SEAT POSITION SENSOR DATA	A1661-ND
14	17	LB/VT (20 GA.)	# 3037	9	DRIVERS SEAT POSITION SENSOR VOLTAGE	A1661-ND
	4	LG/GY (18 GA.)	NOT		LEFT REAR HEATER B(+) DRIVER	
	19	LG/GY (18 GA.)	USED		RIGHT REAR HEATER B(+) DRIVER	
13	2	PK/YL (16 GA.)	2077	9	FUSED RUN RELAY OUTPUT	A1341-ND
7	21	RD (12 GA.)	3012	9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND
4	9	ORG/LG (20 GA.)	2079	9	ADJUSTABLE PEDALS SWITCH REARWARD	A1648-ND
12	6	ORG/LB (20 GA.)	2078	9	ADJUSTABLE PEDALS SWITCH FORWARD	A1648-ND
16	12	BK/RD (20 GA.)	3048	9	GROUND	A1661-ND
11	11	PK/WT (20 GA.)	3018	9	SEAT BELT PRETENSIONER IR (-) PASS	A1661-ND

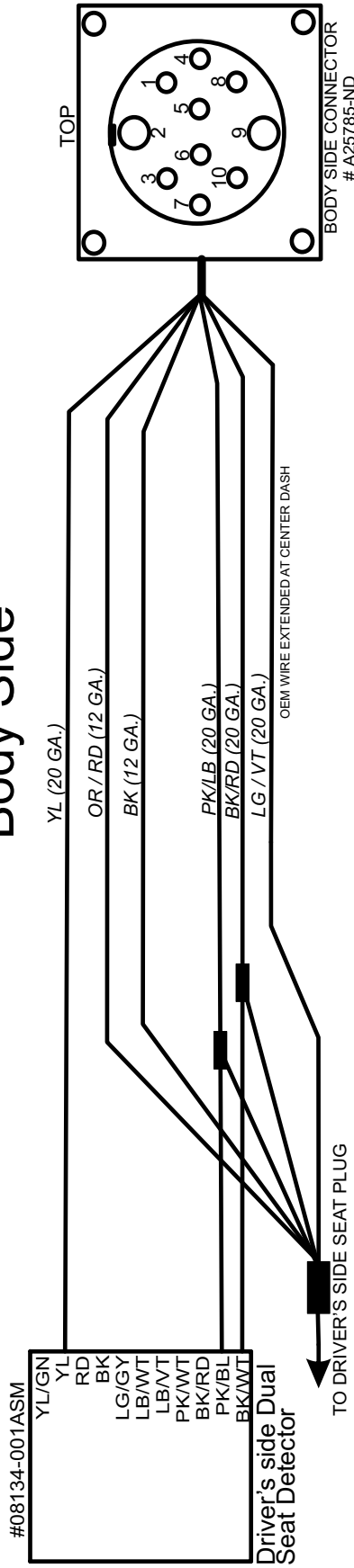
C1 Driver Memory Seat - Seat Side #10010-007 (C1 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
1	1	LG / WT (20 GA.)	2075	9	ADJUSTABLE PEDALS MOTOR FORWARD	A1648-ND
3	2	LG/LB (20 GA.)	2023	9	ADJUSTABLE PEDALS MOTOR REARWARD	A1648-ND
4	5	WT/OR (20 GA.)	TWISTED	9	CAN INTERIOR BUS (-)	A1648-ND
5	7	WT/GRY (20 GA.)	3036	9	CAN INTERIOR BUS (+)	A1648-ND
9	8	ORG/RED (14 GA.)	2063	9	FUSED B (+)	A25068-ND
6	9	VT/LB (20 GA.)	2070	9	ADJUSTABLE PEDALS SENSOR SUPPLY	A1648-ND
2	10	BK/ORG (14 GA.)	10609	9	GROUND	A25068-ND
7	12	VT/GRY (20 GA.)	2073	9	ADJUSTABLE PEDALS SENSOR RETURN	A1648-ND
8	14	VT /DB (20 GA.)	2072	9	ADJUSTABLE PEDALS SENSOR SIGNAL	A1648-ND

All wires run in same sleeving and are ALL part of #10010-007



10/30/2012

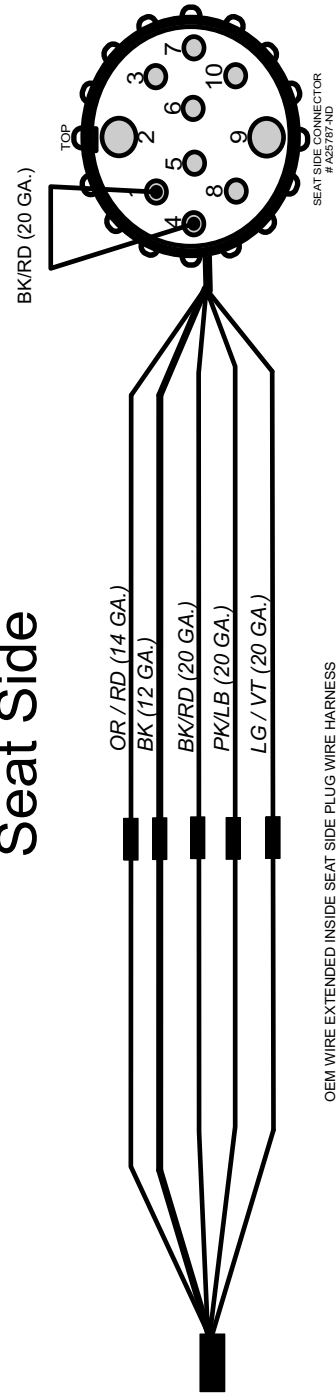
# 2010 Chrysler Minivan C378 Passenger Seat with Power and Heat Body Side



**C 378 Passenger Power and Heat - Body Side**

CAV	OEM CAV	COLOR	FUNCTION	SOCKET PART #
9	1	OR/RD (14 GA.)	FUSED B(+)	A25069-ND
2	5	BK (16GA.)	GROUND	A25069-ND
6	10	LG/VT (18 GA.)	RIGHT SEAT HEATER B(+)	A1661-ND
1	8	BK/RD (20 GA.)	GROUND	A1661-ND
3	7	PK/LB (20 GA.)	SEAT BELT PRETENSIONER IR (-) PASS	A1661-ND

## Seat Side



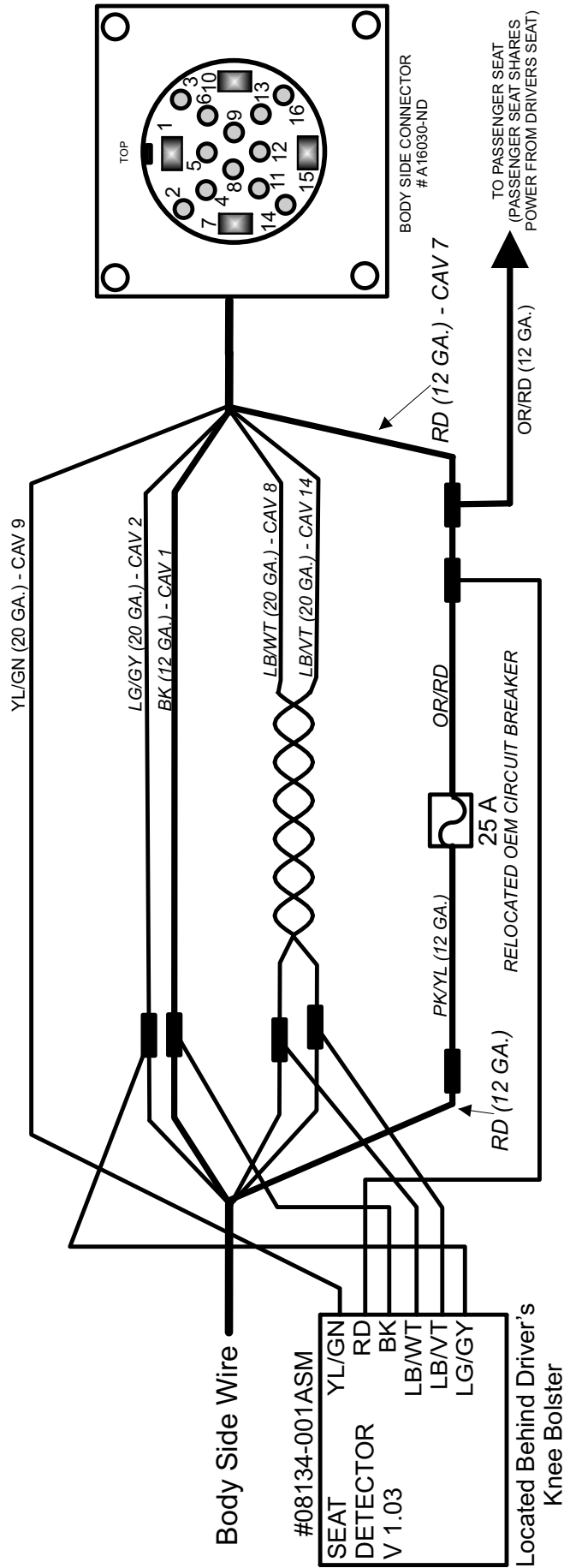
**C378 Passenger Power and Heat - Seat Side #10010-004 (C378 OEM CONNECTOR NOT INCLUDED)**

CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
9	1	OR/RD (14 GA.)	2063	9	FUSED B(+)	A25068-ND
2	5	BK (16GA.)	10592	9	GROUND	A25068-ND
6	10	LG/VT (18 GA.)	3066	9	RIGHT SEAT HEATER B(+)	A1650-ND
1	8	BK/RD (20 GA.)	3048	9	GROUND	A1648-ND
3	7	PK/LB (20 GA.)	3085	9	SEAT BELT PRETENSIONER IR (-) PASS	A1648-ND
4		BK (20GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1648-ND





# 2008-2009 Chrysler Minivan C376 Driver Seat with Power Only - With Seat Detector Body Side

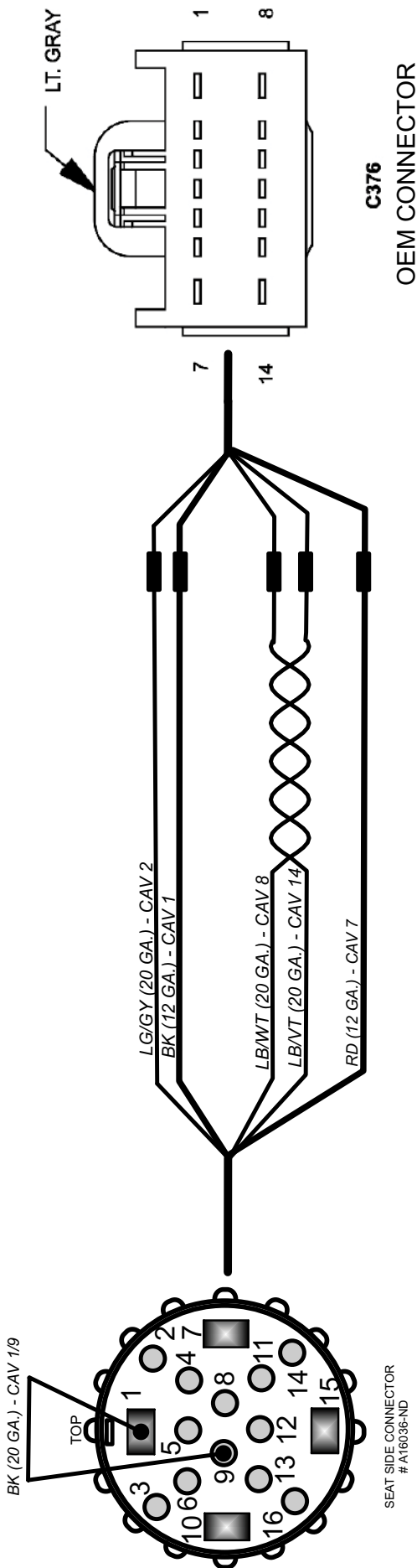


C376 Driver Power Only - Body Side

CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
Seat Detector	#08134-001ASM	YL/GN (20 GA.)	3027	3.5	GROUND FOR DETECTING SEAT	A1648-ND
		RD (20 GA.)	3013	3.5	POWER	
		BK (20GA.)	2009	3.5	GROUND	
		LB/WT (20GA.)	TWISTED # 3037	3	TAPS TO DRIVER'S SEAT POSITION SENSOR DATA	
		LB/VT (20 GA.)			TAPS TO DRIVER'S SEAT POSITION SENSOR VOLTAGE	
		LG/GY (18 GA.)	2022	3.5	TAPS TO DRIVER'S SEAT BELT SWITCH SENSE	
2		LG/GY (20 GA.)			DRIVER'S SEAT BELT SWITCH SENSE	A1648-ND
1		BK (12 GA.)			GROUND	A25032-ND
8		LB/WT (20 GA.)	TWISTED PAIR		DRIVER'S SEAT POSITION SENSOR DATA	A1648-ND
14		LB/VT (20 GA.)			DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1648-ND
7		RD (12 GA.)			FUSED B (+)	A25032-ND



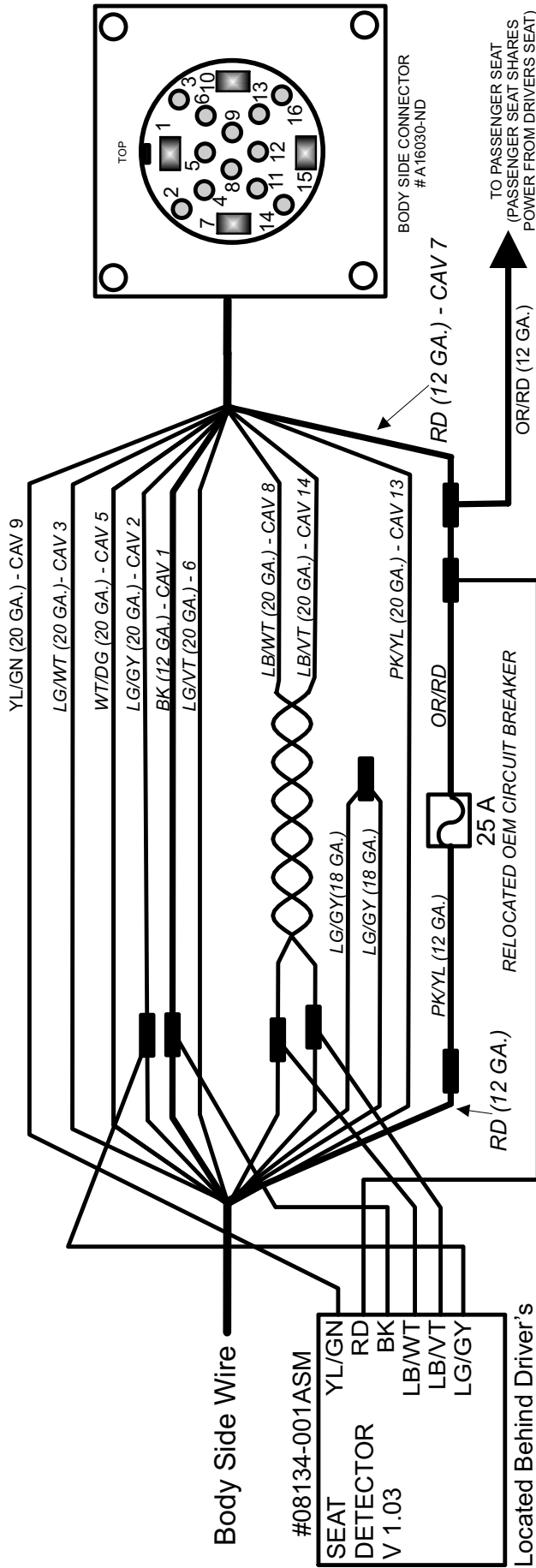
# 2008-2009 Chrysler Minivan C376 Driver Seat with Power Only - With Seat Detector Seat Side



C376 Driver Power Only - Seat Side #08010-000-SD (C376 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
2	2	LG/GY (20 GA.)	2022	3 or 9	DRIVER'S SEAT BELT SWITCH SENSE	A1661-ND
1	7	BK (12 GA.)	3006	3 or 9	GROUND	A25033-ND
8	9	LB/WT (20 GA.)	TWISTED	3 or 9	DRIVER'S SEAT POSITION SENSOR DATA	A1661-ND
14	10	LB/VT (20 GA.)	# 3037	3 or 9	DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1661-ND
7	8	RD (12 GA.)	3012	3 or 9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND

# 2008-2009 Chrysler Minivan

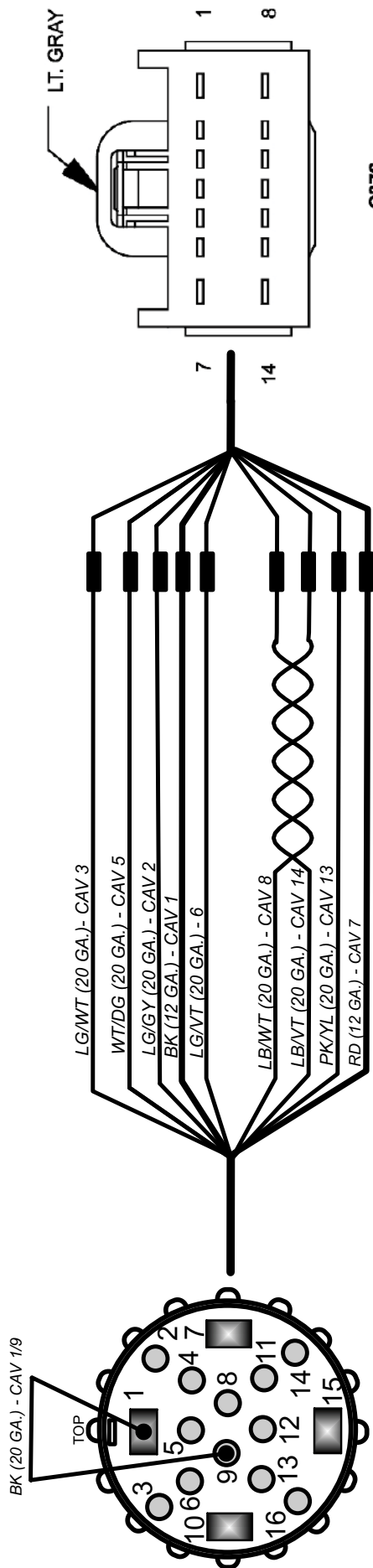
## C376 Driver Seat with Power and Heat - With Seat Detector Body Side



C-376 Driver Power and Heat - Body Side						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
		YL/GN (20 GA.)	3027	3.5	GROUND FOR DETECTING SEAT	A1648-ND
		RD (20 GA.)	3013	3.5	POWER	
		BK (20GA.)	2009	3.5	GROUND	
		LB/WT (20GA.)	TWISTED		TAPS TO DRIVER'S SEAT POSITION SENSOR DATA	
		LB/VT (20 GA.)	# 3037	3	TAPS TO DRIVER'S SEAT POSITION SENSOR VOLTAGE	
		LG/GY (18 GA.)	2022	3.5	TAPS TO DRIVER'S SEAT BELT SWITCH SENSE	
3	4	LG/WT (20 GA.)			FUSED RUN RELAY OUTPUT	A1648-ND
5	5	WT/DG (20 GA.)			LIN BUS	A1648-ND
2	2	LG/GY (20 GA.)			DRIVER'S SEAT BELT SWITCH SENSE	A1648-ND
1	7	BK (12 GA.)			GROUND	A25032-ND
6	6	LG/VT (20 GA.)			RIGHT SEAT HEATER B(+) DRIVER	A1648-ND
8	9	LB/WT (20 GA.)			DRIVER'S SEAT POSITION SENSOR DATA	A1648-ND
14	10	LB/VT (20 GA.)	TWISTED PAIR		DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1648-ND
	11	LG/GY (18 GA.)			LEFT REAR HEATER B(+) DRIVER	SOLDER TOGETHER
	12	LG/GY (18 GA.)			RIGHT REAR HEATER B(+) DRIVER	
13	14	PK/YL (20 GA.)			FUSED RUN RELAY OUTPUT	A1648-ND
7	8	RD (12 GA.)			FUSED B (+)	A25032-ND



# 2008-2009 Chrysler Minivan C376 Driver Seat with Power and Heat - With Seat Detector Seat Side



SEAT SIDE CONNECTOR  
# A16036-ND

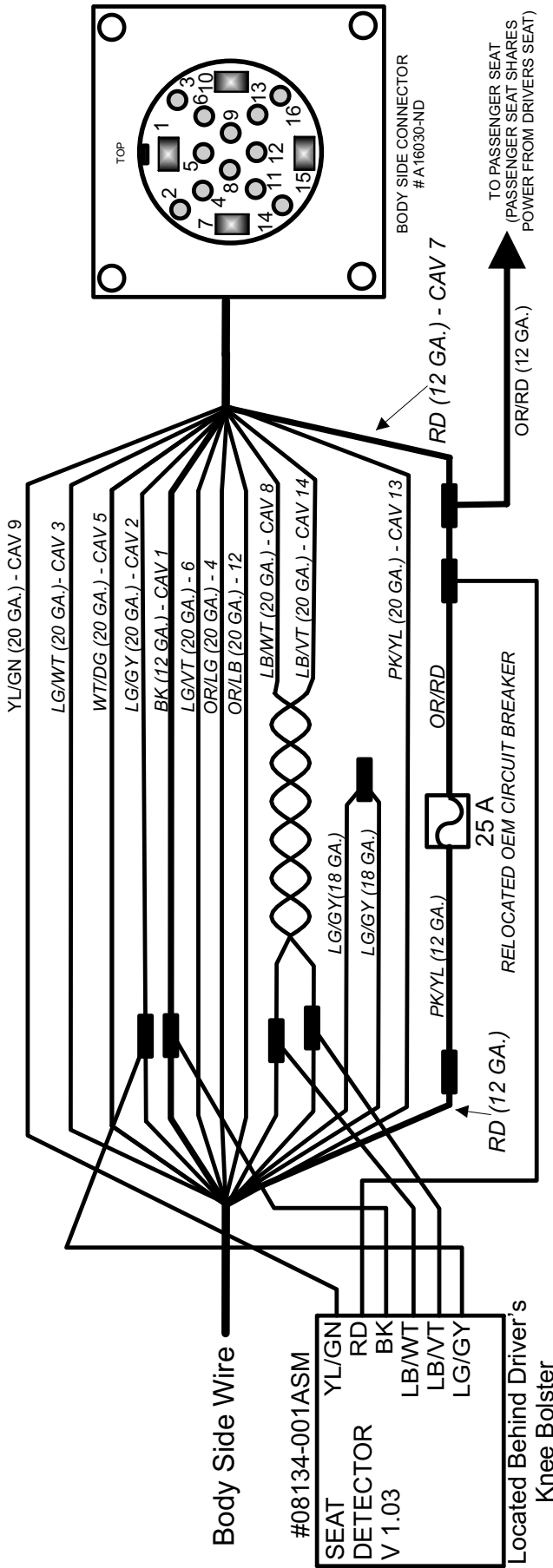
**C376**  
OEM CONNECTOR

**C376 Driver Power and Heat - Seat Side #08010-001-SD (C376 OEM CONNECTOR NOT INCLUDED)**

CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
3	4	LG/WT (20 GA.)	2075	3 or 9	FUSED RUN RELAY OUTPUT	A1661-ND
5	5	WT/DG (20 GA.)	2042	3 or 9	LIN BUS	A1661-ND
2	2	LG/GY (20 GA.)	2022	3 or 9	DRIVER'S SEAT BELT SWITCH SENSE	A1661-ND
1	7	BK (12 GA.)	3006	3 or 9	GROUND	A25033-ND
6	6	LG/VT (20 GA.)	2076	3 or 9	RIGHT SEAT HEATER B(+) DRIVER	A1661-ND
8	9	LB/WT (20 GA.)	TWISTED	3 or 9	DRIVER'S SEAT POSITION SENSOR DATA	A1661-ND
14	10	LB/VT (20 GA.)	# 3037	3 or 9	DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1661-ND
	11	LG/GY (18 GA.)	NOT USED		LEFT REAR HEATER B(+) DRIVER	
	12	LG/GY (18 GA.)	USED		RIGHT REAR HEATER B(+) DRIVER	
13	14	PK/YL (20 GA.)	2077	3 or 9	FUSED RUN RELAY OUTPUT	A1661-ND
7	8	RD (12 GA.)	3012	3 or 9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND



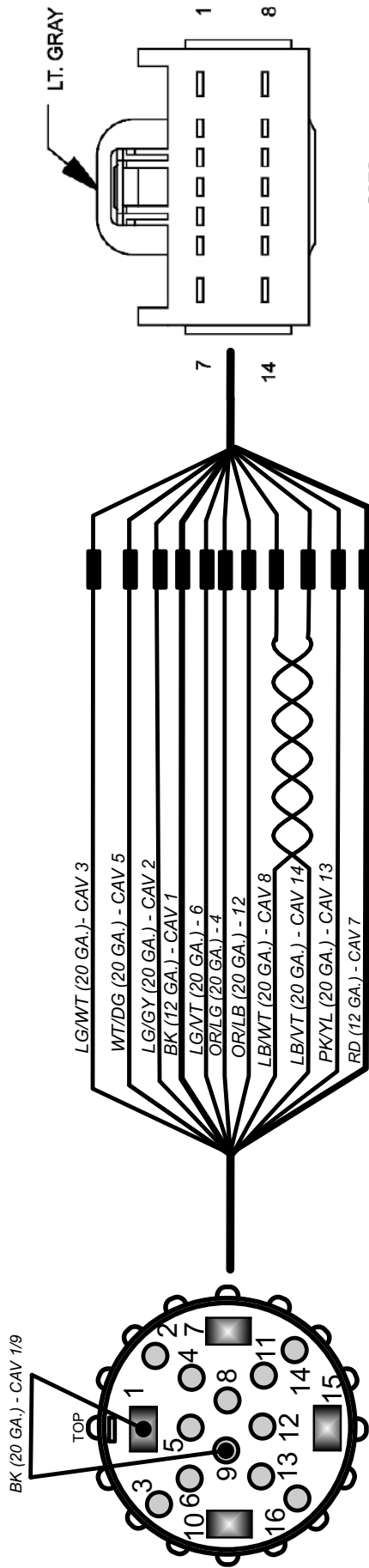
# 2008-2009 Chrysler Minivan C376 Driver Seat with Power, Heat and Memory - With Seat Detector Body Side



C376 Driver Power, Heat and Memory- Body Side						
CAV	SEAT DETECTOR	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
3		YL/GN (20 GA.)	3027	3.5	GROUND FOR DETECTING SEAT	A1648-ND
5		RD (20 GA.)	3013	3.5	POWER	
2		BK (20GA.)	2009	3.5	GROUND	
1		LB/WT (20GA.)	TWISTED		TAPS TO DRIVER'S SEAT POSITION SENSOR DATA	
6		LB/VT (20 GA.)	# 3037	3	TAPS TO DRIVER'S SEAT POSITION SENSOR VOLTAGE	
8		LG/GY (18 GA.)	2022	3.5	TAPS TO DRIVER'S SEAT BELT SWITCH SENSE	
14		LG/WT (20 GA.)			FUSED RUN RELAY OUTPUT	A1648-ND
4		WT/DG (20 GA.)			LIN BUS	A1648-ND
2		LG/GY (20 GA.)			DRIVER'S SEAT BELT SWITCH SENSE	A1648-ND
7		BK (12 GA.)			GROUND	A25032-ND
6		LG/VT (20 GA.)			RIGHT SEAT HEATER B(+) DRIVER	A1648-ND
9		LB/WT (20 GA.)			DRIVER'S SEAT POSITION SENSOR DATA	A1648-ND
10		LB/VT (20 GA.)			DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1648-ND
11		LG/GY (18 GA.)			LEFT REAR HEATER B(+) DRIVER	SOLDER TOGETHER
12		LG/GY (18 GA.)			RIGHT REAR HEATER B(+) DRIVER	A1648-ND
13		PK/YL (20 GA.)			FUSED RUN RELAY OUTPUT	A25032-ND
7		RD (12 GA.)			FUSED B (+)	A1648-ND
4		ORG/LG (20 GA.)			ADJUSTABLE PEDALS SWITCH REARWARD	A1648-ND
12		ORG/LB (20 GA.)			ADJUSTABLE PEDALS SWITCH FORWARD	A1648-ND



# 2008-2009 Chrysler Minivan C376 Driver Seat with Power, Heat and Memory - With Seat Detector Seat Side



C376  
OEM CONNECTOR

SEAT SIDE CONNECTOR  
#A16036-ND

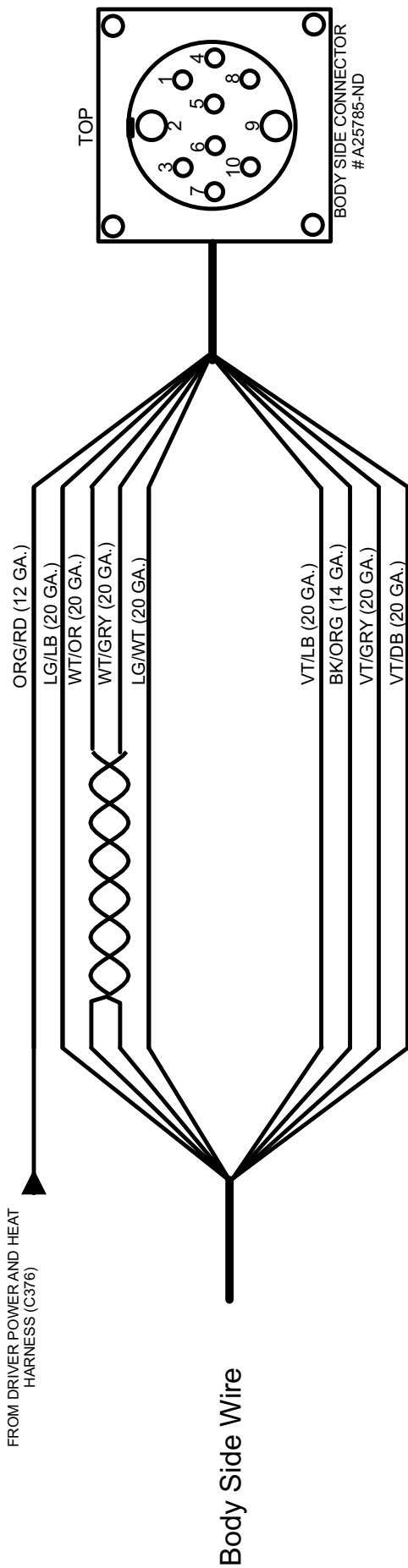
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
3	4	LG/WT (20 GA.)	2075	3 or 9	FUSED RUN RELAY OUTPUT	A1661-ND
5	5	WT/DG (20 GA.)	2042	3 or 9	LIN BUS	A1661-ND
2	2	LG/GY (20 GA.)	2022	3 or 9	DRIVER'S SEAT BELT SWITCH SENSE	A1661-ND
1	7	BK (12 GA.)	3006	3 or 9	GROUND	A25033-ND
6	6	LG/WT (20 GA.)	2076	3 or 9	RIGHT SEAT HEATER B(+) DRIVER	A1661-ND
8	9	LB/WT (20 GA.)	TWISTED		DRIVER'S SEAT POSITION SENSOR DATA	A1661-ND
14	10	LB/VT (20 GA.)	# 3037	3 or 9	DRIVER'S SEAT POSITION SENSOR VOLTAGE	A1661-ND
	11	LG/GY (18 GA.)	NOT		LEFT REAR HEATER B(+) DRIVER	
	12	LG/GY (18 GA.)	USED		RIGHT REAR HEATER B(+) DRIVER	
13	14	PK/YL (20 GA.)	2077	3 or 9	FUSED RUN RELAY OUTPUT	A1661-ND
7	8	RD (12 GA.)	3012	3 or 9	FUSED B (+)	A25033-ND
1/9		BK (20 GA.)	2009	0.25	GROUND FOR DETECTING SEAT	A1661-ND / A25033-ND
4	3	ORG/LG (20 GA.)	2079	3 or 9	ADJUSTABLE PEDALS SWITCH REARWARD	A1648-ND
12	13	ORG/LB (20 GA.)	2078	3 or 9	ADJUSTABLE PEDALS SWITCH FORWARD	A1648-ND

\*After 9/9/2009, Rollx Vans changed seat wire harnesses to a longer harness with woven covering. This change allowed all vans to have a six-way seat installed without modifying the seat wire harness. When a six-way seat is not installed, the excess wire will be stored under the OEM Seat. If Memory Function is present, the added harness shares the same loom as the harness for power and heat. This part is #08180-007-SD.



# 2008-2009 Chrysler Minivan C1 Driver Seat with Memory Body Side - Memory Plug

(If vehicle drivers seat with memory, drivers seat also has power and heat and passenger seat has power and heat)



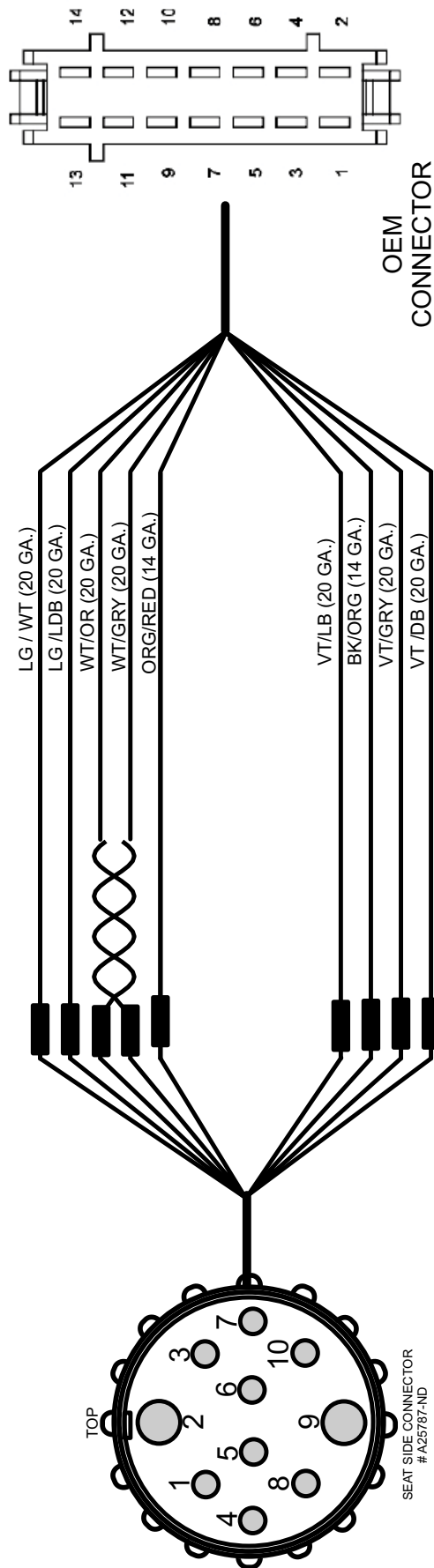
C1 Driver Memory Seat - Body Side		EXT. (FT.)	PART #	FUNCTION	SOCKET PART #
1	LG / WT (20 GA.)			ADJUSTABLE PEDALS MOTOR FORWARD	A1661-ND
3	LG/LB (20 GA.)			ADJUSTABLE PEDALS MOTOR REARWARD	A1661-ND
4	WT/OR (20 GA.)			CAN INTERIOR BUS (-)	A1661-ND
5	WT/GRY (20 GA.)			CAN INTERIOR BUS (+)	A1661-ND
3	ORG/RED (14 GA.)			FUSED B (+)	A25069-ND
6	VT/LB (20 GA.)			ADJUSTABLE PEDALS SENSOR SUPPLY	A1661-ND
2	BK/ORG (14 GA.)			GROUND	A25069-ND
7	VT/GRY (20 GA.)			ADJUSTABLE PEDALS SENSOR RETURN	A1661-ND
8	VT/DB (20 GA.)			ADJUSTABLE PEDALS SENSOR SIGNAL	A1661-ND





## Chrysler 2008-2009 Minivan C1 Driver Seat with Memory Seat Side - Memory Plug

(If vehicle drivers seat with memory, drivers seat also has power and heat and passenger seat has power and heat)

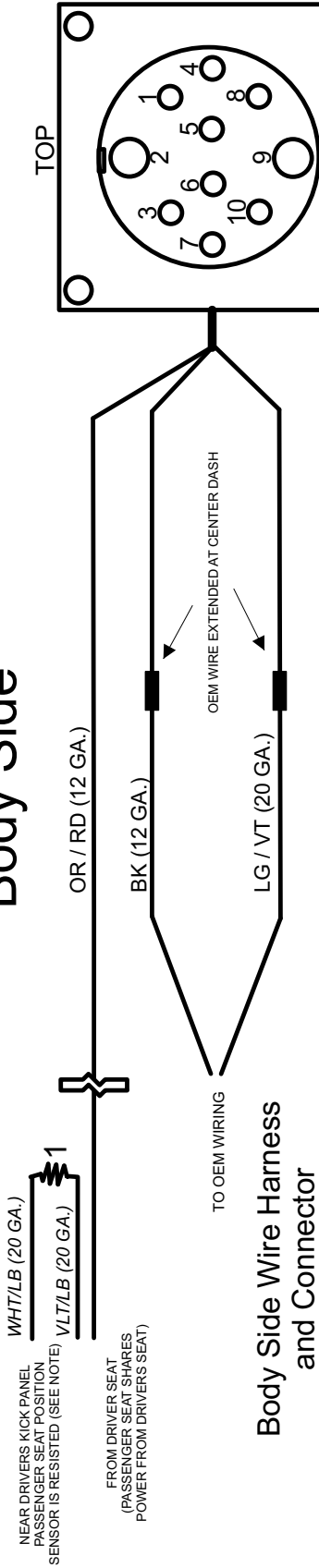


CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
1	1	LG / WT (20 GA.)	2075	3 or 9	ADJUSTABLE PEDALS MOTOR FORWARD	A1648-ND
3	2	LG/LB (20 GA.)	2023	3 or 9	ADJUSTABLE PEDALS MOTOR REARWARD	A1648-ND
4	5	WT/OR (20 GA.)	TWISTED	3 or 9	CAN INTERIOR BUS (-)	A1648-ND
5	7	WT/GRY (20 GA.)	3036	3 or 9	CAN INTERIOR BUS (+)	A1648-ND
9	8	ORG/RED (14 GA.)	2063	3 or 9	FUSED B (+)	A25068-ND
6	9	VT/LB (20 GA.)	2070	3 or 9	ADJUSTABLE PEDALS SENSOR SUPPLY	A1648-ND
2	10	BK/ORG (14 GA.)	10609	3 or 9	GROUND	A25068-ND
7	12	VT/GRY (20 GA.)	2073	3 or 9	ADJUSTABLE PEDALS SENSOR RETURN	A1648-ND
8	14	VT /DB (20 GA.)	2072	3 or 9	ADJUSTABLE PEDALS SENSOR SIGNAL	A1648-ND

\*After 9/9/2009, Rolix Vans changed seat wire harnesses to a longer harness with woven covering. This change allowed all vans to have a six-way seat installed without modifying the seat wire harness. When a six-way seat is not installed, the excess wire will be stored under the OEM Seat. If Memory Function is present, the added harness shares the same loom as the harness for power and heat. This part is #08180-007-SD.



# 2008-2009 Chrysler Minivan C378 Passenger Seat with Power and Heat Body Side



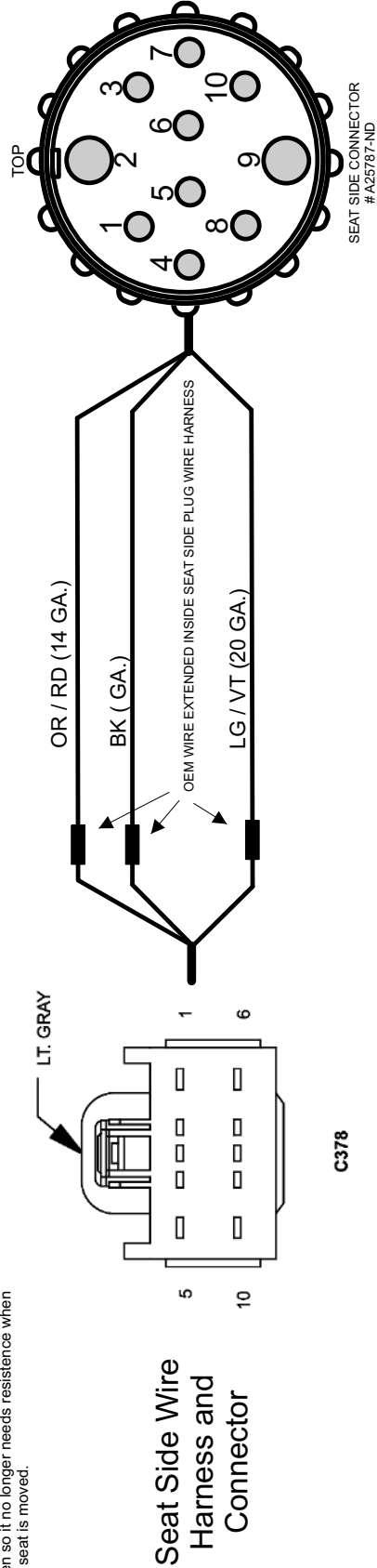
Body Side Wire Harness and Connector

C 378 Passenger Power and Heat - Body Side			
CAV	OEM CAV	COLOR	FUNCTION
9	1	OR/RD (14 GA.)	FUSED B(+)
2	5	BK (16GA.)	GROUND
6	10	LG/VT (18 GA.)	RIGHT SEAT HEATER B(+)/DRIVER
		LB/WHT (20 GA.)*	DRIVERS SEAT POSITION SENSOR DATA
		LB/VLT (20 GA.)*	DRIVERS SEAT POSITION SENSOR VOLTAGE

\* Resisted near driver's kick panel if OEM Airbag Modules has part # ending in AK or before.

**Note:** Newer OEM Airbag Modules with part # ending in AL only get the Driver Side resisted. Older OEM Airbag Modules with part # ending in AK get the Driver and Passenger Side resisted. At some point in 2008 Chrysler decided to leave the passenger side circuit open so it no longer needs resistance when the seat is moved.

## Seat Side



Seat Side Wire Harness and Connector

C378 Passenger Power and Heat - Seat Side #08010-004 (C378 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
9	1	OR/RD (14 GA.)	2063	2 or 9	FUSED B(+)	A25068-ND
2	5	BK (16GA.)	10592	2 or 9	GROUND	A25068-ND
6	10	LG/VT (18 GA.)	3066	2 or 9	RIGHT SEAT HEATER B(+)	A1650-ND

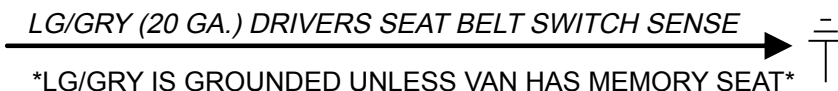




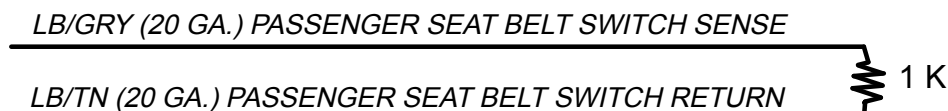
# 2008 Chrysler Minivan Air bag and Seatbelt Resistors for All Vans (Body side near driver's kick panel)

ALL RESISTORS ARE - 1K OHM 1/4 W 1% (#R171171506)

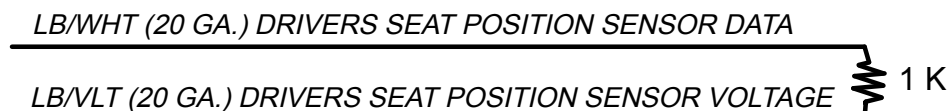
## DRIVER SEATBELT SENSOR (SEATBELT WARNING LIGHT)



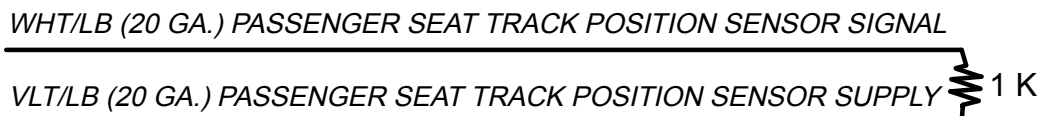
## PASSENGER SEATBELT SENSOR (SEATBELT WARNING LIGHT)



## DRIVER SEAT POSITION (AIRBAG WARNING LIGHT)



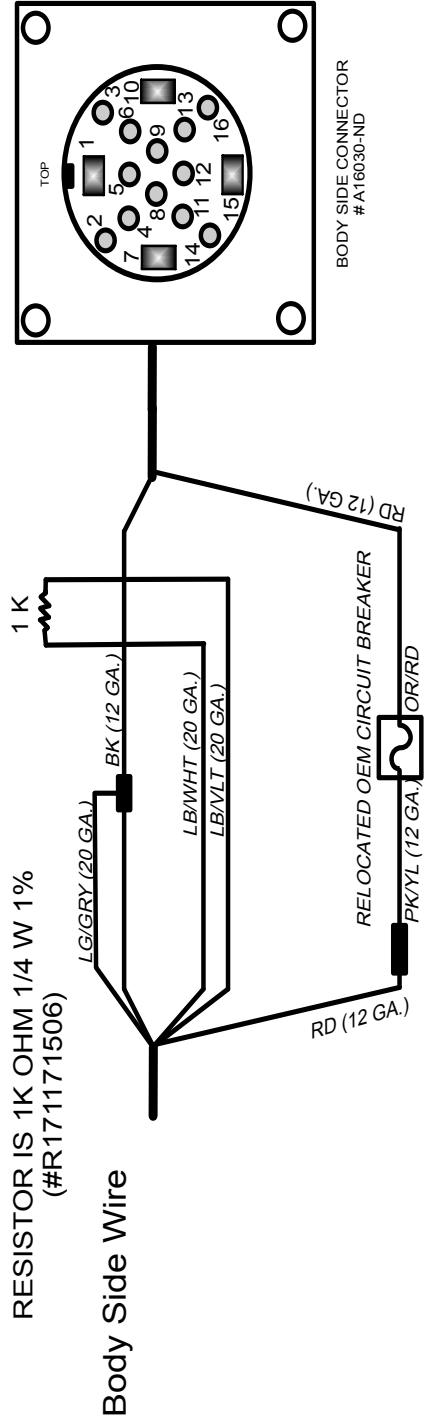
## PASSENGER SEAT POSITION (AIRBAG WARNING LIGHT)



**Note:**

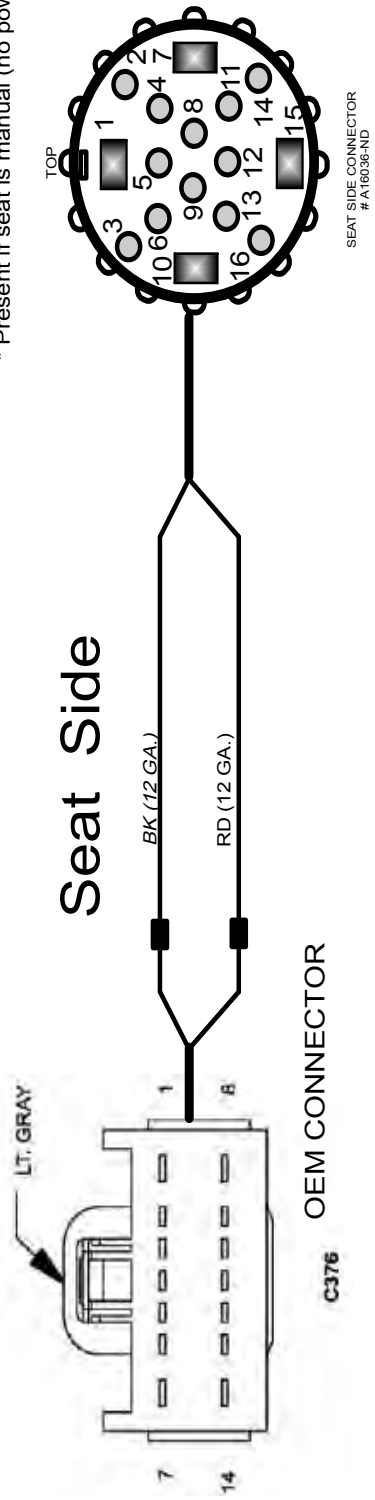
Newer OEM Airbag Modules with part # ending in AL only get the Driver Side resisted.  
 Older OEM Airbag Modules with part # ending in AK get the Driver and Passenger Side resisted.  
 At some point in 2008 Chrysler decided to leave the passenger side circuit open so it no longer needs resistance when the seat is moved.

**2008 Chrysler Minivan  
C376 Driver Seat with No Power (Manual) or Power Only  
Body Side**



CAV	DEM/CAV	COLOR	DESCRIPTION	PIN PART #
1	7	BK (12 GA.)	GROUND	A25032-ND
7	8	RD (12 GA.)	FUSED B (+)	A25032-ND
	2	LG/GRY (20 GA.)*	DRIVERS SEAT BELT SWITCH SENSE	GROUND
	9	LBWHT (20 GA.)*	DRIVERS SEAT POSITION SENSOR DATA	RESISTED
	10	LB/VLT (20 GA.)*	DRIVERS SEAT POSITION SENSOR VOLTAGE	RESISTED

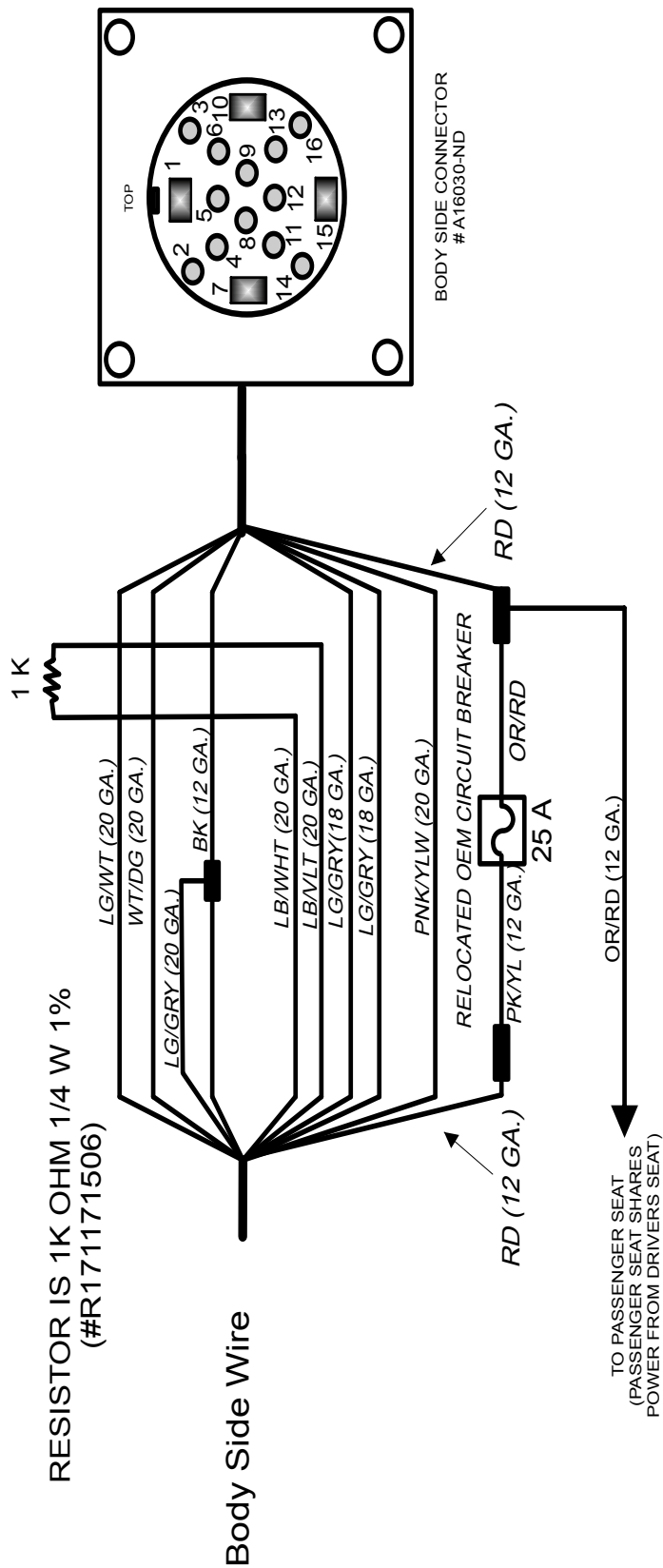
\* Present if seat is manual (no power)



C376 Driver Power Only - Seat Side #08010-001 (C376 OEM CONNECTOR NOT INCLUDED)						
CAV	DEM/CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
1	7	BK (12 GA.)	3006	3	GROUND	A25033-ND
7	8	RD (12 GA.)	3012	3	FUSED B (+)	A25033-ND



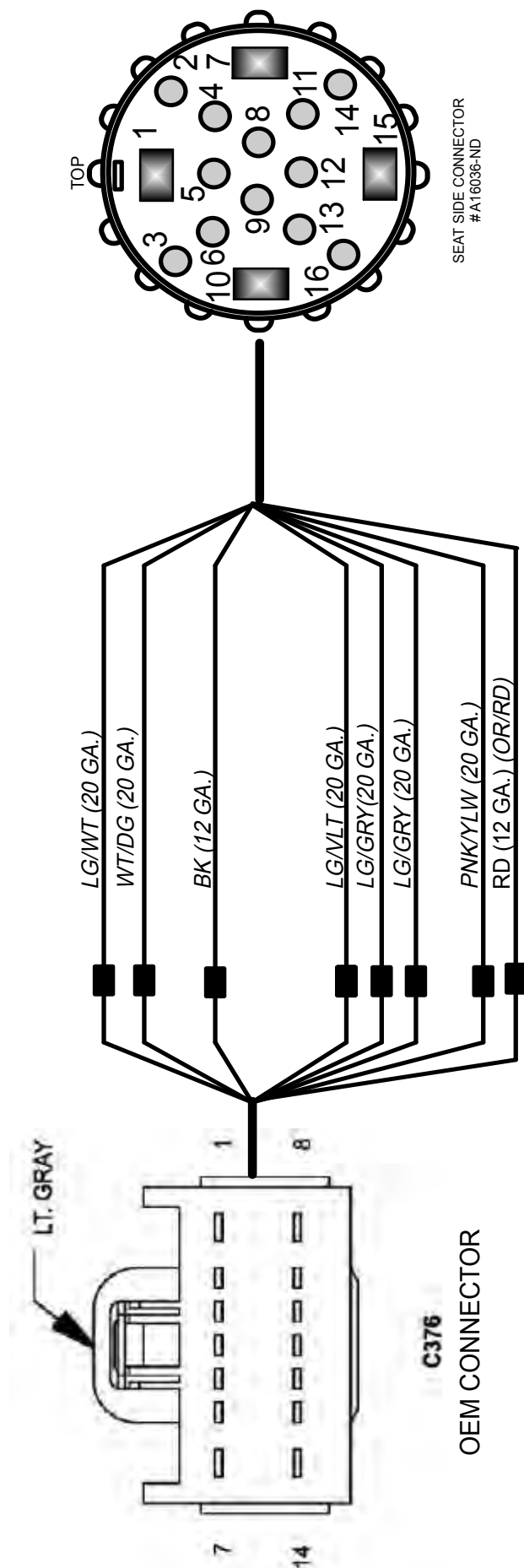
# 2008 Chrysler Minivan C376 Driver Seat with Power and Heat Body Side



C376 Driver Power and Heat - Body Side		
CAV	OEM CAV	PIN PART #
1	7	A25032-ND
15	1	A25032-ND
2	2	GROUND
3	4	DRIVERS SEAT BELT SWITCH SENSE
5	5	FUSED B(+)
6	6	DRIVERS SEAT POSITION SENSOR DATA
7	8	DRIVERS SEAT POSITION SENSOR VOLTAGE
9	11	LEFT REAR HEATER B(+)
11	12	RIGHT REAR HEATER B(+)
13	14	FUSED RUN RELAY OUTPUT
		GROUND
		FUSED B(+)
		DRIVERS SEAT BELT SWITCH SENSE
		FUSED RUN RELAY OUTPUT
		LIN BUS
		RIGHT SEAT HEATER B(+)
		DRIVER
		FUSED B(+)
		DRIVERS SEAT POSITION SENSOR DATA
		DRIVERS SEAT POSITION SENSOR VOLTAGE
		LEFT REAR HEATER B(+)
		DRIVER
		RIGHT REAR HEATER B(+)
		DRIVER
		FUSED RUN RELAY OUTPUT



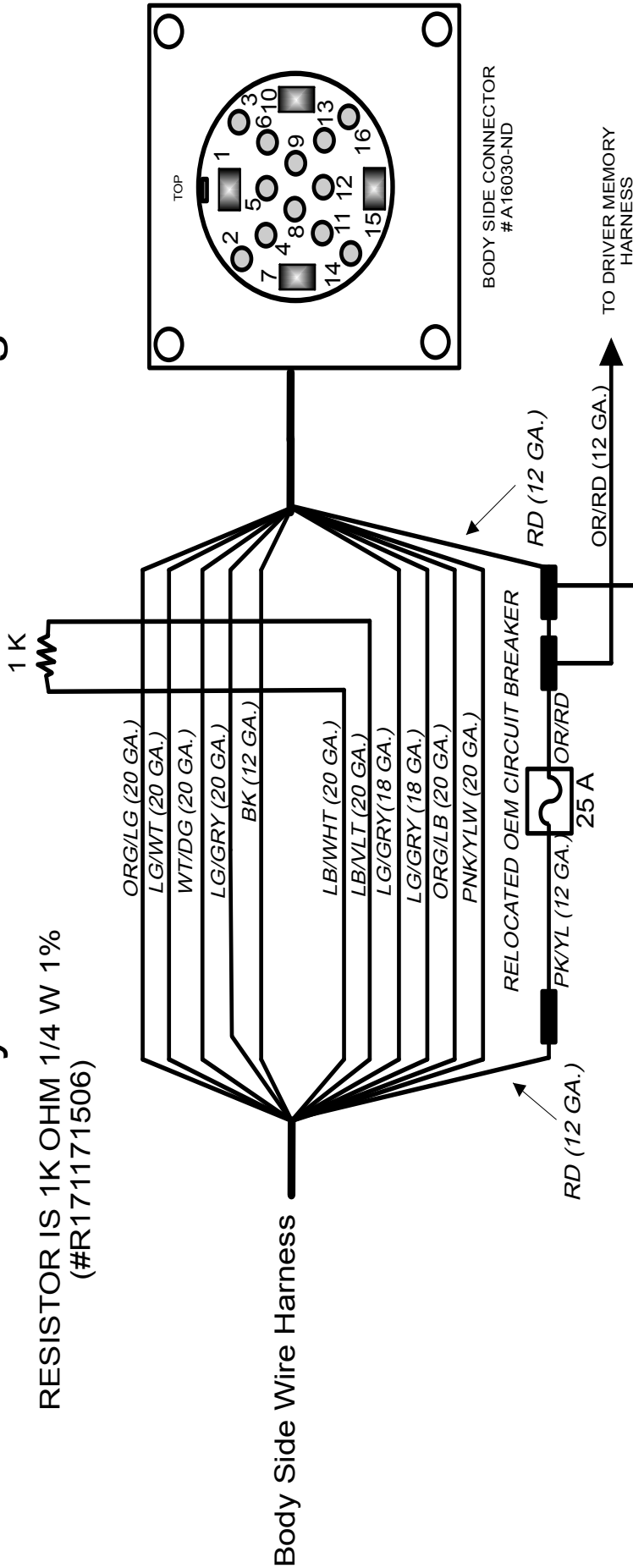
## 2008 Chrysler Minivan C376 Driver Seat with Power and Heat Seat Side



C376 Driver Power and Heat - Seat Side #08010-001 (C376 OEM CONNECTOR NOT INCLUDED)						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
1	7	BK (12 GA.)	3006	3	GROUND	A25033-ND
3	4	LG/WT (20 GA.)	2075	3	FUSED RUN REALY OUTPUT	A1661-ND
5	5	WT/DG (20 GA.)	2042	3	LIN BUS	A1661-ND
6	6	LG/VT (20 GA.)	2076	3	RIGHT SEAT HEATER B(+) DRIVER	A1661-ND
7	8	RD (12 GA.)	3012	3	FUSED B (+)	A25033-ND
9	11	LG/GRY (18 GA.)	2022	3	LEFT REAR HEATER B(+) DRIVER	A1661-ND
11	12	LG/GRY (18 GA.)	2022	3	RIGHT REAR HEATER B(+) DRIVER	A1661-ND
13	14	PNK/YLW (20 GA.)	8077	3	FUSED RUN RELAY OUTPUT	A1661-ND

# 2008 Chrysler Minivan C376 Driver Seat with Memory, Power and Heat Body Side - Power and Heat Plug

RESISTOR IS 1K OHM 1/4 W 1%  
(#R171171506)

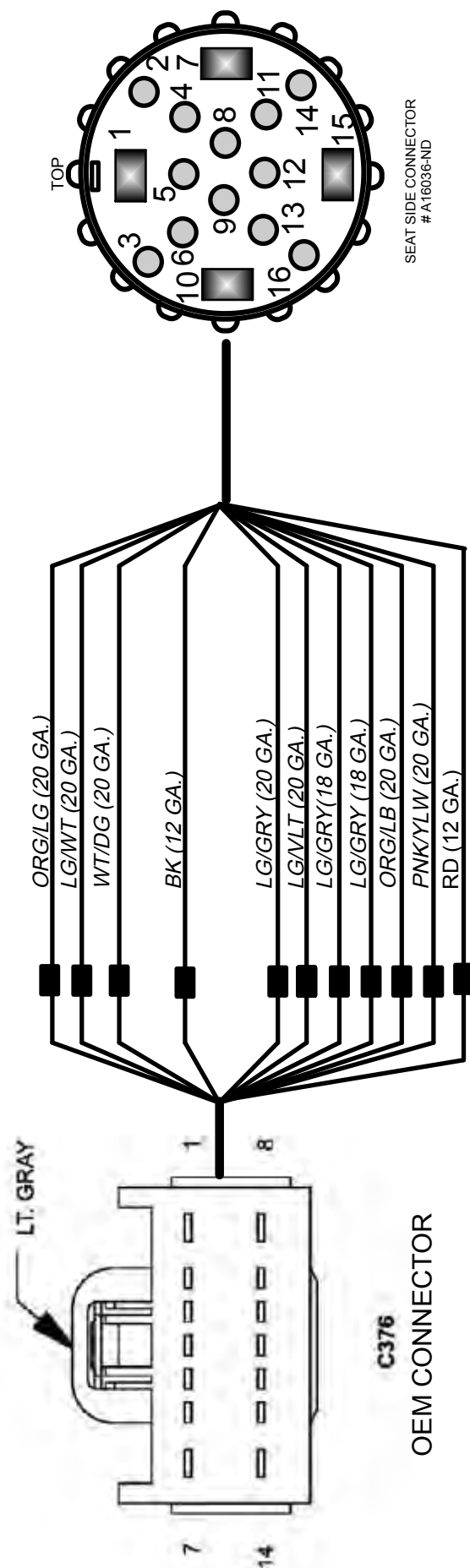


TO PASSENGER SEAT  
(PASSENGER SEAT SHARES  
POWER FROM DRIVERS SEAT)

CAV	OEM CAV	COLOR	DESCRIPTION	PIN PART #
1	7	BK (12 GA.)	GROUND	A25032-ND
2	2	LG/GRY (20 GA.)	DRIVERS SEAT BELT SWITCH SENSE	A1648-ND
3	4	LG/WT (20 GA.)	FUSED RUN REALY OUTPUT	A1648-ND
4	3	ORG/LG (20 GA.)	ADJUSTABLE PEDALS SWITCH REARWARD	A1648-ND
5	5	WT/DG (20 GA.)	LIN BUS	A1648-ND
6	6	LG/VT (20 GA.)	RIGHT SEAT HEATER B(+) DRIVER	A1648-ND
7	8	RD (12 GA.)	FUSED B (+)	A25032-ND
9	9	LB/WHT (20 GA.)	DRIVERS SEAT POSITION SENSOR DATA	RESISTED
10	10	LB/VLT (20 GA.)	DRIVERS SEAT POSITION SENSOR VOLTAGE	RESISTED
9	11	LG/GRY (18 GA.)	LEFT REAR HEATER B(+) DRIVER	A1648-ND
11	12	LG/GRY (18 GA.)	RIGHT REAR HEATER B(+) DRIVER	A1648-ND
12	13	ORG/LB (20 GA.)	ADJUSTABLE PEDALS SWITCH FORWARD	A1648-ND
13	14	PNK/YLW (20 GA.)	FUSED RUN RELAY OUTPUT	A1648-ND



# 2008 Chrysler Minivan C376 Driver Seat with Memory, Power and Heat Seat Side - Power and Heat Plug

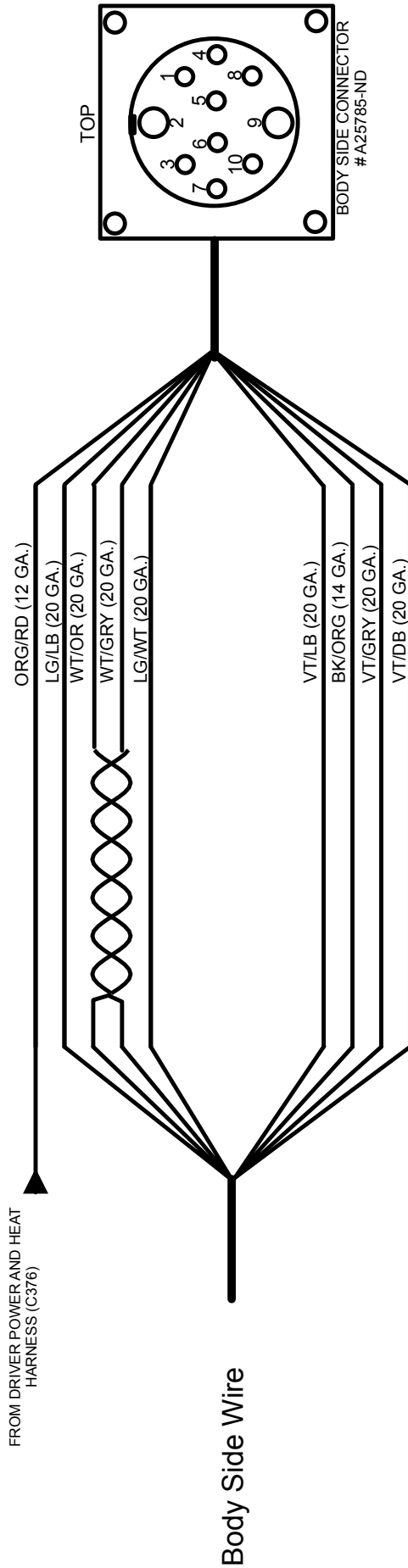


**C376 Driver Memory, Power and Heat - Seat Side #08010-002 (C376 OEM CONNECTOR NOT INCLUDED)**

CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
1	7	BK (12 GA.)	3006	3	GROUND	A25033-ND
2	2	LG/GRY (20 GA.)	2022	3	DRIVERS SEAT BELT SWITCH SENSE	A1661-ND
3	4	LG/WT (20 GA.)	2075	3	FUSED RUN REALY OUTPUT	A1661-ND
4	3	ORG/LG (20 GA.)	2079	3	ADJUSTABLE PEDALS SWITCH REARWARD	A1661-ND
5	5	WT/DG (20 GA.)	2042	3	LIN BUS	A1661-ND
6	6	LG/MLT (20 GA.)	2076	3	RIGHT SEAT HEATER B(+) DRIVER	A1661-ND
7	8	RD (12 GA.)	3012	3	FUSED B (+)	A25033-ND
9	11	LG/GRY(18 GA.)	2022	3	LEFT REAR HEATER B(+) DRIVER	A1661-ND
11	12	LG/GRY (18 GA.)	2022	3	RIGHT REAR HEATER B(+) DRIVER	A1661-ND
12	13	ORG/LB (20 GA.)	2078	3	ADJUSTABLE PEDALS SWITCH FORWARD	A1661-ND
13	14	PNK/YLW (20 GA.)	2077	3	FUSED RUN RELAY OUTPUT	A1661-ND

# 2008 Chrysler Minivan C1 Driver Seat with Memory Body Side - Memory Plug

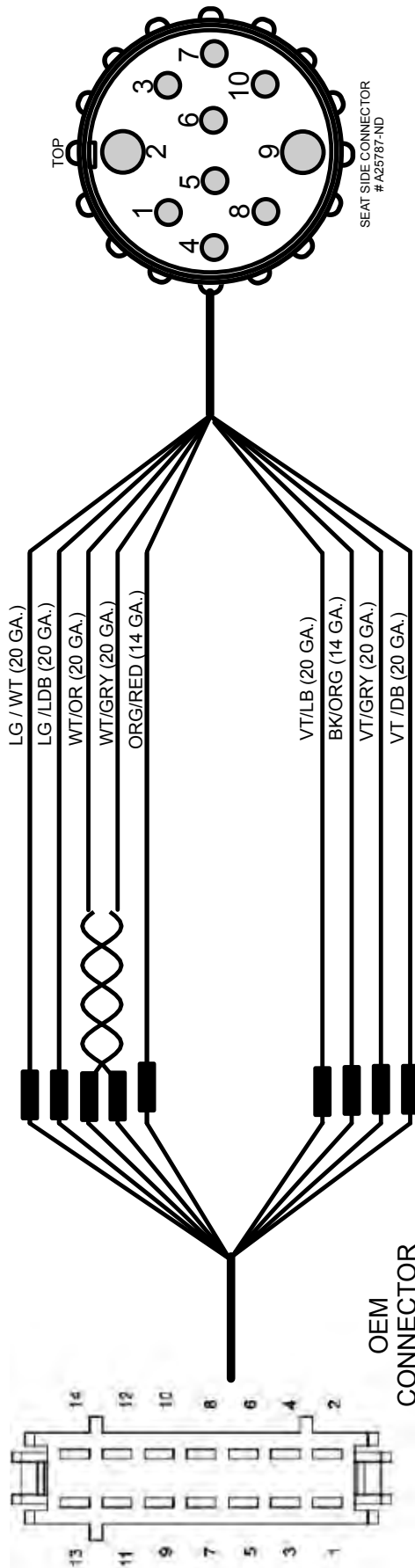
(If vehicle drivers seat with memory, drivers seat also has power and heat and passenger seat has power and heat)



C1 Driver Memory Seat - Body Side						
CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	SOCKET PART #
1	1	LG /WT (20 GA.)			ADJUSTABLE PEDALS MOTOR FORWARD	A1661-ND
2	2	LG/LB (20 GA.)			ADJUSTABLE PEDALS MOTOR REARWARD	A1661-ND
4	5	WT/OR (20 GA.)			CAN INTERIOR BUS (-)	A1661-ND
5	7	WT/GRY (20 GA.)			CAN INTERIOR BUS (+)	A1661-ND
2	8	ORG/RED (14 GA.)			FUSED B (+)	A25069-ND
6	9	VT/LB (20 GA.)			ADJUSTABLE PEDALS SENSOR SUPPLY	A1661-ND
9	10	BK/ORG (14 GA.)			GROUND	A25069-ND
7	12	VT/GRY (20 GA.)			ADJUSTABLE PEDALS SENSOR RETURN	A1661-ND
8	14	VT /DB (20 GA.)			ADJUSTABLE PEDALS SENSOR SIGNAL	A1661-ND

# Chrysler 2008 Minivan C1 Driver Seat with Memory Seat Side - Memory Plug

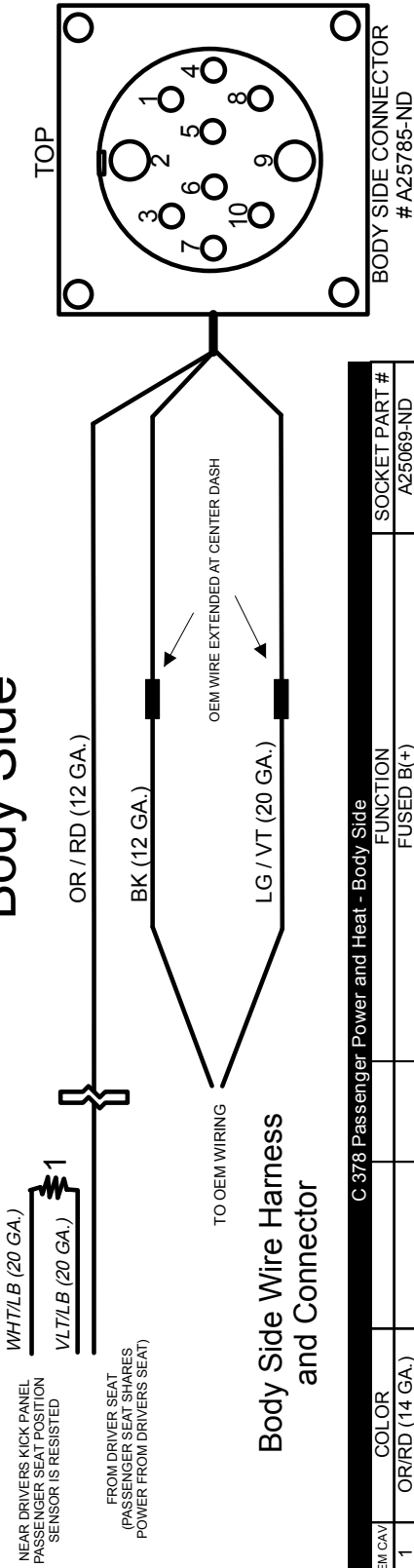
(If vehicle drivers seat with memory, drivers seat also has power and heat and passenger seat has power and heat)



**C1 Driver Memory Seat - Seat Side #08010-006 (C1 OEM CONNECTOR NOT INCLUDED)**

CAV	OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
1	1	LG / WT (20 GA.)	2075	3	ADJUSTABLE PEDALS MOTOR FORWARD	A1648-ND
2	2	LG/LB (20 GA.)	2023	3	ADJUSTABLE PEDALS MOTOR REARWARD	A1648-ND
4	5	WT/OR (20 GA.)	TWISTED	3	CAN INTERIOR BUS (-)	A1648-ND
5	7	WT/GRY (20 GA.)	3036	3	CAN INTERIOR BUS (+)	A1648-ND
2	8	ORG/RED (14 GA.)	2063	3	FUSED B (+)	A25068-ND
6	9	VT/LB (20 GA.)	2070	3	ADJUSTABLE PEDALS SENSOR SUPPLY	A1648-ND
9	10	BK/ORG (14 GA.)	10609	3	GROUND	A25068-ND
7	12	VT/GRY (20 GA.)	2073	3	ADJUSTABLE PEDALS SENSOR RETURN	A1648-ND
8	14	VT /DB (20 GA.)	2072	3	ADJUSTABLE PEDALS SENSOR SIGNAL	A1648-ND

# 2008 Chrysler Minivan C378 Passenger Seat with Power and Heat Body Side

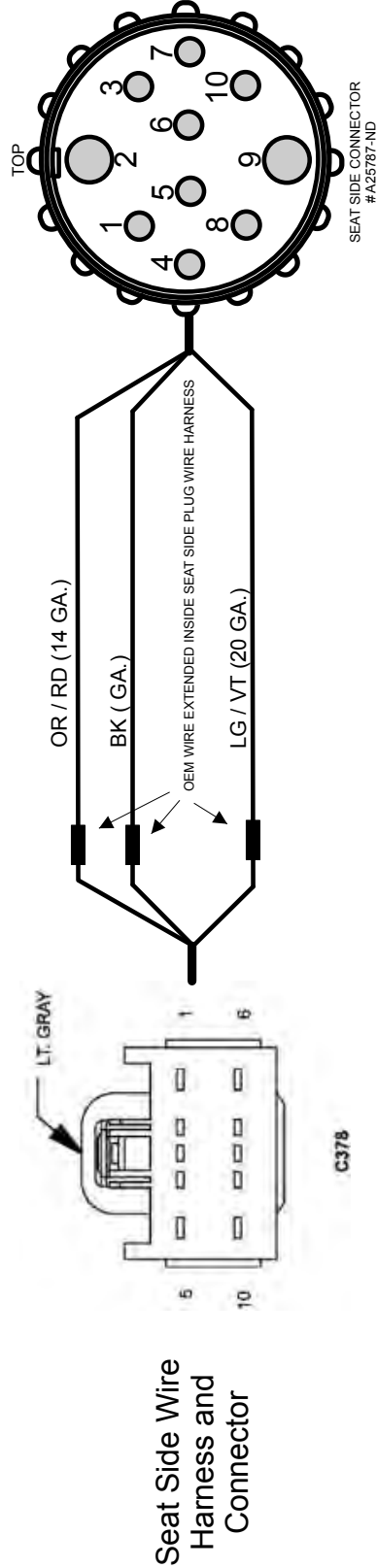


**C-378 Passenger Power and Heat - Body Side**

CAV / OEM CAV	COLOR	FUNCTION	SOCKET PART #
9	OR/RD (14 GA.)	FUSED B(+)	A25069-ND
2	BK (16GA.)	GROUND	A25069-ND
6	LG/VT (18 GA.)	RIGHT SEAT HEATER B(+) DRIVER	A1661-ND
	LB/WHT (20 GA.)*	DRIVERS SEAT POSITION SENSOR DATA	RESISTED
	LB/VLT (20 GA.)*	DRIVERS SEAT POSITION SENSOR VOLTAGE	RESISTED

\* Resisted near driver's kick panel if OEM Airbag Modules has part # ending in AK or before

## Seat Side



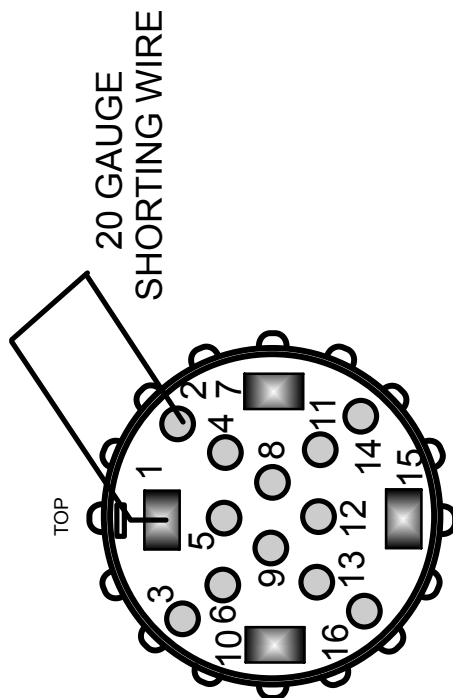
**C378 Passenger Power and Heat - Seat Side #08010-004 (C378 OEM CONNECTOR NOT INCLUDED)**

CAV / OEM CAV	COLOR	PART #	EXT. (FT.)	FUNCTION	PIN PART #
9	OR/RD (14 GA.)	2063	2	FUSED B(+)	A25068-ND
2	BK (16GA.)	10592	2	GROUND	A25068-ND
6	LG/VT (18 GA.)	3066	2	RIGHT SEAT HEATER B(+) DRIVER	A1650-ND

For Driver Memory Seat Shunt Plug, see next page.

Must be installed if seat that has memory function is removed.  
 If not Seatbelt Warning Light will stay on.

**2008 Chrysler Minivan  
 C376 Driver Seat Shunt Plug**  
 (To be installed in place of the Power and Heat Plug if van has memory seat and the  
 seat is removed)

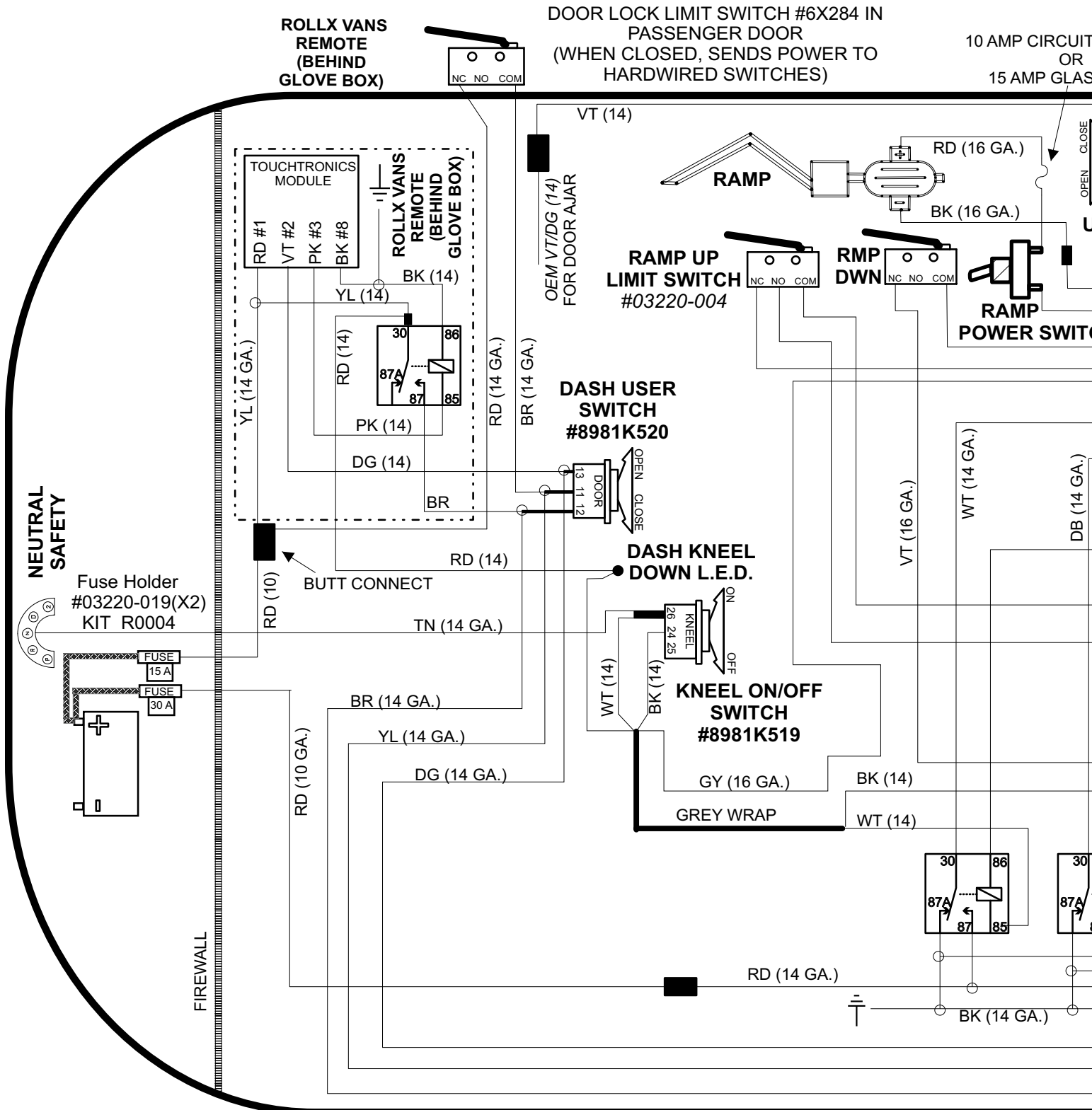


SEAT SIDE CONNECTOR  
 #A16036-ND

Shunt Plug - Memory 2008 #08011-001					
CAV	DEM CAV	COLOR	PART #	EXT. (FT.)	PIN PART #
2	2				A1661-ND
1	7	BK (20 GA.)	2009	0.25	A25033-ND
					FUNCTION
					DRIVERS SEAT BLET SWITCH SENSE
					GROUND



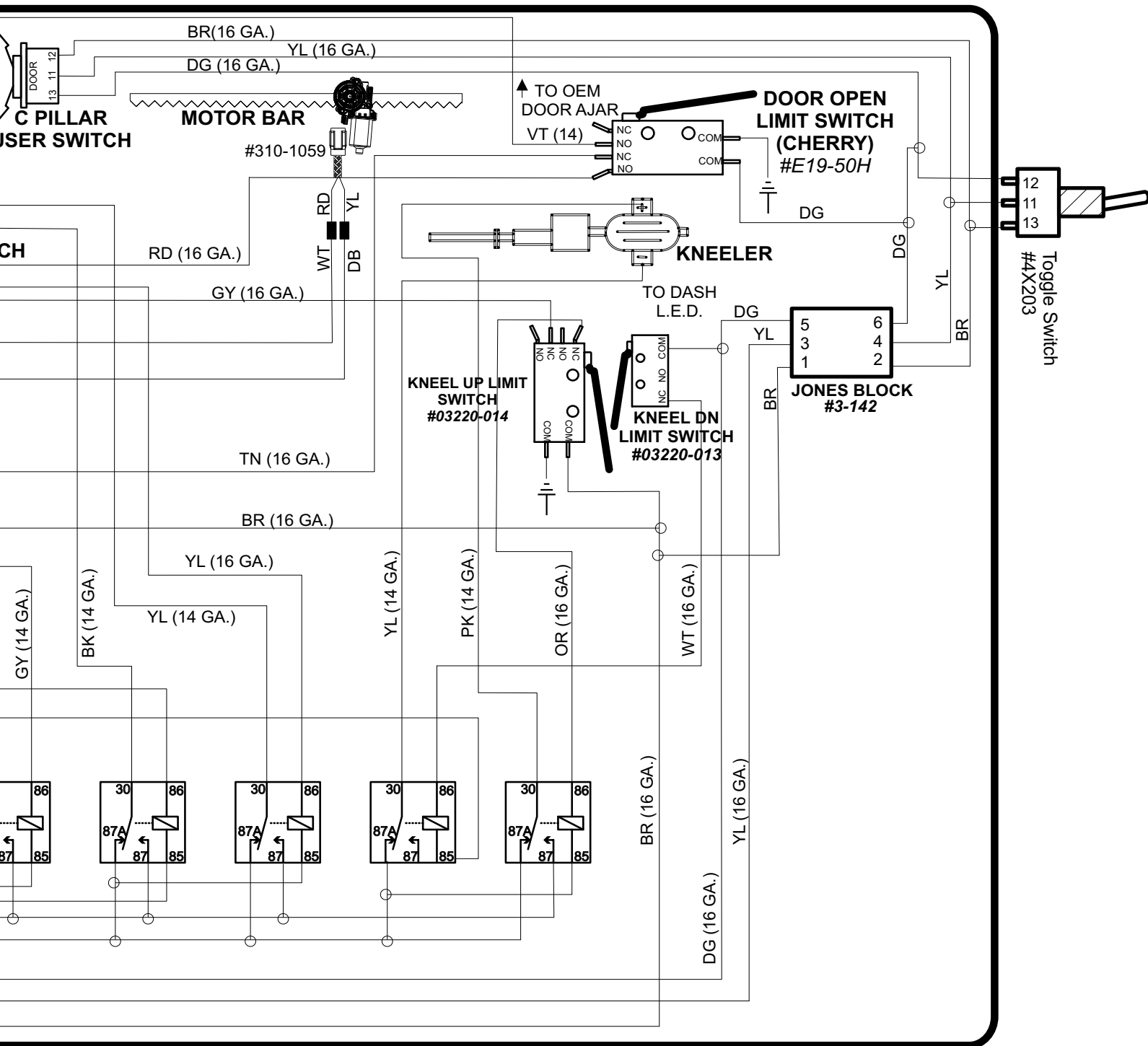
## Rollx Vans Power Door ( )





# Motor Bar) Wiring Diagram

BREAKER  
S FUSE



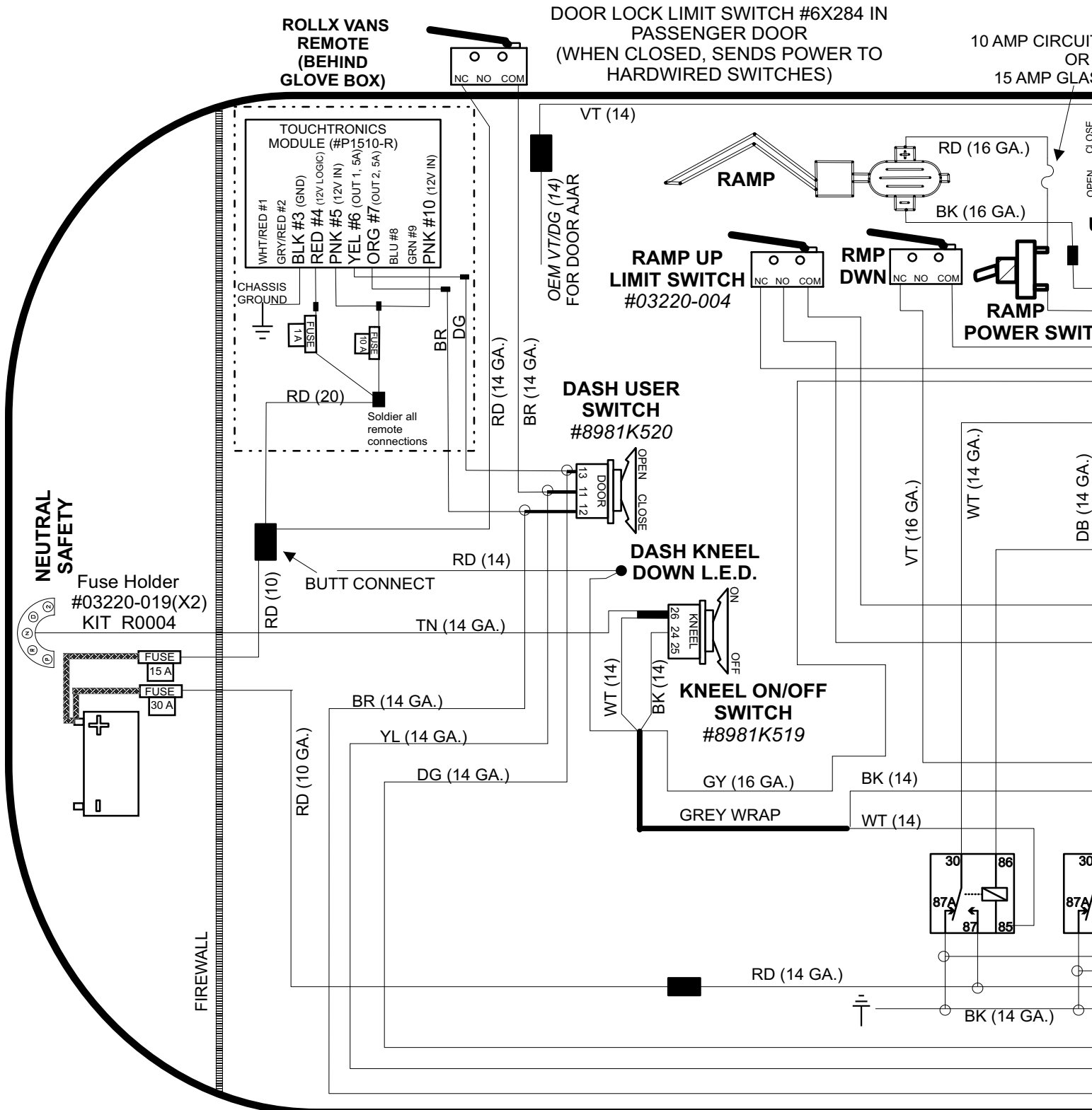
DR CLOSE RAMP DOWN RAMP UP KNEEL DOWN KNEEL UP

RELAYS (#5-1393302-8)

LOCATED IN OEM SPARE TIRE KIT COMPARTMENT



## Rollx Vans Power Door (M) Touchtronic Power Touch 155



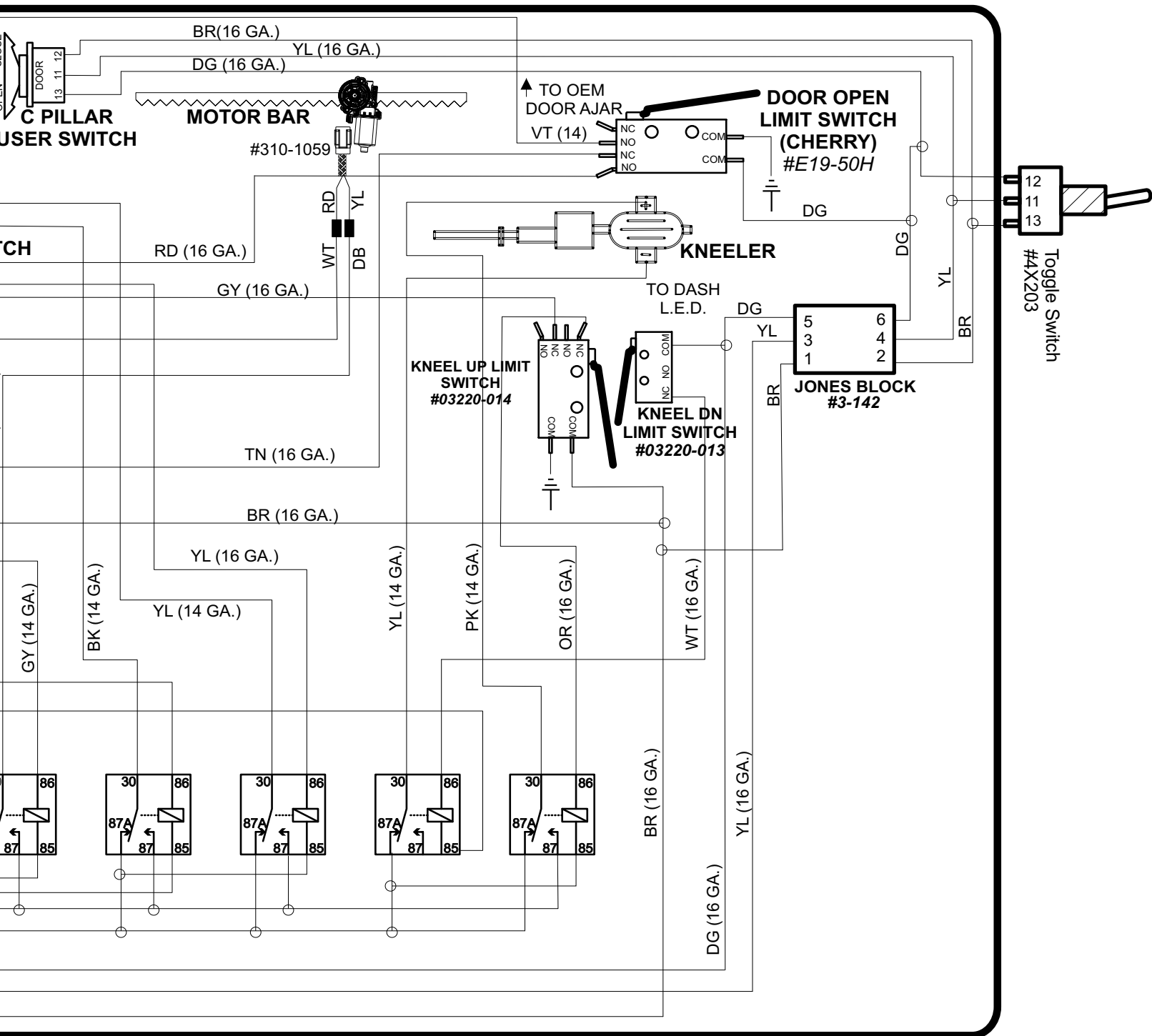




## Motor Bar) Wiring Diagram v2 0-R Remote System (Jan. 2011)

CIRCUIT BREAKER

CLASS FUSE



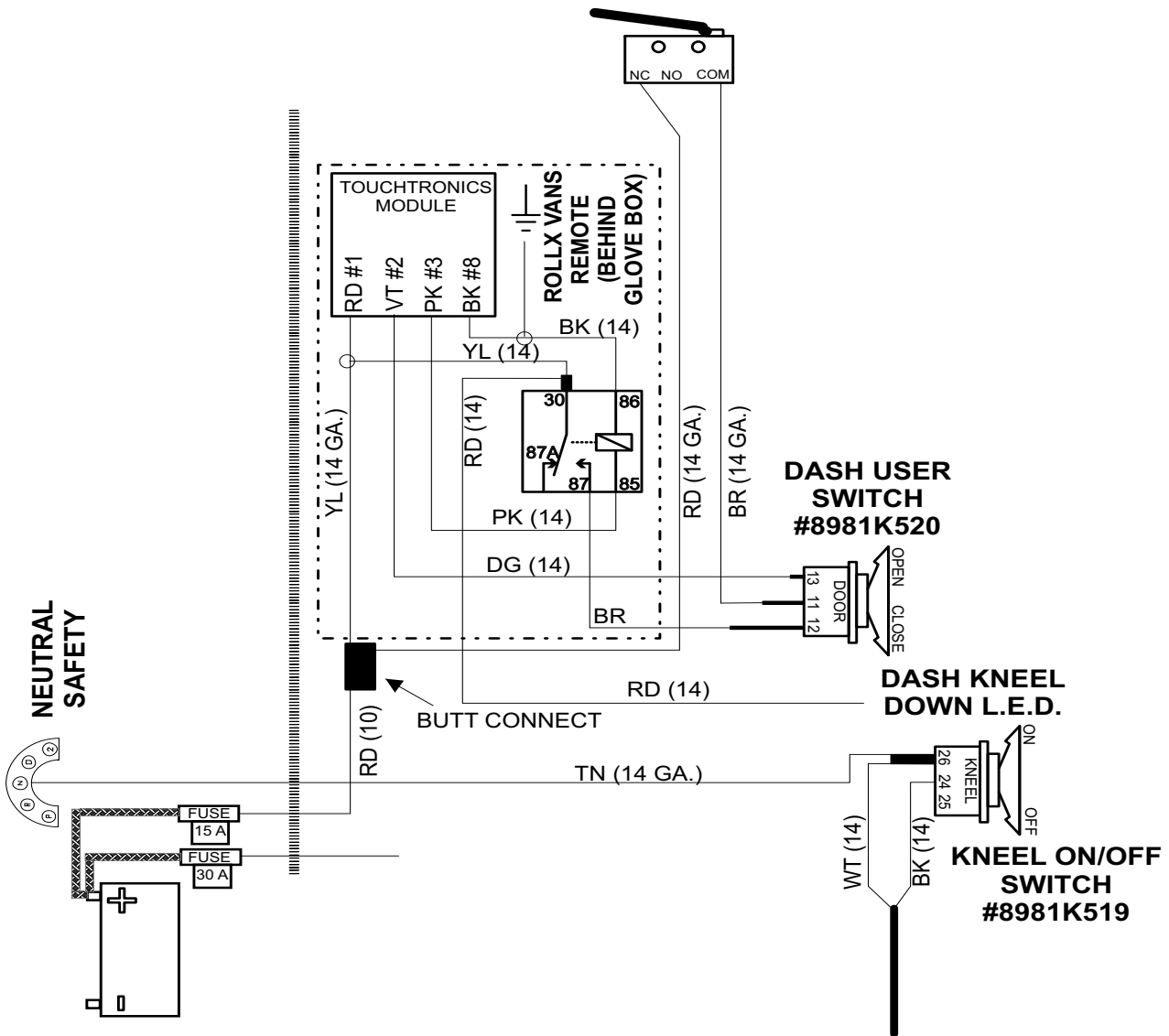
DOOR CLOSE    RAMP DOWN    RAMP UP    KNEEL DOWN    KNEEL UP

**RELAYS (#5-1393302-8)**

LOCATED IN OEM SPARE TIRE KIT COMPARTMENT

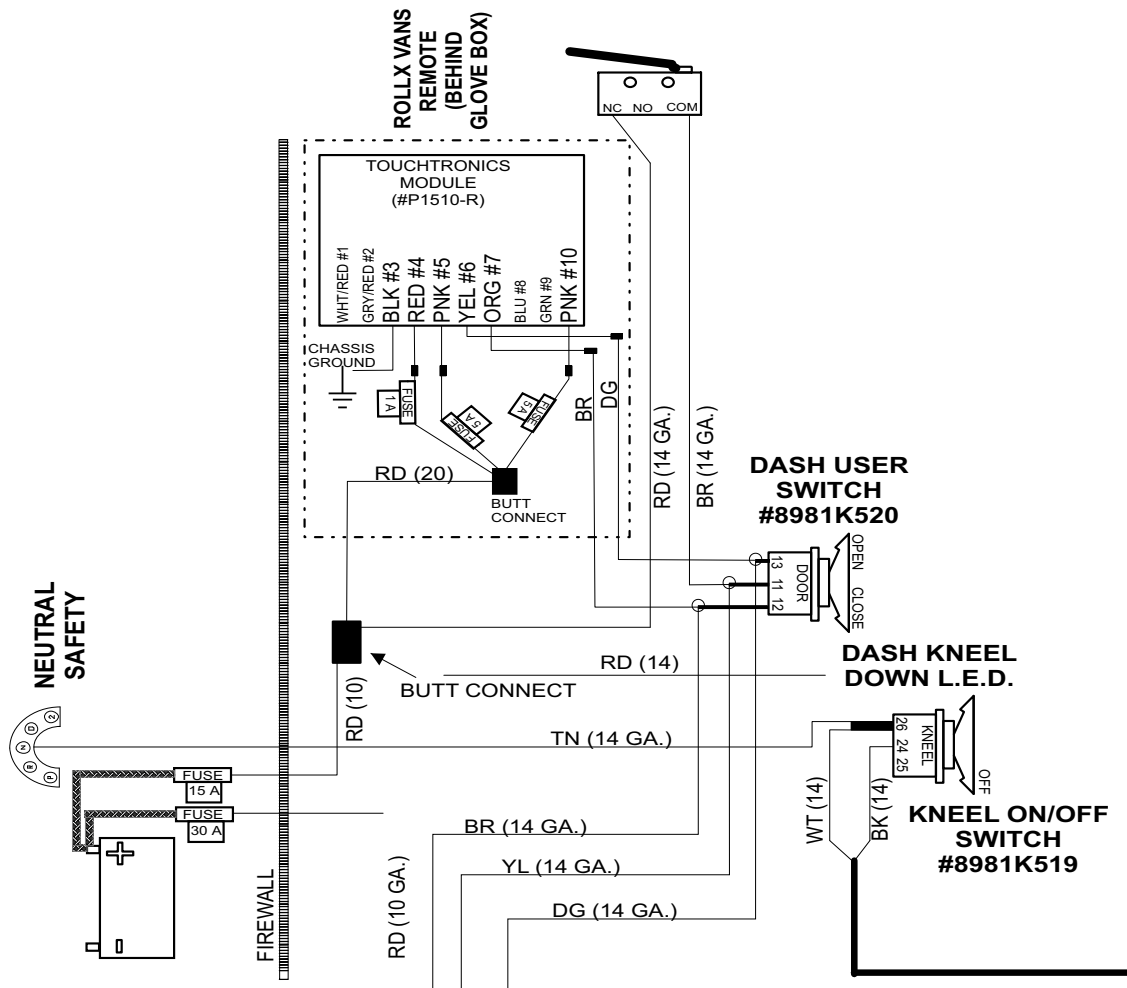


## Rollx Vans Power Door (Motor Bar) Wiring Diagram v2 Touchtronic Power Touch 1550-R Remote System Only Before (Jan. 2011)





## Rollx Vans Power Door (Motor Bar) Wiring Diagram v2 Touchtronic Power Touch P1550-ROL-02 Remote System Only (After Jan. 2011)



### PROGRAMMING THE REMOTE

#### **ENROLLING NEW TRANSMITTERS-Self-Learning Receiver**

1. Remove and reconnect power to unit. This will automatically place unit into LEARN mode for 5-seconds.
2. Press any button on transmitter once. Wait 5-seconds and confirm the transmitter has been enrolled by pressing any button and verifying the correct output turned ON.

#### **OR**

1. Remove cover from receiver enclosure.
2. Locate LEARN switch (*small, push-button style switch located in the corner of the printed circuit board*).
3. Press and release the LEARN switch (*The red LEARN LED next to the switch will flash*).
4. Press any button on NEW transmitter. (*The red LEARN LED double blinks to confirm enrollment*).
5. Press any button on the new transmitter to confirm that the new transmitter code has been enrolled.
6. Replace receiver enclosure cover.



## **Doors**

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Door track - Periodically make sure lower door track is free of debris and vacuum track out. Make certain to clear out any water and ice that may be present. In the front of each door track there are plugs that can be removed to allow an air hose to be inserted to help remove debris.

Rollx Vans power door (If equipped) - Every 6 months lube the gear rack (bar) with a high quality white lithium grease. Make sure to clean off any old grease first.

## **Kneel System**

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Kneel chain - Every 6 months spray the chain inside the rubber boot with a high quality oil to lubricate and protect. DO NOT USE WD40.

## **Ramps**

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Folding ramp - Every 6 months spray the ramp's lower and upper hinge with high quality silicon lubricant.

In The Floor ramp - Every 6 months spray the ramp access cover's flap hinge with a high quality silicon lubricant. Also spray the two silver strips on the underside of the ramp to reduce friction.



## **New Rollx Vans Van Warranty Coverage Information**

Rollx Vans provides a limited warranty on its minivan against defects in material or workmanship for a period of 3 years or 36,000 miles, whichever comes first. For warranty specifics please refer to an Owner's Manual or contact Rollx Vans Customer Service.

For all warranty or reimbursement needs, you must have prior authorization by the Rollx Vans Service Department.

1. Call 1-800-956-6668, and a Rollx Vans Customer Service Representative will assist you in any concerns or issues you have with your van.
2. The service representative will evaluate what repair is needed, and either set up an appointment with an "At Home" Service Technician or direct you to a nearby service facility. An authorization number must be issued.

Rollx Vans will work with many repair facilities. Rollx Vans reserves the right to approve a repair shop or recommend an alternative.

Rollx Vans may request that defective parts be returned to our Customer Service Department for inspection. If defective parts are found to be defective because of abuse or neglect, reimbursement for the new replacement parts may be denied. Rollx Vans reserves the right to use rebuilt components.

Rollx Vans will ship all warranted replacement parts by nationwide carrier. In most cases, shipment will be by ground transport and absorbed by Rollx Vans. Any other mode of transportation

### **Our Mission**

To improve the quality of life of people with disabilities of all income levels by delivering the best modified vehicle.

We intend to keep that customer for life by following up with a level of service that exceeds all of their expectations.

### **Our Values**

Quality • Compassion • Honesty • Integrity • Fairness

